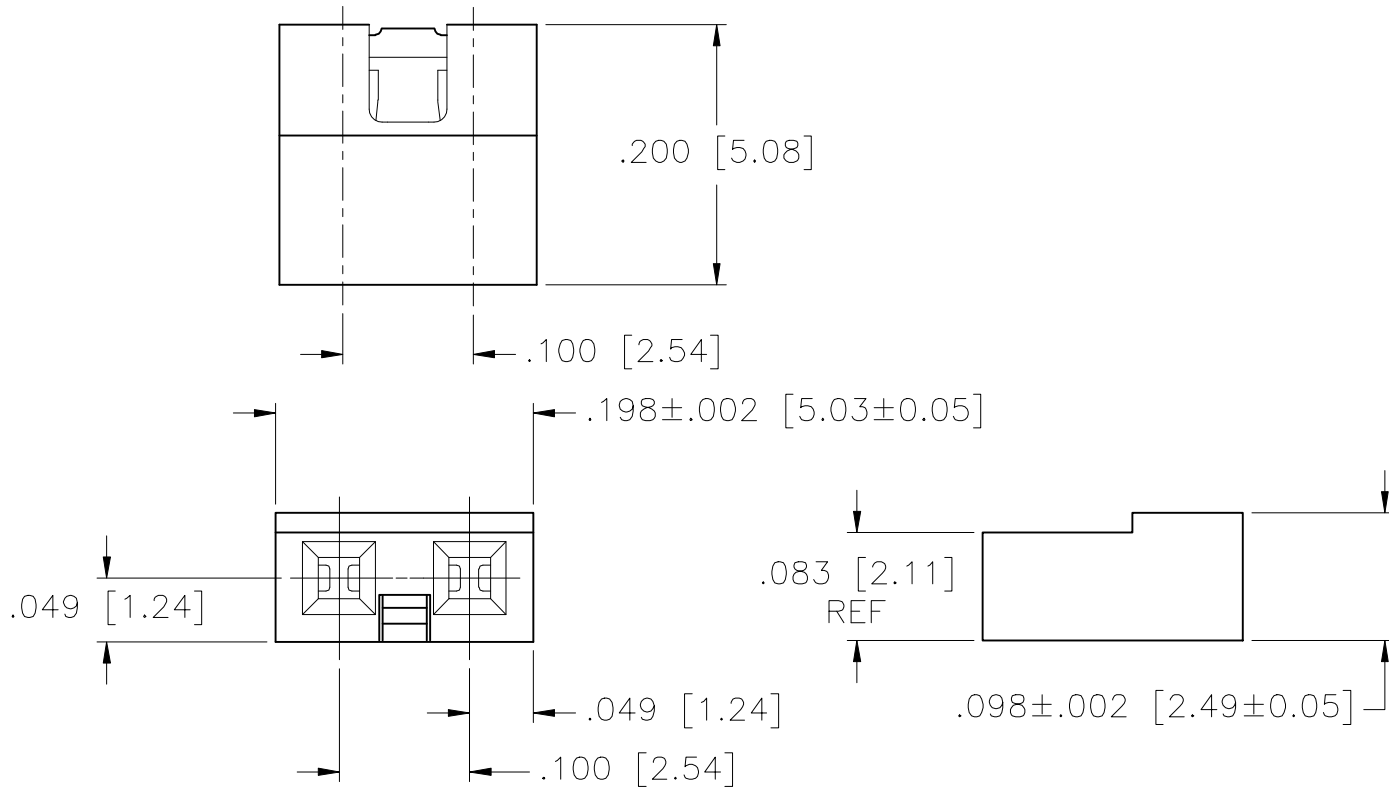


PRODUCT NUMBER
SEE TABLE



mat'l. code				surface	tolerance	projection	product family	
				ISO 1302	ISO 406 ISO 1101	1st angle	JUMPER	
ltr	ecn no	dr	date	tolerances unless otherwise specified		INCH/MM	title	
J	V20973	GIP	7/17/02	angles	.XX±.01/XX±0.3			
K	V03-1324	PJ	12/13/03	linear	.XXX±.006/XXX±0.13	scale 1:1	1X2 LOW PROFILE JUMPER ASSEMBLY	
L	M05-0205	ERE	9/30/05	0'±2'	.XXX±.0020/XXX±0.05			
M	M06-0238	MN	6/16/06	dr	R.EBY	10/07/87	dwg no	
N	M06-0389	AGS	10/4/06	engr	M.HAHN	10/07/87	sheet 1 of 2	
P	M08-0209	MHT	7/18/08	chr	M.HAHN	10/07/87	size	
R	M09-0065	MHT	4/13/09	appd	M.HAHN	10/07/87	A3	
sheet	revision	R	R	type				Product Customer Drawing
index	sheet	1	2					

PRODUCT No.	CONTACT PLATING	HSG COLOR	LEAD FREE
68786-102	15u"/.38u Au OVER 50u"/1.27u Ni	WHITE	NOTE 4
-202	30u"/.76u Au OVER 50u"/1.27u Ni	WHITE	
-302	100u"/2.54u Sn	WHITE	
-402	Au FLASH OVER 50u"/1.27u Ni	BLACK	
-103	15u"/.38u Au	BLUE	
-203	30u"/.76u Au	BLUE	
-303	100u"/2.54u Sn	BLUE	
-403	Au FLASH OVER 50u"/1.27u Ni	BLUE	
-802	SAME AS -202 EXCEPT ADD SPECIAL MIL MARKING		
68786-204	30u"/.76u Au OVER 50u"/1.27u Ni	YELLOW	
68786-304	100u"/2.54u Sn	YELLOW	

OBSOLETE
OBSOLETE
OBSOLETE

NOTES:

- ① MATERIAL: POLYESTER, FLAME RETARDANT PER UL-94-VO .
2. RECOMMENDED APPLICATION DATA:
 - A. ALL MATING PINS TO BE .025/.64 SQ ON TRUE CENTERS OF GIVEN TERMINAL SPACING WITHIN .015/.38 DIA .
 - B. SUGGESTED MATING PIN LENGTH .160/4.06 MIN .
- ③. ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
4. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
5. THIS PRODUCT IS NOT INTENDED TO BE EXPOSED TO A MANUFACTURING SOLDER PROCESS.

mat'l. code		surface ISO 1302	tolerance ISO 406 ISO 1302	projection	product family JUMPER
ltr	ecp no	dr	date	tolerances unless otherwise specified	title
R				linear .XX±.01/XX±0.3 .XXX±.006/XX±0.13	1X2 LOW PROFILE JUMPER ASSEMBLY
				angles O' ±2'	
				linear .XXX±.0020/XXX±0.05	INCH/MM scale 1:1
		dr	R.EBY	10/07/87	dwg no
		engr	M.HAHN	10/07/87	sheet 2 of 2 size
		chr	M.HAHN	10/07/87	68786
		appd	M.HAHN	10/07/87	A3
sheet	revision				type
index	sheet				Product Customer Drawing

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