



TAPE MOUNTED
-2 ONLY

1. WIRE BARREL WILL ACCEPT #22-28 AWG WIRE.
2. CRIMPING TOOL - USE HAND TOOL M22520/2-01 (AMP P/N 601966-1) WITH POSITIONER M22520/2-06 (AMP P/N 601966-4). SEE AMP INSTRUCTION SHEET, IS7516, FOR CRIMPING INSTRUCTIONS.
3. CONTACT QUALIFIED TO NASA P/N G-08-S1.
4. INSERTION/EXTRACTION TOOL AMP P/N 91067-1.
5. USE AMP - TAPOMATIC STRIPPER/CRIMPER MACHINE NUMBER 599406-7 WITH FUNNEL NUMBER 125905-2.
6. SLEEVE MAY BE CRIMPED OR DIMPLED TO BODY.
7. PLATING: GOLD PER ASTM-B-488 (TYPEII) OVER NICKEL PER QQ-N-290.
8. PLATING: GOLD PER ASTM-B-488 (TYPEII) OVER COPPER PER MIL-C-14550, CLASS 4.

2	AS SHOWN	3	206071-4
5	CONTACT ON TAPE	SAME AS -1	206071-2
2	AS SHOWN	8	206071-1
REMARKS	DESCRIPTION	FINISH	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN	06-03-94	Tyco Electronics Corporation	
		CHK	06-03-94	Harrisburg, PA 17105-3608	
		APP'D	06-03-94	NAME	
		PRODUCT SPEC		CONTACT ASSEMBLY, SOCKET, SIZE 22D	
		APPLICATION SPEC		SIZE	CAGE CODE
				DRAWING NO	RESTRICTED TO
MATERIAL SEE CALLOUT		FINISH SEE TABLE	WEIGHT 102 GRAMS	A1 00779	206071
			CUSTOMER DRAWING	SCALE 20:1	SHEET 1 OF 1