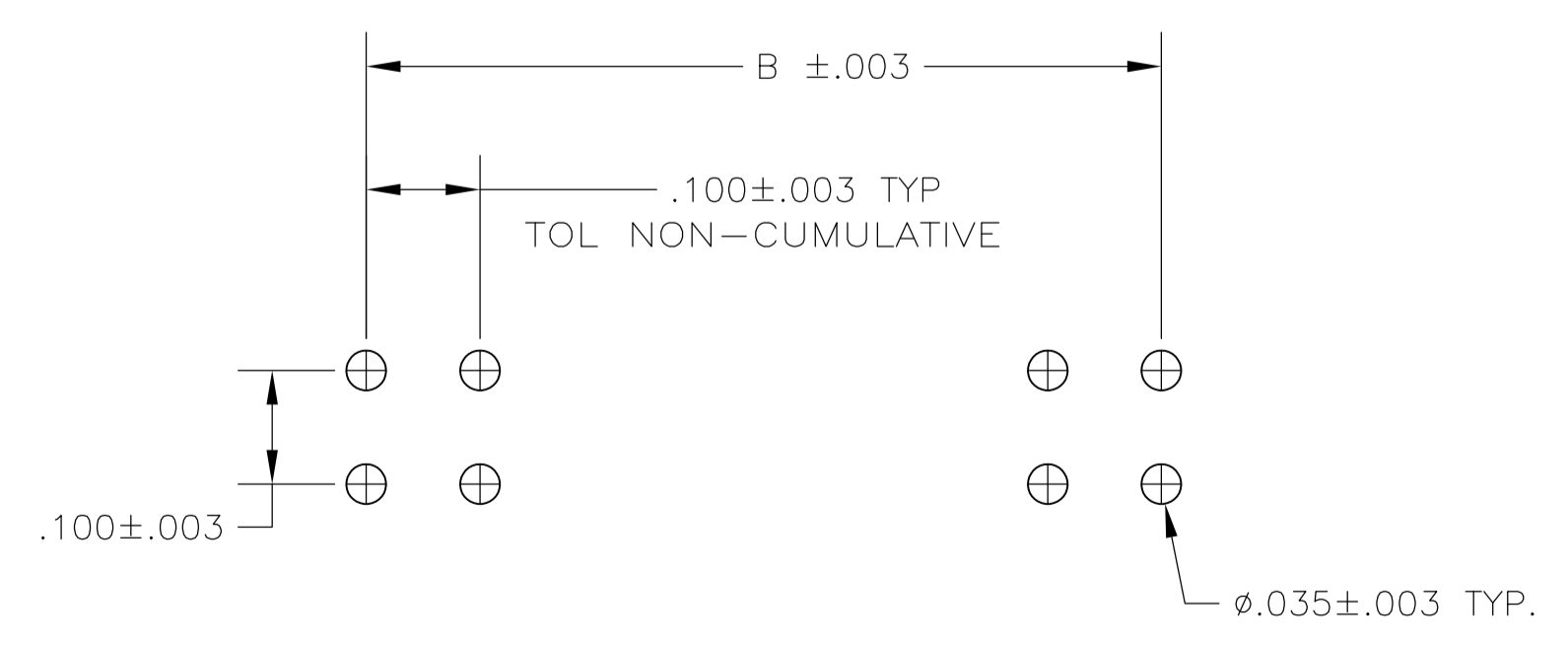


- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 .000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL
- 3 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

OBSOLETE	NONE	6TH	.984	.900	9	19	20	4-87230-3	
OBSOLETE	2ND	NONE	.584	.500	5	11	12	4-	-2
OBSOLETE	4TH		.484	.400	4	9	10	4-	-1
	NONE		3.984	3.900	39	80	80	4-	-0
3			3.884	3.800	38	78	78	3-	-9
			3.784	3.700	37	76	76	3-	-8
OBSOLETE			3.684	3.600	36	74	74	3-	-7
			3.584	3.500	35	72	72	3-	-6
3			3.484	3.400	34	70	70	3-	-5
			3.384	3.300	33	68	68	3-	-4
OBSOLETE			3.284	3.200	32	66	66	3-	-3
			3.184	3.100	31	64	64	3-	-2
3			3.084	3.000	30	62	62	3-	-1
			2.984	2.900	29	60	60	3-	-0
OBSOLETE			2.884	2.800	28	58	58	2-	-9
			2.784	2.700	27	56	56	2-	-8
3			2.684	2.600	26	54	54	2-	-7
			2.584	2.500	25	52	52	2-	-6
OBSOLETE			2.484	2.400	24	50	50	2-	-5
			2.384	2.300	23	48	48	2-	-4
3			2.284	2.200	22	46	46	2-	-3
			2.184	2.100	21	44	44	2-	-2
OBSOLETE			2.084	2.000	20	42	42	2-	-1
			1.984	1.900	19	40	40	2-	-0
3			1.884	1.800	18	38	38	1-	-9
			1.784	1.700	17	36	36	1-	-8
OBSOLETE			1.684	1.600	16	34	34	1-	-7
			1.584	1.500	15	32	32	1-	-6
3			1.484	1.400	14	30	30	1-	-5
			1.384	1.300	13	28	28	1-	-4
OBSOLETE			1.284	1.200	12	26	26	1-	-3
			1.184	1.100	11	24	24	1-	-2
3			1.084	1.000	10	22	22	1-	-1
			.984	.900	9	20	20	1-	-0
OBSOLETE			.884	.800	8	18	18		-9
			.784	.700	7	16	16		-8
3			.684	.600	6	14	14		-7
			.584	.500	5	12	12		-6
OBSOLETE			.484	.400	4	10	10		-5
			.384	.300	3	8	8		-4
3			.284	.200	2	6	6		-3
			.184	.100	1	4	4		-2
NONE	NONE		.084			2	2		87230-1
ROW N	ROW M	C	B	A	NO OF ACT POS	NO OF POS	ASSEMBLY PART NUMBER		
POSTS OMITTED									

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN L. MAYER 5-15-85	Tyco Electronics Corporation Harrisburg, Pa 17105-3608
0 PLC ± -	1 PLC ± -	5-22-85	
2 PLC ± -	3 PLC ± .005	APVD T. ZOLA 5-22-85	NAME ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL
4 PLC ± -	ANGLES ± -	PRODUCT SPEC	RIGHT ANGLE, .025 SQ POSTS, SELECTIVELY LOADED
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR:BLACK POSTS: PHOS BRONZE	FINISH 2	APPLICATION SPEC	SIZE A1 00779 C=87230
		WEIGHT	SCALE 4:1 SHEET 1 OF 1 REV K1