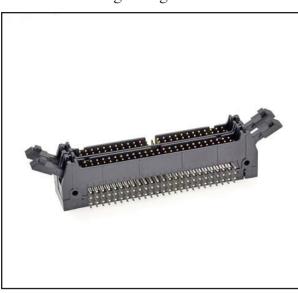
.100" \times .100" Right Angle





- Stacked pins conserve space on the circuit board allowing higher density packaging
- Pin quantity to 128 gives design flexibility with latching
- "HDI" alternative
- Accepts standard IDC sockets
- Mates with standard flat cable harnesses
- Optional high temperature insulator suitable for 'no lead" soldering operations
- High temperature option suitable for reflow soldering using "paste in hole" techniques
- See the Regulatory Information Appendix (RIA) in the "RoHS compliance" section of www.3Mconnector. com for compliance information (RIA E1 & C1 apply)

Date Modified: July 5, 2010

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Physical

Insulation:

Material: Glass Filled Polyester (PBT), Glass Filled Polyester (PCT) - High Temp Option

Flammability: UL 94V-0

Color: Gray (PBT), Black (PCT)

Contact:

Material: Copper Alloy

Plating:

Underplating: 100 μ" [2.54 μm] Nickel - Overall

Wiping Area: 30 μ" [0.76 μm] Gold

Solder Tails: 200 μ" [5.08 μm] Tin Lead or Matte Tin (See Ordering Information)

Marking: 3M Logo, Part Identification Number and Orientation Triangle

Electrical

Current Rating: 2 A (EIA 364-70)

Insulation Resistance: $>1 \times 10^9 \Omega$ at $500 V_{DC}$ **Withstanding Voltage:** $1,000 V_{RMS}$ at Sea Level

Environmental

Temperature Rating: -55°C to +105°C

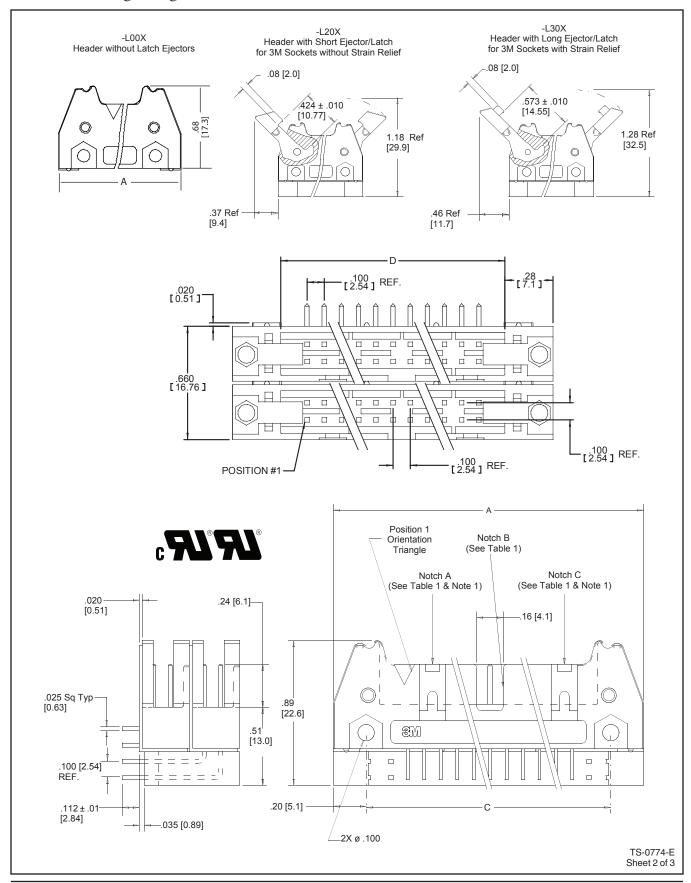
Process Rating: 260°C - (High Temp PCT insulator verson), single pass, (profile per J-STD-020C)

(PBT insulator version), maximum insulator temperature 191°C (solder wave

process only)

Moisture Sensitivity Level: 1 (per J-STD-020C) High Temp. (PCT) versions only

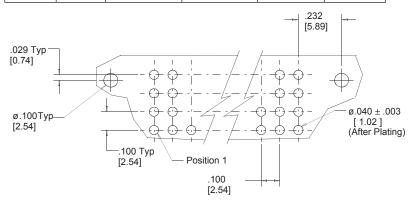
UL File No.: E68080



.100" \times .100" Right Angle

3000 Series

Table 1								
Pin Quantity	3M Part Number		Polarizing					
		Α	С	D	Notches			
20	3793	1.26 (32.1)	0.865 (21.97)	0.71 (18.0)	ВС			
28	3314	1.46 (37.2)	1.065 (27.05)	0.91 (23.1)	вс			
32	3408	1.56 (39.7)	1.165 (29.59)	1.01 (25.6)	ABC			
40	3428	1.76 (44.8)	1.365 (34.67)	1.21 (30.7)	ABC			
48	3627	1.96 (49.8)	1.565 (39.75)	1.41 (35.8)	ABC			
52	3429	2.06 (52.4)	1.665 (42.29)	1.51 (38.3)	ABC			
60	3440	2.26 (57.4)	1.865 (47.37)	1.71 (43.4)	ABC			
68	3431	2.46 (62.6)	2.065 (52.45)	1.91 (48.5)	ABC			
80	3432	2.76 (70.2)	2.365 (60.07)	2.21 (56.1)	ABC			
100	3433	3.26 (82.9)	2.865 (72.77)	2.71 (68.8)	ABC			
120	3372	3.76 (95.6)	3.365 (85.47)	3.21 (81.5)	ABC			
128	3764	3.96 (100.7)	3.565 (90.55)	3.41 (86.6)	ABC			



Recommended Hole Pattern

Notes

- 1. Notches A & C will accomodate 3M Polarizing Key (3M Part Number 3518 or N3518).
- 2. 112 [2.84] tail length suitable for .062 [1.57] thick pc board.
- Contact your 3M sales representative for custom requirements.
- Use of snap-in style latch/ejectors in either short (X3XXX-L502XX) or X3XXX-L602XX) styles, installed or shipped separately (-5 & -6 snap-in latches are dimensionally and functionally equivalent to -2 & -3 roll pin latches)

If ordering Snap-In style latches separately, please use the below chart

	Short Latch	Long Latch	Color
High Temp (PBT)	3505-30	3505-31	Gray
High Temp (PPA)	N3505-30B	N3505-31B	Black

Inch (mm)

Tolerance Unless Noted					
	.0	.00	.000		
Inch	± .1	± .01	± .005		

[] Dimensions for Reference only

Ordering Information

<u>X3XXX</u> - L<u>X</u>02<u>XX</u>

N = High Temp Black (PCT) (RB Plating Req'd) Blank = Std. Temp Gray (PBT) (Blank or UB Pltg. Req'd.) $RB=30~\mu^{\rm m}\,[0.76~\mu{\rm m}]~Gold~with~Matte~Tin~Tails~(App.~E1~\&~C1~Apply)$ $Blank~or~UB=30~\mu^{\rm m}\,[0.76~\mu{\rm m}]~Gold~with~Tin~Lead~Tails~(App.~E3~\&~C2~Apply)$

Latch/Ejector System

0 = No Latch/Ejector Installed

2 = Short, Roll Pin Latch/Ejectors

3 = Long, Roll Pin Latch/Ejectors

3M Part Number

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