TLC354 LinCMOS™ QUADRUPLE DIFFERENTIAL COMPARATORS

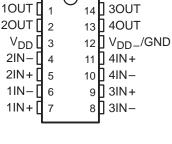
SLCS116B – SEPTEMBER 1985 – REVISED FEBRUARY 1997

D, N, OR PW PACKAGE

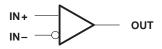
(TOP VIEW)

- Single- or Dual-Supply Operation
- Wide Range of Supply Voltages 1.4 V to 18 V
- Very Low Supply Current Drain 300 μA Typ at 5 V 130 μA Typ at 1.4 V
- Built-In ESD Protection
- High Input Impedance . . . $10^{12} \Omega$ Typ
- Extremely Low Input Blas Current 5 pA Typ
- Ultrastable Low Input Offset Voltage
- Input Offset Voltage Change at Worst-Case Input Conditions Typically 0.23 μV/Month, Including the First 30 Days
- Common-Mode Input Voltage Range Includes Ground
- Outputs Compatible With TTL, MOS, and CMOS
- Pin-Compatible With LM339

description



symbol (each comparator)



This device is fabricated using LinCMOS[™] technology and consists of four independent differential voltage comparators; each is designed to operate from a single power supply. Operation from dual supplies is also possible if the difference between the two supplies is 1.4 V to 18 V. Each device features extremely high input impedance (typically greater than 10¹² Ω), which allows direct interface to high-impedance sources. The outputs are n-channel open-drain configurations and can be connected to achieve positive-logic wired-AND relationships. The capability of the TLC354 to operate from a 1.4-V supply makes this device ideal for low-voltage battery applications.

The TLC354 has internal electrostatic discharge (ESD) protection circuits and has been classified with a 2000-V ESD rating tested under MIL-STD-833C, Method 3015. However, care should be exercised in handling this device as exposure to ESD may result in degradation of the device parametric performance.

The TLC354C is characterized for operation from 0°C to 70°C. The TLC354I is characterized for operation over the industrial temperature range of -40° to 85°C. The TLC354M is characterized for operation over the full military temperature range -55° C to 125°C.

		AVAILABL	L OF HONS						
	PACKAGED DEVICES								
TA	V _{IO} max AT 25°C	SMALL OUTLINE (D)			FORM (Y)				
0°C to 70°C	5 mV	TLC354CD	TLC354CN	TLC354CPW	TLC354Y				
-40°C to 85°C	5 mV	TLC354ID	TLC354IN	—	—				
-55°C to 125°C	5 mV	TLC354MD	TLC354MN	—	—				

The D packages are available taped and reeled. Add R suffix to device type (e.g., TLC354CDR).



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

LinCMOS is a trademark of Texas Instruments Incorporated.

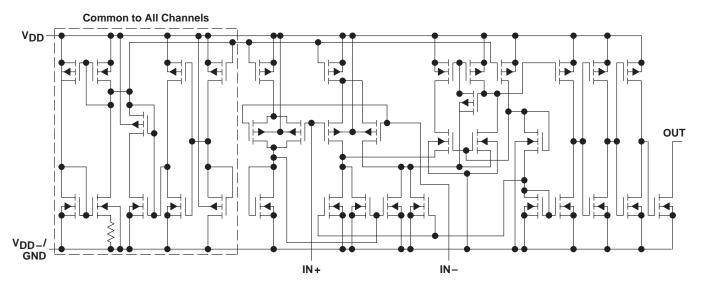
PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.



TLC354 LinCMOS™ QUADRUPLE DIFFERENTIAL COMPARATORS

SLCS116B - SEPTEMBER 1985 - REVISED FEBRUARY 1997

equivalent schematic (each comparator)



absolute maximum ratings over operating free-air temperature (unless otherwise noted)[†]

Supply voltage, V _{DD} (see Note 1) Differential input voltage, V _{ID} (see Note 2)	±18 V
Input voltage, V _I	
Input voltage range, V _I	
Output voltage, V _O	
Input current, I ₁	±5 mA
Output current, I _O	
Duration of output short circuit to ground (see Note 3)	Unlimited
Continuous total dissipation	See Dissipation Rating Table
Operating free-air temperature range, T _A : TLC354C	0°C to 70°C
TLC354I	−40°C to 85°C
TLC354M	–55°C to 125°C
Storage temperature range	−65°C to 150°C
Lead temperature 1,6 mm (1/16 inch) from case for 10 seconds	

[†] Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTES: 1. All voltage values except differential voltages are with respect to network ground.

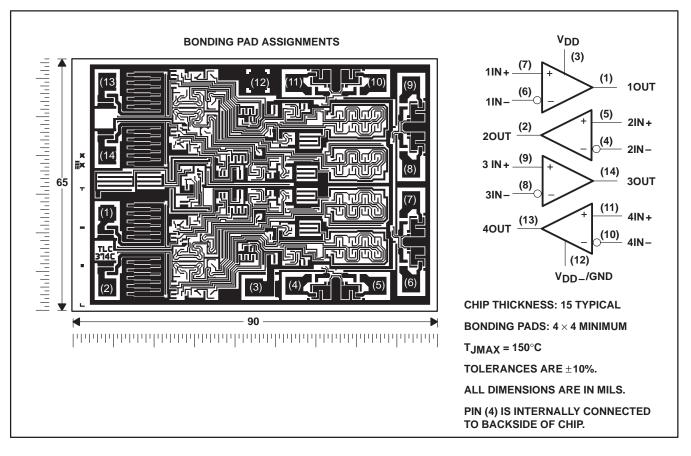
- 2. Differential voltages are at IN+ with respect to IN-.
- 3. Short circuits from outputs to V_{DD} can cause excessive heating and eventual device destruction.

		DIS	SIPATION RAT	ING TABLE		
PACKAGE	T _A ≤ 25°C POWER RATING	DERATING FACTOR	DERATE ABOVE T _A	T _A = 70°C POWER RATING	T _A = 85°C POWER RATING	T _A = 125°C POWER RATING
D	500 mW	7.6 mW/°C	84°C	500 mW	494 mW	190 mW
Ν	500 mW	9.2 mW/°C	96°C	500 mW	500 mW	230 mW
PW	700 mW	5.6 mW/°C	25°C	448 mW	N/A	N/A



TLC364Y chip information

This chip, when properly assembled, displays characteristics similar to the TLC354C. Thermal compression or ultrasonic bonding can be used on the doped-aluminum bonding pads. Chips can be mounted with conductive epoxy or a gold-silicon preform.





recommended operating conditions

		TLC3	54C	TLC	354I	TLC3	54M	UNIT
		MIN	MAX	MIN	MAX	MIN	MAX	UNIT
Supply voltage, V _{DD}		1.4	16	1.4	16	1.4	16	V
	$V_{DD} = 1.4 V$	0	0.2	0	0.2	0	0.2	
Common-mode input voltage, V_{IC}	$V_{DD} = 5 V$	0	3.5	0	3.5	0	3.5	V
	V _{DD} = 10 V	0	8.5	0	8.5	0	8.5	
Operating free-air temperature, T_A		0	70	-40	85	-55	125	°C

electrical characteristics at specified free-air temperature, $V_{DD} = 1.4 V$

		TEET CO	NDITIONS	т _А †	Т	LC354C	;	Т	LC354I		Т	LC354M		UNIT
	PARAMETER	TEST CO	TEST CONDITIONS		MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
Vie	Input offset voltage		IC = VICRMIN, See Note 4			2	5		2	5		2	5	mV
VIO	niput onset voltage	$V_{IC} = V_{ICR}min,$	See Note 4	Full range			6.5			7			10	IIIV
line.	Input offset current			25°C		1			1			1		pА
10	input onset current			MAX			0.3			1			10	nA
lin	Input bias current			25°C		5			5			5		рА
IΒ	Input bias current			MAX			0.6			2			20	nA
VICR	Common-mode input voltage range			25°C	0 to 0.2			0 to 0.2			0 to 0.2			V
1	Lich lovel output ourreast		V _{OH} = 5 V	25°C		0.1			0.1			0.1		nA
ЮН	High-level output current	V _{ID} = 1 V	V _{OH} = 15 V	Full range			1			1			1	μΑ
Vai				25°C		100	200		100	200		100	200	mV
VOL	Low-level output voltage	$V_{ID} = -0.5 V,$	I _{OL} = 0.6 mA	Full range			200			200			200	mv
IOL	Low-level output current	$V_{ID} = -0.5 V,$	V _{OL} = 300 mV	25°C	1	1.6		1	1.6		1	1.6		mA
Inn	Supply current		No load	25°C		130	300		130	300		130	300	
IDD	(four comparators)	V _{ID} = 0.5 V,	INU IUdu	Full range			400			400			400	μA

[†] All characteristics are measured with zero common-mode input voltage unless otherwise noted. Full range is 0°C to 70°C for TLC354C, -40°C to 85°C for TLC354I, and -55°C to 125°C for the TLC354M. MAX is 70°C for TLC354C, 85°C TLC354I, and 125°C for the TLC354M. IMPORTANT: See Parameter Measurement Information.

NOTE 4: The offset voltage limits given are the maximum values required to drive the output above 1.25 V or below 150 mV with a 10-kΩ resistor between the output and V_{DD}. They can be verified by applying the limit value to the input and checking for the appropriate output state.

CS116B - SEPTEMBER 1985

- REVISED FEBRUARY 1997

4

POST

TEXAS INSTRUMENTS

emplate

Release

Date: 7-11-94

elect	electrical characteristics at specified free-air temperature, v _{DD} = 5 v													
	PARAMETER	TEST CON		T . †	TLC	354C		TLC	C354I		TLC	354M		UNIT
	PARAMETER	TESTCOR	IDITIONS	T _A †	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
Vie	Input offset voltage		See Note 5	25°C		2	5		2	5		2	5	mV
VIO	input onset voltage	$V_{IC} = V_{ICR}min$,	See Note 5	Full range			6.5			7			10	IIIV
10	Input offset current			25°C		1			1			1		pА
10	niput onset current			MAX			0.3			1			10	nA
lun.	Input bias current			25°C		5			5			5		pА
IВ				MAX			0.6			2			20	nA
	Common-mode input			25°C	0 to V _{DD} -1			0 to V _{DD} -1			0 to V _{DD} -1			V
VICR	voltage range			Full range	0 to V _{DD} -1.5			0 to V _{DD} -1.5			0 to V _{DD} -1.5			v
law	High-level output current	V _{ID} = 1 V	V _{OH} = 5 V	25°C		0.1			0.1			0.1		nA
ЮН	High-level output current	VID = 1 V	V _{OH} = 15 V	Full range			1			1			1	μΑ
Vei				25°C		150	400		150	400		150	400	mV
VOL	Low-level output voltage	$V_{ID} = -1 V$,	$I_{OL} = 4 \text{ mA}$	Full range			700			700			700	mv
IOL	Low-level output current	$V_{ID} = -1 V,$	V _{OL} = 1.5 mV	25°C	6	16		6	16		6	16		mA
	Supply current		No load	25°C		0.3	0.6		0.3	0.6		0.3	0.6	mA
IDD	(four comparators)	V _{ID} = 1 V,	INU IUdu	Full range			0.8			0.8			0.8	ША

electrical characteristics at specified free-air temperature, $V_{DD} = 5 V$

[†] All characteristics are measured with zero common-mode input voltage unless otherwise noted. Full range is 0°C to 70 °C for TLC354C, -40°C to 85°C for TLC354I, and -55°C to 125°C for the TLC354M. MAX is 70°C for TLC354C, 85°C TLC354I, and 125°C for the TLC354M. IMPORTANT: See Parameter Measurement Information.

NOTE 5: The offset voltage limits given are the maximum values required to drive the output above 4 V or below 400 mV with a 10-kΩ resistor between the output and V_{DD}. They can be verified by applying the limit value to the input and checking for the appropriate output state.

switching characteristics, $V_{DD} = 5 V$, $T_A = 25^{\circ}C$

PARAMETER		TEST CC	TLC35 TI	UNIT			
			MIN	TYP	MAX		
	loonongo timo	R_L connected to 5 V through 5.1 k Ω ,	100-mV input step with 5-mV overdrive	650			
	esponse time	$C_L = 15 \text{ pF}^{\ddagger}$, See Note 6	TTL-level input step		200		ns

[‡]C_L includes probe and jig capacitance.

NOTE 6: The response time specified is the interval between the input step function and the instant when the output crosses 1.4 V.

SLCS116B - SEPTEMBER 1985 - REVISED FEBRUARY 1997

electrical characteristics at specified free-air temperature, V_{DD} = 1.4 V, T_A = 25°C (unless otherwise noted)

	PARAMETER	TEST CON	IDITIONS	Т		UNIT	
	PARAMETER	TEST CONDITIONS				MAX	UNIT
VIO	Input offset voltage	$V_{IC} = V_{ICR} \min$,	See Note 4		2	5	mV
IIO	Input offset current				1		pА
I _{IB}	Input bias current				5		pА
VICR	Common-mode input voltage range			0 to 0.2			V
IОН	High-level output current	V _{ID} = 1 V,	V _{OH} = 5 V		0.1		nA
VOL	Low-level output voltage	$V_{ID} = -0.5 V,$	I _{OL} = 0.6 mA		100	200	mV
IOL	Low-level output current	$V_{ID} = -0.5 V,$	V _{OL} = 300 mV	1	1.6		mA
IDD	Supply current (four comparators)	V _{ID} = 0.5 V,	No load		130	300	μA

NOTE 4: The offset voltage limits given are the maximum values required to drive the output above 1.25 V or below 150 mV with a 10-kΩ resistor between the output and V_{DD}. They can be verified by applying the limit value to the input and checking for the appropriate output state.

electrical characteristics at specified free-air temperature, V_{DD} = 5 V, T_A = 25°C (unless otherwise noted)

	PARAMETER	TEST CON	DITIONS	TL	.C354Y		UNIT
	PARAMETER	TESTCON	IDITION5	MIN	TYP	MAX	UNIT
VIO	Input offset voltage	$V_{IC} = V_{ICR} \min$,	See Note 5		2	5	mV
Iю	Input offset current				1		pА
I _{IB}	Input bias current				5		pА
VICR	Common-mode input voltage range			0 to V _{DD} -1			V
ЮН	High-level output current	V _{ID} = 1 V,	V _{OH} = 5 V		0.1		nA
VOL	Low-level output voltage	$V_{ID} = -1 V$,	$I_{OL} = 4 \text{ mA}$		150	400	mV
IOL	Low-level output current	$V_{ID} = -1 V$,	V _{OL} = 1.5 mV	6	16		mA
IDD	Supply current (four comparators)	V _{ID} = 1 V,	No load		0.3	0.6	mA

NOTE 5: The offset voltage limits given are the maximum values required to drive the output above 4 V or below 400 mV with a 10-kΩ resistor between the output and V_{DD}. They can be verified by applying the limit value to the input and checking for the appropriate output state.

switching characteristics, V_{DD} = 5 V, T_A = 25°C

PARAMETER	TEST CO	Т	UNIT			
PARAMETER	TEST CC	NDITIONS	MIN	TYP	MAX	UNIT
Response time	R_L connected to 5 V through 5.1 k Ω ,	100-mV input step with 5-mV overdrive		650		
Response time	$C_L = 15 \text{ pF}^{\ddagger}$, See Note 6	TTL-level input step		200		ns

[‡]C_L includes probe and jig capacitance.

NOTE 6: The response time specified is the interval between the input step function and the instant when the output crosses 1.4 V.



SLCS116B – SEPTEMBER 1985 – REVISED FEBRUARY 1997

PARAMETER MEASUREMENT INFORMATION

The digital output stage of the TLC354 can be damaged if it is held in the linear region of the transfer curve. Conventional operational amplifier/comparator testing incorporates the use of a servo loop that is designed to force the device output to a level within this linear region. Since the servo-loop method of testing cannot be used, the following alternative for measuring parameters such as input offset voltage, common-mode rejection, etc., are offered.

To verify that the input offset voltage falls within the limits specified, the limit value is applied to the input as shown in Figure 1(a). With the noninverting input positive with respect to the inverting input, the output should be high. With the input polarity reversed, the output should be low.

A similar test can be made to verify the input offset voltage at the common-mode extremes. The supply voltages can be slewed as shown in Figure 1(b) for the V_{ICR} test, rather than changing the input voltages, to provide greater accuracy.

A close approximation of the input offset voltage can be obtained by using a binary search method to vary the differential input voltage while monitoring the output state. When the applied input voltage differential is equal but opposite in polarity to the input offset voltage, the output changes state.

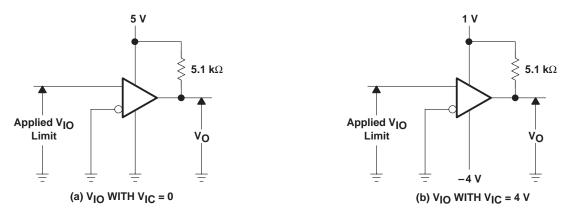


Figure 1. Method for Verifying That Input Offset Voltage is Within Specified Limits



SLCS116B – SEPTEMBER 1985 – REVISED FEBRUARY 1997

PARAMETER MEASUREMENT INFORMATION

Figure 2 illustrates a practicle circuit for direct dc measurement of input offset voltage that does not bias the comparator into the linear region. The circuit consists of a switching-mode servo loop in which U1a generates a triangular waveform of approximately 20-mV amplitude. U1b acts as a buffer with C2 and R4 removing any residual dc offset. The signal is then applied to the inverting input of the comparator under test, while the noninverting input is driven by the output of the integrator formed by U1c through the voltage divider formed by R9 and R10. The loop reaches a stable operating point when the output of the comparator under test has a duty cycle of exactly 50%, which can only occur when the incoming triangle wave is sliced symmetrically or when the voltage at the noninverting input exactly equals the input offset voltage.

Voltage divider R9 and R10 provides a step up of the input offset voltage by a factor of 100 to make measurement easier. The values of R5, R8, R9, and R10 can significantly influence the accuracy of the reading; therefore, it is suggested that their tolerance level be 1% or lower.

Measuring the extremely low values of input current requires isolation from all other sources of leakage current and compensation for the leakage of the test socket and board. With a good picoammeter, the socket and board leakage can be measured with no device in the socket. Subsequently, this open-socket leakage value can be subtracted from the measurement obtained with a device in the socket to obtain the actual input current of the device.

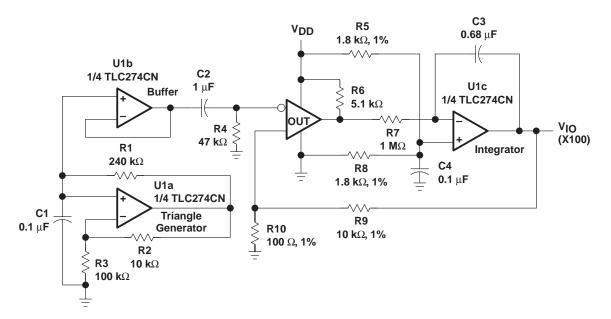


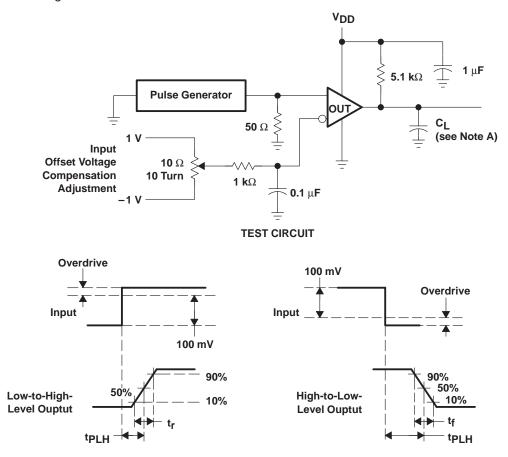
Figure 2. Test Circuit for Input Offset Voltage Measurement



SLCS116B – SEPTEMBER 1985 – REVISED FEBRUARY 1997

PARAMETER MEASUREMENT INFORMATION

Response time is defined as the interval between the application of an input step function and the instant when the output reaches 50% of its maximum value. Response time, low-to-high-level output, is measured from the trailing edge of the input pulse. Response-time measurement at low input signal levels can be greatly affected by the input offset voltage. The offset voltage should be balanced by the adjustment at the inverting input (as shown in Figure 3) so that the circuit is just at the transition point. Then a low signal, for example, 105-mV or 5-mV overdrive, causes the output to change.



VOLTAGE WAVEFORMS

NOTE A: CL includes probe and jig capacitance.

Figure 3. Response, Rise, and Fall Times Test Circuit and Voltage Waveforms



www.ti.com

27-Aug-2009

PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	e Eco Plan ⁽²⁾	Lead/Ball Finish	MSL Peak Temp ⁽³⁾
TLC354CD	ACTIVE	SOIC	D	14	50	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLC354CDG4	ACTIVE	SOIC	D	14	50	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLC354CN	ACTIVE	PDIP	Ν	14	25	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type
TLC354CNE4	ACTIVE	PDIP	Ν	14	25	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type
TLC354CPW	ACTIVE	TSSOP	PW	14	90	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLC354CPWG4	ACTIVE	TSSOP	PW	14	90	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLC354CPWR	ACTIVE	TSSOP	PW	14	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLC354CPWRG4	ACTIVE	TSSOP	PW	14	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLC354ID	ACTIVE	SOIC	D	14	50	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLC354IDG4	ACTIVE	SOIC	D	14	50	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TLC354IN	OBSOLETE	PDIP	Ν	14		TBD	Call TI	Call TI

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

Important Information and Disclaimer:The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.



www.ti.com

PACKAGE OPTION ADDENDUM

27-Aug-2009

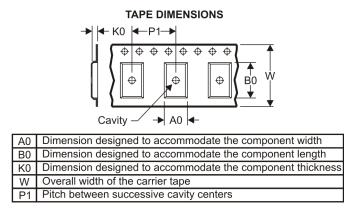
PACKAGE MATERIALS INFORMATION

www.ti.com

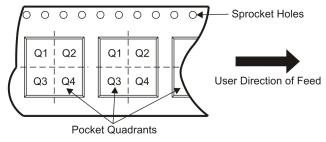
Texas Instruments

TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device		Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TLC354CPWR	TSSOP	PW	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1

TEXAS INSTRUMENTS

www.ti.com

PACKAGE MATERIALS INFORMATION

19-Aug-2010

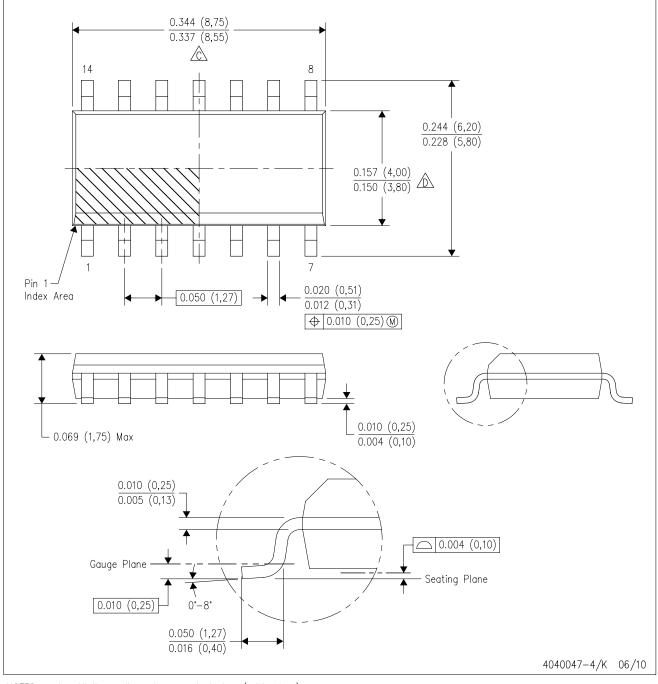


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TLC354CPWR	TSSOP	PW	14	2000	346.0	346.0	29.0

D (R-PDSO-G14)

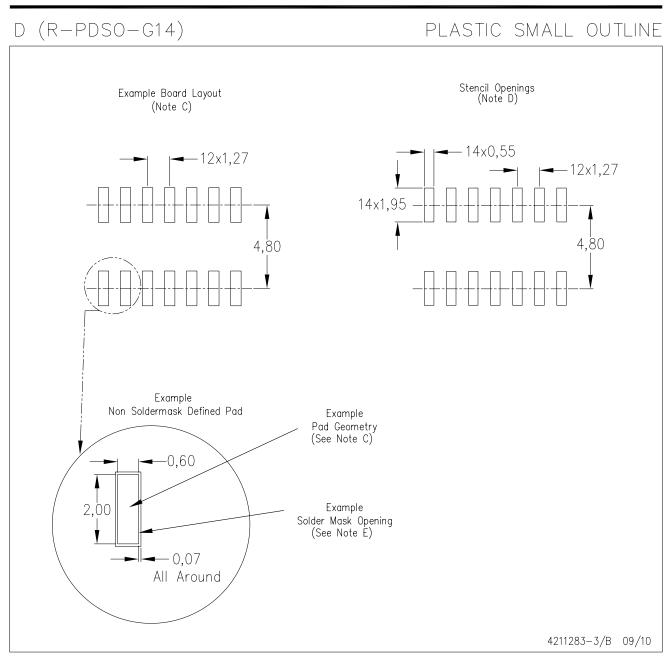
PLASTIC SMALL-OUTLINE PACKAGE



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 (0,15) per end.
- Body width does not include interlead flash. Interlead flash shall not exceed .017 (0,43) per side.
- E. Reference JEDEC MS-012 variation AB.





NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



MECHANICAL DATA

MTSS001C - JANUARY 1995 - REVISED FEBRUARY 1999

PW (R-PDSO-G**)

PLASTIC SMALL-OUTLINE PACKAGE

14 PINS SHOWN

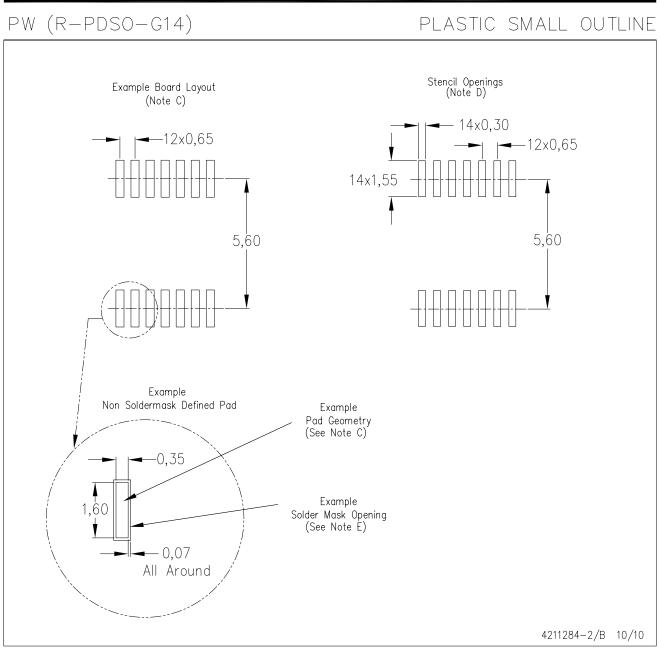


NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.
- D. Falls within JEDEC MO-153



LAND PATTERN DATA



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



IMPORTANT NOTICE

Texas Instruments Incorporated and its subsidiaries (TI) reserve the right to make corrections, modifications, enhancements, improvements, and other changes to its products and services at any time and to discontinue any product or service without notice. Customers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. All products are sold subject to TI's terms and conditions of sale supplied at the time of order acknowledgment.

TI warrants performance of its hardware products to the specifications applicable at the time of sale in accordance with TI's standard warranty. Testing and other quality control techniques are used to the extent TI deems necessary to support this warranty. Except where mandated by government requirements, testing of all parameters of each product is not necessarily performed.

TI assumes no liability for applications assistance or customer product design. Customers are responsible for their products and applications using TI components. To minimize the risks associated with customer products and applications, customers should provide adequate design and operating safeguards.

TI does not warrant or represent that any license, either express or implied, is granted under any TI patent right, copyright, mask work right, or other TI intellectual property right relating to any combination, machine, or process in which TI products or services are used. Information published by TI regarding third-party products or services does not constitute a license from TI to use such products or services or a warranty or endorsement thereof. Use of such information may require a license from a third party under the patents or other intellectual property of the third party, or a license from TI under the patents or other intellectual property of TI.

Reproduction of TI information in TI data books or data sheets is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. Reproduction of this information with alteration is an unfair and deceptive business practice. TI is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions.

Resale of TI products or services with statements different from or beyond the parameters stated by TI for that product or service voids all express and any implied warranties for the associated TI product or service and is an unfair and deceptive business practice. TI is not responsible or liable for any such statements.

TI products are not authorized for use in safety-critical applications (such as life support) where a failure of the TI product would reasonably be expected to cause severe personal injury or death, unless officers of the parties have executed an agreement specifically governing such use. Buyers represent that they have all necessary expertise in the safety and regulatory ramifications of their applications, and acknowledge and agree that they are solely responsible for all legal, regulatory and safety-related requirements concerning their products and any use of TI products in such safety-critical applications, notwithstanding any applications-related information or support that may be provided by TI. Further, Buyers must fully indemnify TI and its representatives against any damages arising out of the use of TI products in such safety-critical applications.

TI products are neither designed nor intended for use in military/aerospace applications or environments unless the TI products are specifically designated by TI as military-grade or "enhanced plastic." Only products designated by TI as military-grade meet military specifications. Buyers acknowledge and agree that any such use of TI products which TI has not designated as military-grade is solely at the Buyer's risk, and that they are solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI products are neither designed nor intended for use in automotive applications or environments unless the specific TI products are designated by TI as compliant with ISO/TS 16949 requirements. Buyers acknowledge and agree that, if they use any non-designated products in automotive applications, TI will not be responsible for any failure to meet such requirements.

Following are URLs where you can obtain information on other Texas Instruments products and application solutions:

Products		Applications	
Amplifiers	amplifier.ti.com	Audio	www.ti.com/audio
Data Converters	dataconverter.ti.com	Automotive	www.ti.com/automotive
DLP® Products	www.dlp.com	Communications and Telecom	www.ti.com/communications
DSP	dsp.ti.com	Computers and Peripherals	www.ti.com/computers
Clocks and Timers	www.ti.com/clocks	Consumer Electronics	www.ti.com/consumer-apps
Interface	interface.ti.com	Energy	www.ti.com/energy
Logic	logic.ti.com	Industrial	www.ti.com/industrial
Power Mgmt	power.ti.com	Medical	www.ti.com/medical
Microcontrollers	microcontroller.ti.com	Security	www.ti.com/security
RFID	www.ti-rfid.com	Space, Avionics & Defense	www.ti.com/space-avionics-defense
RF/IF and ZigBee® Solutions	www.ti.com/lprf	Video and Imaging	www.ti.com/video
		Wireless	www.ti.com/wireless-apps

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265 Copyright © 2010, Texas Instruments Incorporated