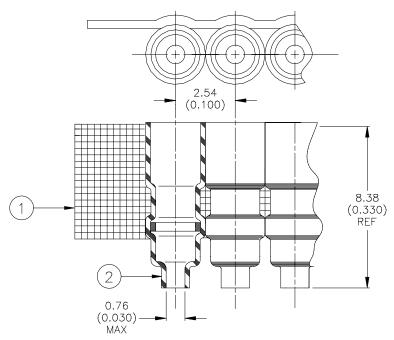
SPECIFICATION CONTROL DRAWING

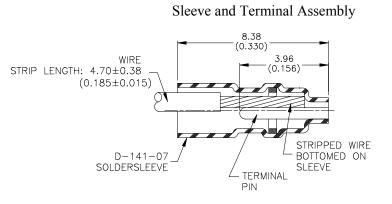


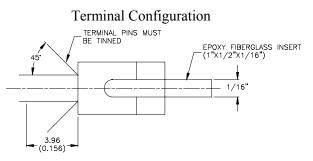
MATERIALS

- 1. SOLDERSLEEVE: D-141-07. Quantity Per Assembly: 1000
- 2. CARRIER STRIP: Adhesive Coated High Temperature Tape

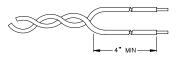
APPLICATION

- 1. This part is designed for used on Cinch "Tykon" miniature connector 255-20-30-200.
- 2. Sleeves are to be installed using Rayclad AD-1309 wire assembly fixture and IR-1005 infrared heater.
- 3. The carrier strip is to be removed upon completion of termination.





Untwist and Straighten Length



Electronics		Raychem		Tyco Electronics Corporation 300 Constitutional Drive Menlo Park, CA 94025 USA		TITLE: SOLDERPAK ASSEMBLY, CINCH "TYKON" SERIES 255-XX-30-200 ALTERNATE PINS					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: D-711-00					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROU	tim			to amend this drawing at any luate the suitability of the ation.	date: 18-July-00		DC	DOC ISSUE: 1		
DRAWN BY: M. FORONDA		CAGE CODE: 06090		REPLACES: N/A	DCR NUMBER: D000403	PROD. REV.: D	SCALE: None	-	SIZE: A	SHEET: 1 of 1	

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