Notice for TAIYO YUDEN products

Please read this notice before using the TAIYO YUDEN products.

REMINDERS

Product information in this catalog is as of October 2010. All of the contents specified herein are subject to change without notice due to technical improvements, etc. Therefore, please check for the latest information carefully before practical application or usage of the Products.

Please note that Taiyo Yuden Co., Ltd. shall not be responsible for any defects in products or equipment incorporating such products, which are caused under the conditions other than those specified in this catalog or individual specification.

- Please contact Taiyo Yuden Co., Ltd. for further details of product specifications as the individual specification is available.
- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.
- All electronic components or functional modules listed in this catalog are developed, designed and intended for use in general electronics equipment.(for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.). Before incorporating the components or devices into any equipment in the field such as transportation,(automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance. Do not incorporate the products into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required.

In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

- The contents of this catalog are applicable to the products which are purchased from our sales offices or distributors (so called "TAIYO YUDEN's official sales channel").

 It is only applicable to the products purchased from any of TAIYO YUDEN's official sales channel.
- Please note that Taiyo Yuden Co., Ltd. shall have no responsibility for any controversies or disputes that may occur in connection with a third party's intellectual property rights and other related rights arising from your usage of products in this catalog. Taiyo Yuden Co., Ltd. grants no license for such rights.
- Caution for export

Certain items in this catalog may require specific procedures for export according to "Foreign Exchange and Foreign Trade Control Law" of Japan, "U.S. Export Administration Regulations", and other applicable regulations. Should you have any question or inquiry on this matter, please contact our sales staff.

MULTILAYER FERRITE CHIP BEADS (BK SERIES)





*Except for BK0402, BK0603, BK1005

FEATURES

- Internal silver printed layer creates a closed circuit which acts as a magnetic shield minimizing heat generation and crosstalk.
- No need for grounding provides greater circuit design flexibility.
- Several material types and a broad range of impedance values provide noise countermeasures for various applications.
 - HS: With low R-XL cross point frequency characteristics and large resistance part working as damping function, suppresses unnecessary resonance and keeps signal integrity.
 - HW: With a lower R-XL cross point frequency characteristics than those of HS, strongly suppresses unnecessary resonance.
- TS: Low DC resistance HS version. For power supply lines.
- HM : Resistance part rising exceeding from 20MHz. For general usage, especially effective for video signal lines.
- HR : Resistance part rising exceeding from 10MHz. For general usage, Wider effective range than that of HM.
- LM : With larger impedance set at around 200MHz considering for noise regulation.
- LL : Resistance part steeply rising exceeding from 100MHz. For high speed signal line, good for clock line, sharply cutting noise off.
- The small case size lineup with 01005 inch size.

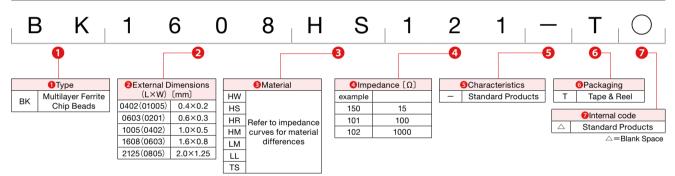
APPLICATIONS

- High frequency noise countermeasure in personal computers, digital cameras and other information system products. For use on digital product clock lines and general signal lines.
- Radiated noise suppression in computer or printer interfaces and harness connectors.
- Noise suppression in video and other AV products.
- Prevents interference between circuits in cellular phones(PHS, PDC, etc.)
- Due to the closed internal circuit which acts as a magnetic shield, the TS material is extremely effective as a noise filter on LSI power supply lines where downsizing of components is needed.

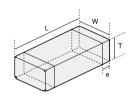
OPERATING TEMP.

-55~125℃

ORDERING CODE



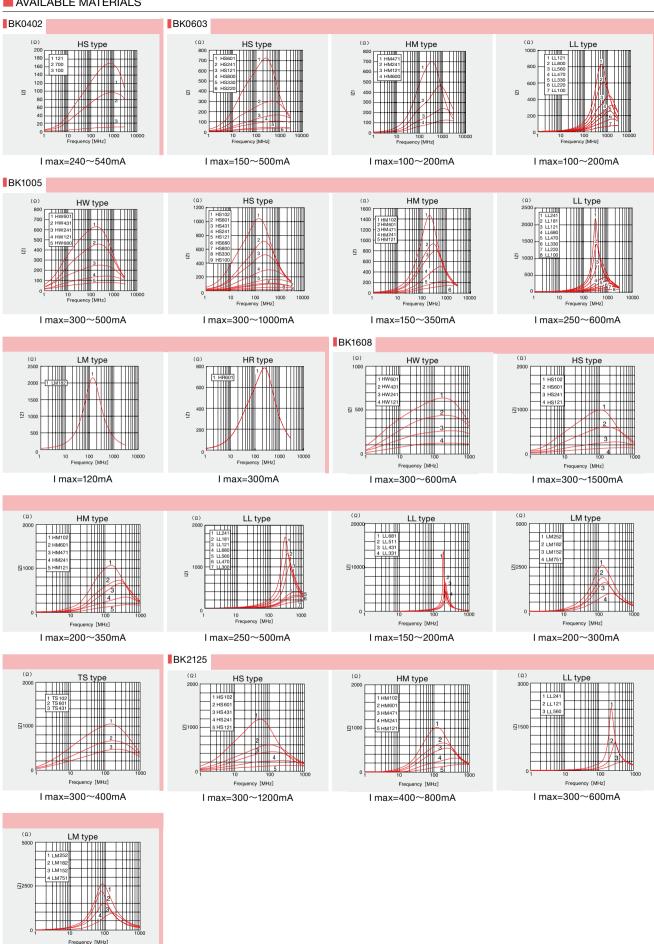
EXTERNAL DIMENSIONS/STANDARD QUANTITY



Tuno	1	W	-		Standard Qu	uantity [pcs]
Type	L	VV		е	Paper Tape	Embossed Tape
BK0402 (01005)	0.40±0.02 (0.016±0.001)	0.20±0.02 (0.008±0.001)	0.20±0.02 (0.008±0.001)	$0.10^{+0.04}_{-0.03}$ $(0.004^{+0.002}_{-0.001})$	20000	_
BK0603 (0201)	0.60±0.03 (0.024±0.001)	0.30±0.03 (0.012±0.001)	0.30±0.03 (0.012±0.001)	0.15±0.05 (0.006±0.002)	15000	_
BK1005 (0402)	1.00±0.05 (0.039±0.002)	0.50±0.05 (0.020±0.002)	0.50±0.05 (0.020±0.002)	0.25±0.10 (0.010±0.004)	10000	_
BK1608 (0603)	1.6±0.15 (0.063±0.006)	0.8±0.15 (0.031±0.006)	0.8±0.15 (0.031±0.006)	0.3±0.2 (0.012±0.008)	4000	_
BK2125	$2.0^{+0.3}_{-0.1}$	1.25±0.2	0.85±0.2 (0.033±0.008)	0.5±0.3	4000	_
(0805)	$(0.079^{+0.012}_{-0.004})$	(0.049±0.008)	1.25±0.2 (0.049±0.008)	(0.020±0.012)	-	2000

Unit: mm(inch)

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I max=200~400mA

PART NUMBERS

BK0402

Ordering code	Haza	ronmental ardous stances) Impedance [Ω]	Measuring frequency (MHz)	DC resistance (Ω) (max.)	Rated current (mA) (max.)	Thickness (mm) (inch)
BK 0402 HS 100	Rol	HS 10±5		0.10	540	0.001000
BK 0402 HS 700	Rol	HS 70±25%	100	0.37	280	0.20±0.02 (0.008±0.001)
BK 0402 HS 121	Rol	HS 120±25%		0.53	240	(0.000±0.001)

BK0603

Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC resistance (Ω) (max.)	Rated current (mA) (max.)	Thickness (mm) (inch)
BK 0603 HS 220	RoHS	22±25%		0.065	500	
BK 0603 HS 330	RoHS	33±25%		0.070	500	
BK 0603 HS 800	RoHS	80±25%		0.40	200	
BK 0603HS 121	RoHS	120±25%		0.45	200	
BK 0603HS 241	RoHS	240±25%		0.65	200	
BK 0603HS 601	RoHS	600±25%		1.20	150	
BK 0603HM600	RoHS	60±25%		0.25	200	
BK 0603HM121	RoHS	120±25%		0.40	200	
BK 0603HM241	RoHS	240±25%	100	0.80	200	0.30±0.03 (0.012±0.001)
BK 0603HM471	RoHS	470±25%		1.05	100	(0.012±0.001)
BK 0603LL 100	RoHS	10±25%		0.25	200	
BK 0603LL 220	RoHS	22±25%		0.45	200	
BK 0603LL 330	RoHS	33±25%		0.55	150	
BK 0603LL 470	RoHS	47±25%		0.70	150	- - -
BK 0603LL 560	RoHS	56±25%		1.00	100	
BK 0603LL 800	RoHS	80±25%		1.30	100	
BK 0603LL 121	RoHS	120±25%		1.50	100	

BK1005

Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC resistance (Ω) (max.)	Rated current (mA) (max.)	Thickness (mm) (inch)
BK 1005 HW680	RoHS	68±25%		0.17	500	
BK 1005 HW121	RoHS	120±25%		0.24	450	
BK 1005 HW241	RoHS	240±25%		0.31	400	
BK 1005 HW431	RoHS	430±25%		0.50	350	
BK 1005 HW601	RoHS	600±25%		0.60	300	
BK 1005 HS 100	RoHS	10±5		0.03	1000	
BK 1005 HS 330	RoHS	33±25%		0.06	700	
BK 1005 HS 680	RoHS	68±25%		0.10	700	
BK 1005 HS 800	RoHS	80±25%		0.10	700	
BK 1005 HS 121	RoHS	120±25%		0.20	500	
BK 1005 HS 241	RoHS	240±25%		0.30	400	
BK 1005 HS 431	RoHS	430±25%		0.45	350	
BK 1005 HS 601	RoHS	600±25%]	0.55	300	
BK 1005 HS 102	RoHS	1000±25%		0.58	300	
BK 1005 HR 601	RoHS	600±25%	100	0.60	300	0.50±0.05
BK 1005 HM 750	RoHS	75±25%	100	0.18	350	(0.020±0.002)
BK 1005 HM121	RoHS	120±25%		0.18	300	
BK 1005 HM241	RoHS	240±25%]	0.30	300	
BK 1005 HM471	RoHS	470±25%		0.45	250	
BK 1005 HM 601	RoHS	600±25%		0.50	250	
BK 1005 HM 102	RoHS	1000±25%]	0.70	150	
BK 1005 LL 100	RoHS	10±25%		0.11	500	
BK 1005 LL 220	RoHS	22±25%		0.18	400	
BK 1005 LL 330	RoHS	33±25%		0.25	400	
BK 1005 LL 470	RoHS	47±25%		0.33	350	
BK 1005 LL 680	RoHS	68±25%]	0.31	400	
BK 1005 LL 121	RoHS	120±25%		0.45	350	
BK 1005 LL 181	RoHS	180±25%		0.50	300	
BK 1005 LL 241	RoHS	240±25%] [0.70	250	
BK 1005 LM 182	RoHS	1800±25%	1	0.90	120	

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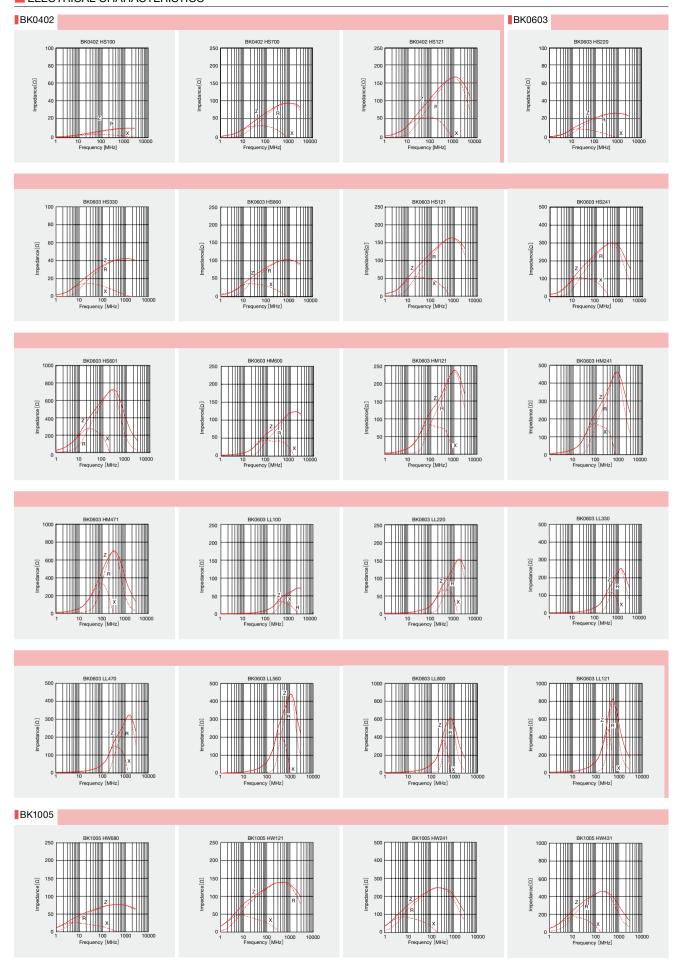
BK1608

Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC resistance (Ω) (max.)	Rated current (mA) (max.)	Thickness (mm) (inch)
BK 1608 HW121	RoHS	120±25%		0.15	600	
BK 1608 HW241	RoHS	240±25%		0.25	450	
BK 1608 HW431	RoHS	430±25%		0.30	400	
BK 1608 HW601	RoHS	600±25%		0.40	300	
BK 1608 HS 220	RoHS	22±25%		0.05	1500	
BK 1608 HS 330	RoHS	33±25%		0.08	1200	
BK 1608 HS 470	RoHS	47±25%		0.10	900	
BK 1608 HS 600	RoHS	60±25%		0.10	800	
BK 1608 HS 800	RoHS	80±25%		0.10	600	
BK 1608 HS 121	RoHS	120±25%		0.18	500	
BK 1608 HS 241	RoHS	240±25%		0.25	400	
BK 1608 HS 601	RoHS	600±25%		0.45	350	
BK 1608 HS 102	RoHS	1000±25%		0.60	300	
BK 1608 HM 121	RoHS	120±25%		0.20	350	
BK 1608 HM 241	RoHS	240±25%		0.35	300	
BK 1608 HM 471	RoHS	470±25%		0.45	250	
BK 1608 HM 601	RoHS	600±25%	100	0.60	250	
BK 1608 HM 102	RoHS	1000±25%		0.70	200	0.80±0.15
BK 1608 LL 300	RoHS	30±25%	100	0.20	500	(0.031±0.006)
BK 1608 LL 470	RoHS	47±25%		0.30	400	
BK 1608 LL 560	RoHS	56±25%		0.30	400	
BK 1608 LL 680	RoHS	68±25%		0.35	300	
BK 1608 LL 121	RoHS	120±25%		0.50	300	
BK 1608 LL 181	RoHS	180±25%		0.65	250	
BK 1608 LL 241	RoHS	240±25%		0.80	250	
BK 1608 LL 331	RoHS	330±25%		0.85	200	
BK 1608 LL 431	RoHS	430±25%		0.85	200	
BK 1608 LL 511	RoHS	510±25%		0.90	200	
BK 1608 LL 681	RoHS	680±25%		1.00	150	
BK 1608 LM 751	RoHS	750±25%		0.60	300	
BK 1608 LM 152	RoHS	1500±25%		0.75	250	
BK 1608 LM 182	RoHS	1800±25%		0.85	200	
BK 1608 LM 252	RoHS	2500±25%		1.10	200	
BK 1608TS 431	RoHS	430±25%		0.21±30%	400	
BK 1608TS 601	RoHS	600±25%		0.27±30%	350	
BK 1608TS 102	RoHS	1000±25%		0.30±30%	300	

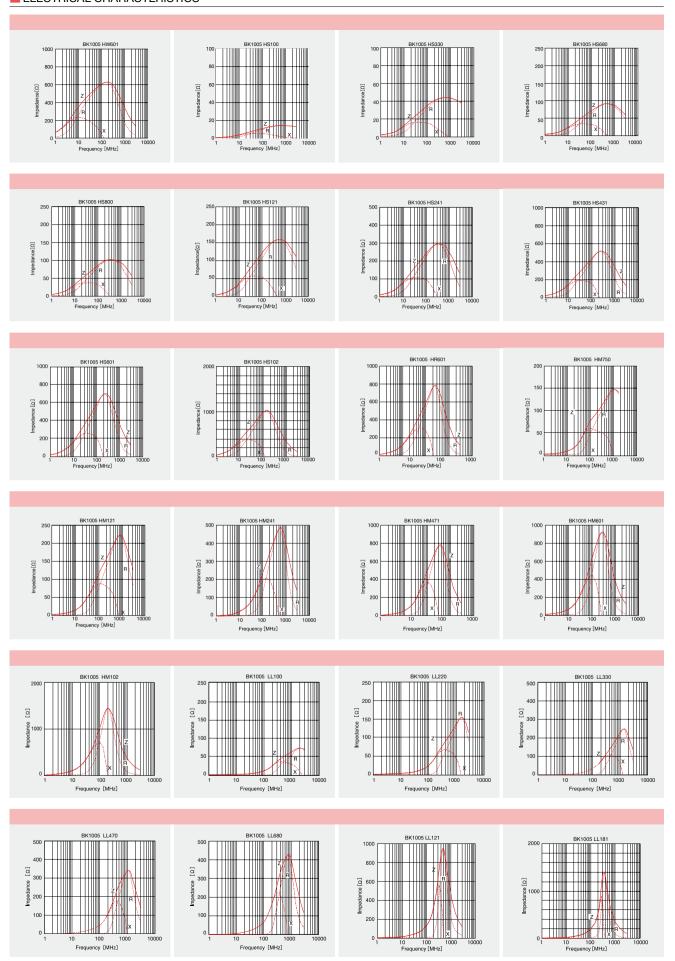
BK2125

Ordering code	EHS(Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC resistance (Ω) (max.)	Rated current (mA) (max.)	Thickness (mm) (inch)
BK 2125 HS 150	RoHS	15±25%		0.05	1200	
BK 2125 HS 220	RoHS	22±25%		0.05	1200	
BK 2125 HS 330	RoHS	33±25%		0.05	1200	
BK 2125 HS 470	RoHS	47±25%		0.05	1000	
BK 2125 HS 750	RoHS	75±25%		0.10	1000	
BK 2125 HS 101	RoHS	100±25%		0.10	900	
BK 2125 HS 121	RoHS	120±25%		0.15	800	
BK 2125 HS 241	RoHS	240±25%		0.20	600	
BK 2125 HS 431	RoHS	430±25%		0.25	500	
BK 2125 HS 601	RoHS	600±25%		0.30	500	0.051.00
BK 2125 HS 102	RoHS	1000±25%		0.40	300	0.85±0.2 (0.033±0.008)
BK 2125 HM121	RoHS	120±25%	100	0.15	800	(0.000±0.000
BK 2125 HM241	RoHS	240±25%		0.20	600	
BK 2125 HM 471	RoHS	470±25%		0.25	500	
BK 2125 HM601	RoHS	600±25%		0.25	500	
BK 2125 HM 102	RoHS	1000±25%		0.35	400	
BK 2125 LL 560	RoHS	56±25%		0.20	600	
BK 2125 LL 121	RoHS	120±25%		0.30	400	
BK 2125 LL 241	RoHS	240±25%		0.35	300	
BK 2125 LM 751	RoHS	750±25%		0.30	400	
BK 2125 LM 152	RoHS	1500±25%		0.35	400	
BK 2125 LM 182	RoHS	1800±25%		0.45	300	1.25±0.2
BK 2125 LM 252	RoHS	2500±25%]	0.75	200	(0.049±0.008

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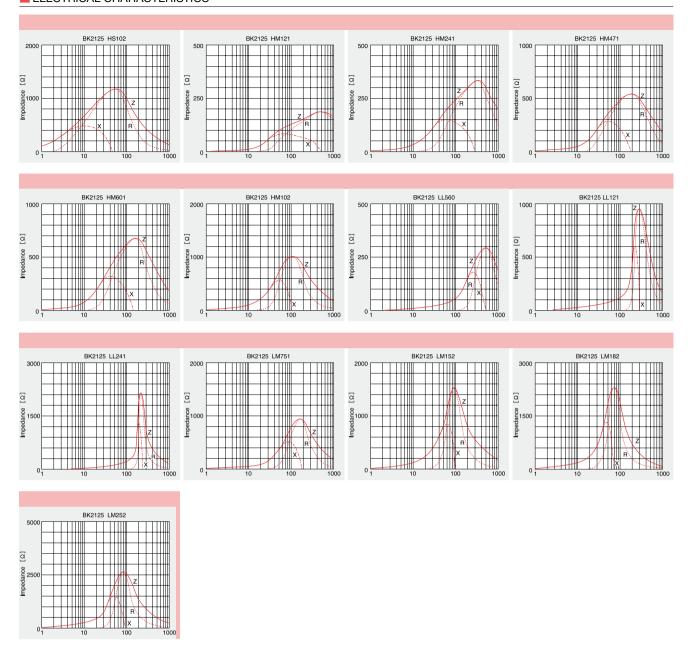
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MULTILAYER FERRITE CHIP BEADS (BK SERIES P TYPE)



WAVE* REFLOW

*Except for BKP0603_BKP1005

■ FEATURES

- Low Rdc value can lower the power consumption and extend the life of batteries. That stands on the high advanced green sheet and printing technologies.
- No need for grounding provides greater flexibility in circuit design.
 - HS: With low R-XL cross point frequency characteristics and large resistance part working as damping function, suppresses unnecessary resonance and keeps signal integrity.
 - HM: Resistance part rising exceeding from 20MHz. For general usage.
 - TS: Low DC resistance HS version. For power supply lines.
 - TM: Low DC resistance HM version.

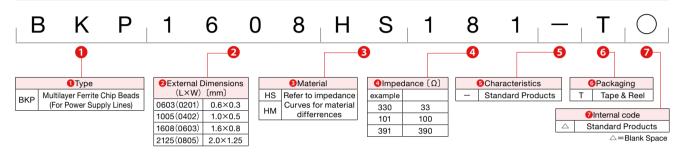
APPLICATIONS

- High frequency noise debug on the DC power supply line in personal computers and other information system products.
- Noise suppression in USB and IEEE1394 interface.
- Prevents interference between circuits in mobile systems (PDC, PHS, PDA)

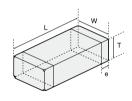
OPERATING TEMP.

-55°C~85°C

ORDERING CODE



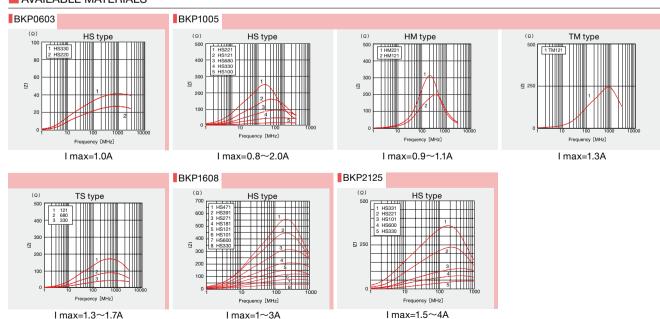
■ EXTERNAL DIMENSIONS/STANDARD QUANTITY



Type	1	W	_	e	Standard Qu	antity [pcs]
туре	L	VV	•	е	Paper Tape	Embossed Tape
BKP0603 (0201)	0.6±0.03 (0.024±0.001)	0.3±0.03 (0.012±0.001)	0.3±0.03 (0.012±0.001)	0.15±0.05 (0.006±0.002)	15000	_
BKP1005 (0402)	1.00±0.05 (0.039±0.002)	0.50±0.05 (0.020±0.002)	0.50±0.05 (0.020±0.002)	0.25±0.10 (0.010±0.004)	10000	_
BKP1608 (0603)	1.6±0.15 (0.063±0.006)	0.8±0.15 (0.031±0.006)	0.8±0.15 (0.031±0.006)	0.3±0.2 (0.012±0.008)	4000	_
BKP2125 (0805)	$2.0_{-0.1}^{+0.3} \\ (0.079_{-0.004}^{+0.012})$	1.25±0.2 (0.049±0.008)	0.85±0.2 (0.033±0.008)	0.5±0.3 (0.020±0.012)	4000	_

Unit: mm(inch)

AVAILABLE MATERIALS



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BKP0603

Ordering code	EHS (Environmental Hazardous Substances)		Impedance (Ω)			Rated current (A) (max.)	Thickness (mm) (inch)
BKP0603 HS 220		RoHS	22±25%	100	65	1.0	0.30±0.03
BKP0603 HS 330		RoHS	33±25%	100	70	1.0	(0.012±0.001)

BKP1005

Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC resistance (mΩ) (max.)	Rated current (A) (max.)	Thickness (mm) (inch)
BKP1005 HS 100	RoHS	10±5		30	2.0	
BKP1005 HS 330	RoHS	33±25%		50	1.7	
BKP1005 HS 680	RoHS	68±25%		75	1.5	
BKP1005 HS 121	RoHS	120±25%	120±25%		1.0	
BKP1005 HS 221	RoHS	220±25%	100	200	0.8	0.50±0.05 (0.02±0.002)
BKP1005 HM 121	RoHS	120±25%		120	1.1	
BKP1005 HM 221	RoHS	220±25%		180	0.9	(0.02±0.002)
BKP1005 TS 330	RoHS	33±25%		39±30%	1.7	
BKP1005 TS 680	RoHS	68±25%		55±30%	1.5	
BKP1005 TS 121	RoHS	120±25%		70±30%	1.3	
BKP1005 TM 121	RoHS	120±25%		100	1.3	

BKP1608

Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC resistance (mΩ) (max.)	Rated current (A) (max.)	Thickness (mm) (inch)
BKP1608 HS 330	RoHS	33±25%		25	3.0	
BKP1608 HS 600	RoHS	60±25%		40	2.5	0.80±0.15 (0.031±0.006)
BKP1608 HS 101	RoHS	100±25%		50	1.7	
BKP1608 HS 121	RoHS	120±25%	100	35	2.7	
BKP1608 HS 181	RoHS	180±25%	100	75	1.5	
BKP1608 HS 271	RoHS	270±25%		110	1.2	
BKP1608 HS 391	RoHS	390±25%		140	1.0	
BKP1608 HS 471	RoHS	470±25%		180	1.0	

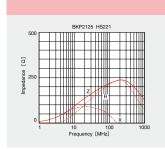
BKP2125

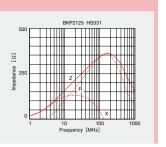
Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC resistance (mΩ) (max.)	Rated current (A) (max.)	Thickness (mm) (inch)
BKP2125 HS 330	RoHS	33±25%		20	4.0	
BKP2125 HS 600	RoHS	60±25%		25	3.0	l
BKP2125 HS 101	RoHS	100±25%	100	40	2.5	0.85±0.2 (0.033±0.008)
BKP2125 HS 221	RoHS	220±25%		50	2.0	(0.033±0.000)
BKP2125 HS 331	RoHS	330±25%		75	1.5	

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MULTILAYER FERRITE CHIP BEAD ARRAY (BK ARRAY SERIES)



BEEL OW

FEATURES

- Available in a wide range of frequency characteristics and impedance values providing excellent suppression of various noise.
- 4 line action in one chip is available for mounting with higher density and efficiency.
- Heat generation and crosstalk between adjacent circuits are minimized.

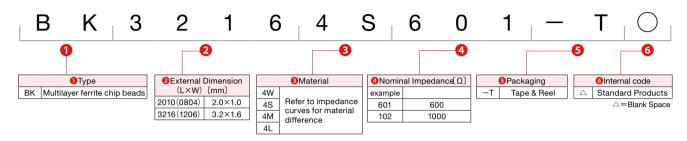
APPLICATIONS

- Radiated noise suppression in note-PC, LCD module and other portable equipment.
- Radiated noise suppression in interfaces and harness connecting parts.

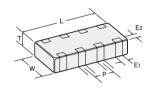
OPERATING TEMP.

● -55~125°C

ORDERING CODE



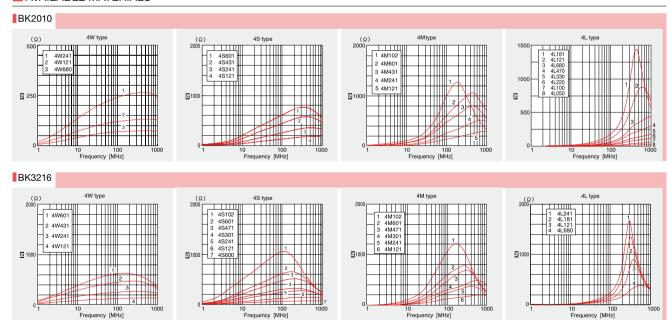
■ EXTERNAL DIMENSIONS/STANDARD QUANTITY



				Т				Standard Quantity [pcs]	
Type Mat	Material	L	W		E1	E2	Р	Paper Tape	Embossed Tape
BK2010 (0804)	4W, 4S, 4M, 4L		1.0±0.15 (0.039±0.006)	0.45±0.05 (0.018±0.002)	$0.25^{+0.15}_{-0.1} \\ (0.010^{+0.006}_{-0.004})$	0.25±0.15 (0.010±0.006)	0.5±0.1 (0.020±0.004)	4000	_
BK3216 (1206)	4W, 4S, 4M, 4L	3.2±0.2 (0.126±0.008)	1.6±0.2 (0.063±0.008)	0.8±0.1 (0.031±0.004)	0.35±0.2 (0.014±0.008)	0.3±0.2 (0.012±0.008)	0.8±0.1 (0.031±0.004)	_	4000

Unit: mm(inch)

AVAILABLE MATERIALS



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BK2010

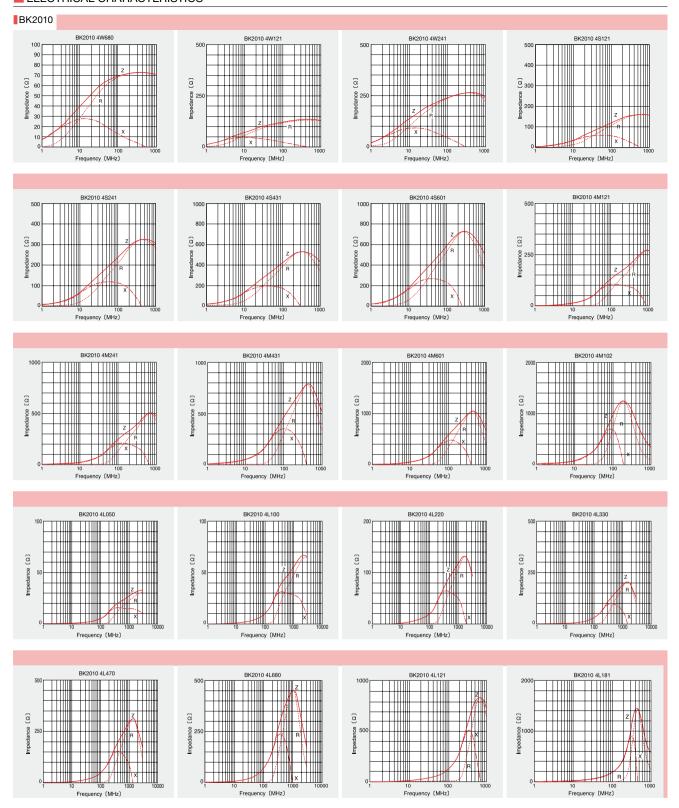
Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω) ±25%	Measuring Frequency (MHz)	DC Resistance (Ω) (max.)	Rated current (mA) (max.)
BK2010 4W680	RoHS 68			0.35	
BK2010 4W121	RoHS	120		0.40	
BK2010 4W241	RoHS	240		0.50	
BK2010 4S121	RoHS	120		0.30	
BK2010 4S241	RoHS	240		0.45	
BK2010 4S431	RoHS	430		0.55	
BK2010 4S601	RoHS	600		0.70	
BK2010 4M121	RoHS	120		0.30	
BK2010 4M241	RoHS	240		0.45	100
BK2010 4M431	RoHS	430	100	0.55	
BK2010 4M601	RoHS	600	100	0.70	100
BK2010 4M102	RoHS	1000		0.80	1
BK2010 4L050	RoHS	5		0.10	
BK2010 4L100	RoHS	10		0.15	
BK2010 4L220	RoHS	22		0.20	
BK2010 4L330	RoHS	33]	0.30	1
BK2010 4L470	RoHS	47		0.40	
BK2010 4L680	RoHS	68	1	0.50	1
BK2010 4L121	RoHS	120	1	0.70	1
BK2010 4L181	RoHS	180		0.90	

BK3216

mlci09_e-01

Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω) ±25%	Measuring Frequency (MHz)	DC Resistance (Ω) (max.)	Rated current (mA) (max.)
BK3216 4W121	RoHS	120		0.15	100
BK3216 4W241	RoHS	RoHS 240		0.25	100
BK3216 4W431	RoHS	430		0.35	100
BK3216 4W601	RoHS	600		0.40	100
BK3216 4S600	RoHS	60		0.18	200
BK3216 4S121	RoHS	120		0.18	200
BK3216 4S241	RoHS	240		0.30	200
BK3216 4S301	RoHS	300		0.40	200
BK3216 4S471	RoHS	470		0.40	200
BK3216 4S601	RoHS	600		0.45	200
BK3216 4S102	RoHS	1000	100	0.68	100
BK3216 4M121	RoHS	120		0.20	150
BK3216 4M241	RoHS	240		0.35	150
BK3216 4M301	RoHS	300		0.45	150
BK3216 4M471	RoHS	470		0.50	150
BK3216 4M601	RoHS	600		0.60	100
BK3216 4M102	RoHS	1000	1	0.80	100
BK3216 4L680	RoHS	68	1	0.35	200
BK3216 4L121	RoHS	120	1	0.55	200
BK3216 4L181	RoHS	180	1	0.65	150
BK3216 4L241	RoHS	240	1	0.75	150

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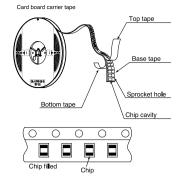
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1)Minimum Quantity

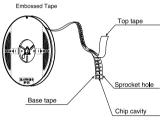
Tape & Reel Packaging

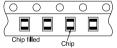
Т.	Thickness	Standard Qu	Quantity [pcs]	
Туре	[mm] (inch)	Paper Tape	Embossed Tape	
CK1608 (0603)	0.8 (0.031)	4000	_	
	0.85	4000	_	
CK2125 (0805)	(0.033)	4000	_	
	1.25 (0.049)	_	2000	
	0.85	4000	_	
CKS2125 (0805)	(0.033)			
	(0.049)	_	2000	
CKP2012 (0805)	0.9 (0.035)	_	3000	
Olypooto (occo)	0.9		2222	
CKP2016 (0806)	(0.035)	_	3000	
	0.7 (0.028)	_	3000	
CKP2520(1008)	0.9	_	3000	
ON 2020 (1000)	(0.035)		0000	
	(0.043)	_	2000	
NM2012 (0805)	0.9	_	3000	
NA 40500 (4000)	(0.035)		0000	
NM2520 (1008)	(0.043)	_	2000	
LK1005 (0402)	0.5 (0.020)	10000	_	
LK1608 (0603)	0.8	4000	_	
21(1000 (0000)	(0.031) 0.85	4000		
L K0405 (0005)	(0.033)	4000	_	
LK2125 (0805)	1.25	_	2000	
	(0.049)			
HK0603(0201)	(0.012)	15000	-	
HK1005(0402)	0.5 (0.020)	10000	_	
HK1608 (0603)	0.8	4000	_	
	(0.031) 0.85			
HK2125 (0805)	(0.033)	_	4000	
TINE 120 (0000)	1.0 (0.039)	_	3000	
LIKO06036 (0001)	0.3	15000		
HKQ0603S(0201)	(0.012)	15000	_	
AQ105 (0402)	0.5 (0.020)	10000	_	
BK0402(01005)	0.2	20000	_	
	(0.008)			
BK0603 (0201)	(0.012)	15000	_	
BK1005(0402)	0.5	10000	_	
BK1600(0600)	(0.020) 0.8	4000		
BK1608(0603)	(0.031)	4000	_	
	0.85 (0.033)	4000	_	
BK2125 (0805)	1.25	_	2000	
	(0.049) 0.45			
BK2010 (0804)	(0.018)	4000	-	
BK3216 (1206)	0.8 (0.031)	_	4000	
DKD0600/0004)	0.3	15000		
BKP0603(0201)	(0.012)	15000	_	
BKP1005(0402)	0.5 (0.020)	10000	_	
BKP1608(0603)	0.8	4000	_	
	(0.031) 0.85			
BKP2125 (0805)	(0.033)	4000	_	

②Taping material



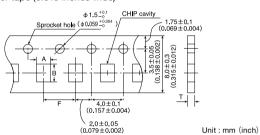
СК	1608
CK	2125
CKS	2125
LK	1005
LK	1608
LK	2125
ΗK	0603
ΗK	1005
ΗK	1608
HKQ	0603
A Q	105
BK	0402
BK	0603
BK	1005
вк	1608
вк	2125
вк	2010
BKP	0603
BKP	1005
BKP	1608
ВКР	2125





3Taping Dimensions

Paper tape (0.315 inches wide)



Type	Thickness (mm)	Chip cavity		Insertion Pitch	Tape Thickness
	(inch)	Α	В	F	Т
CK1608 (0603)	0.8	1.0±0.2	1.8±0.2	4.0±0.1	1.1m a x
	(0.031)	(0.039±0.008)	(0.071±0.008)	(0.157±0.004)	(0.043max)
CK2125 (0805)	0.85	1.5±0.2	2.3±0.2	4.0±0.1	1.1m a x
	(0.033)	(0.059±0.008)	(0.091±0.008)	(0.157±0.004)	(0.043max)
CKS2125 (0805)	0.85	1.5±0.2	2.3±0.2	4.0±0.1	1.1m a x
	(0.033)	(0.059±0.008)	(0.091±0.008)	(0.157±0.004)	(0.043max)
LK1005 (0402)	0.5	0.65±0.1	1.15±0.1	2.0±0.05	0.8m a x
	(0.020)	(0.026±0.004)	(0.045±0.004)	(0.079±0.002)	(0.031max)
LK1608 (0603)	0.8	1.0±0.2	1.8±0.2	4.0±0.1	1.1m a x
	(0.031)	(0.039±0.008)	(0.071±0.008)	(0.157±0.004)	(0.043max)
LK2125 (0805)	0.85	1.5±0.2	2.3±0.2	4.0±0.1	1.1m a x
	(0.033)	(0.059±0.008)	(0.091±0.008)	(0.157±0.004)	(0.043max)
HK0603 (0201)	0.3	0.40±0.06	0.70±0.06	2.0±0.05	0.45max
	(0.012)	(0.016±0.002)	(0.028±0.002)	(0.079±0.002)	(0.018max)
HK1005 (0402)	0.5	0.65±0.1	1.15±0.1	2.0±0.05	0.8max
	(0.020)	(0.026±0.004)	(0.045±0.004)	(0.079±0.002)	(0.031max)
HK1608 (0603)	0.8	1.0±0.2	1.8±0.2	4.0±0.1	1.1m a x
	(0.031)	(0.039±0.008)	(0.071±0.008)	(0.157±0.004)	(0.043max)
HKQ0603S(0201)	0.3	0.40±0.06	0.70±0.06	2.0±0.05	0.45max
	(0.012)	(0.016±0.002)	(0.028±0.002)	(0.079±0.002)	(0.018max)
AQ105 (0402)	0.5	0.75±0.1	1.15±0.1	2.0±0.05	0.8max
	(0.020)	(0.030±0.004)	(0.045±0.004)	(0.079±0.002)	(0.031max)
BK0402(01005)	0.2	0.25±0.04	0.45±0.04	2.0±0.05	0.36m a x
	(0.008)	(0.010±0.002)	(0.018±0.002)	(0.079±0.002)	(0.014max)
BK0603(0201)	0.3	0.40±0.06	0.70±0.06	2.0±0.05	0.45 m a x
	(0.012)	(0.016±0.002)	(0.028±0.002)	(0.079±0.002)	(0.018 max)

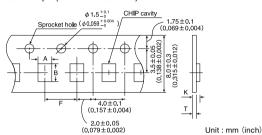
To next page

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Туре	Thickness (mm)	Chip cavity		Insertion Pitch	Tape Thickness
	(inch)	Α	В	F	Т
BK1005(0402)	0.5	0.65±0.1	1.15±0.1	2.0±0.05	0.8max
	(0.020)	(0.026±0.004)	(0.045±0.004)	(0.079±0.002)	(0.031max)
BK1608 (0603)	0.8	1.0±0.2	1.8±0.2	4.0±0.1	1.1m a x
	(0.031)	(0.039±0.008)	(0.071±0.008)	(0.157±0.004)	(0.043max)
BK2125 (0805)	0.85	1.5±0.2	2.3±0.2	4.0±0.1	1.1m a x
	(0.033)	(0.059±0.008)	(0.091±0.008)	(0.157±0.004)	(0.043max)
BK2010 (0804)	0.45	1.2±0.1	2.17±0.1	4.0±0.1	0.8max
	(0.018)	(0.047±0.004)	(0.085±0.004)	(0.157±0.004)	(0.031max)
BKP0603(0201)	0.3	0.40±0.06	0.70±0.06	2.0±0.05	0.45ma x
	(0.012)	(0.016±0.002)	(0.028±0.002)	(0.079±0.002)	(0.018max)
BKP1005(0402)	0.5	0.65±0.1	1.15±0.1	2.0±0.05	0.8max
	(0.020)	(0.026±0.004)	(0.045±0.004)	(0.079±0.002)	(0.031max)
BKP1608(0603)	0.8	1.0±0.2	1.8±0.2	4.0±0.1	1.1m a x
	(0.031)	(0.039±0.008)	(0.071±0.008)	(0.157±0.004)	(0.043max)
BKP2125 (0805)	0.85	1.5±0.2	2.3±0.2	4.0±0.1	1.1m a x
	(0.033)	(0.059±0.008)	(0.091±0.008)	(0.157±0.004)	(0.043max)

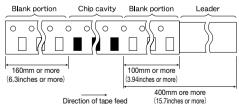
Unit : mm (inch)

Embossed Tape (0.315 inches wide)



Thickness Insertion Pitch Chip cavity Thickness Туре (mm) (inch) Α В F Κ Т 2.3±0.2 (0.091±0.008) 4.0±0.1 (0.157±0.004) 1.25 1.5±0.2 2.0 0.3 CK2125 (0805) (0.049) (0.059±0.008) (0.079)(0.012)1.25 1.5 ± 0.2 2.3 ± 0.2 4.0 ± 0.1 2.0 0.3 CKS2125(0805) (0.049) (0.059±0.008) (0.091±0.008) (0.157±0.004) (0.012) (0.079)155+02 23+02 4 0+0 1 0.9 13 0.3 CKP2012(0805) (0.035) (0.061±0.008) (0.091±0.008) (0.157±0.004) (0.051) (0.012) 1.8±0.1 2.2±0.1 4.0±0.1 0.25 0.9 1.3 CKP2016 (0806) (0.035)(0.071±0.004) (0.087±0.004) (0.157±0.004) (0.051)(0.01)0.7 1.4 (0.028)(0.055)0.9 2.3±0.1 2.8±0.1 4.0±0.1 CKP2520(1008) (0.035) (0.091±0.004) (0.110±0.004) (0.157±0.004) (0.055)(0.012)1.7 (0.043)(0.067)0.9 155+02 23+02 40+01 13 0.3 NM2012 (0805) (0.035)(0.061±0.008) (0.091±0.008) (0.157±0.004) (0.051) (0.012) 2.3 ± 0.1 2.8 ± 0.1 4.0 ± 0.1 1.7 0.3 NM2520 (1008) (0.043) (0.110±0.004) (0.012) (0.091±0.004) (0.157±0.004) (0.067)1.25 1.5±0.2 2.3±0.2 4.0 ± 0.1 2.0 0.3 I K2125 (0805) (0.049)(0.059±0.008) (0.091±0.008) (0.157±0.004) (0.079)(0.012)0.85 1.5 (0.033)1.5±0.2 4.0±0.1 (0.059)HK2125 (0805) (0.059 ± 0.008) (0.091±0.008) (0.157±0.004) 2.0 (0.012)(0.039)(0.079)1.25 1.5±0.2 2.3±0.2 4.0±0.1 2.0 0.3 BK2125 (0805) (0.059±0.008) (0.091±0.008) (0.157±0.004 (0.012) (0.049)(0.079)0.8 19+01 35+01 40+01 0.3 BK3216(1206)

(0.031) **4**LEADER AND BLANK PORTION



(0.138±0.004)

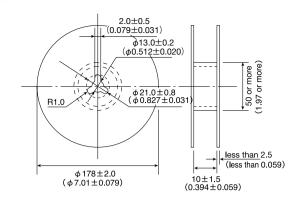
(0.157±0.004)

(0.055)

(0.012)

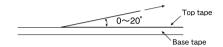
(0.075±0.004)

5Reel Size



6Top tape strength

The top tape requires a peel-off force of $0.1 \sim 0.7 N$ in the direction of the arrow as illustrated below.



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RELIABILITY DATA

Multilayer chip inductors and beads

1. Operating Temperature Range	
oporating remperature riange	
BK0402	
BK0603	
BK1005	
BK1608	
BK2125	
BK2010	
ARRAY BK3216	
BKP0603	
BKP1005	
BKP1608	
BKP2125	
CK1608	
CK2125	
CKS2125	
CKP2012	
CKP2016	
CKP2520	
NM2012	
NM2520	
LK1005	
LK1608	
LK2125	
HK0603	−55~+125°C
HK1005	-55°+125°C
HK1608	40 105°0
HK2125	
HKQ0603S	55 140%
AQ105	-55~+125°C
O Characa Tananarahura Danas	
2. Storage Temperature Range BK0402	
BK0603 BK1005	
	55 J40°0
BK1608	
BK1608 BK2125	
BK1608 BK2125 ARRAY BK2010	
BK1608 BK2125 ARRAY BK2010 BK3216	
BK1608 BK2125 ARRAY BK2010 BK3216 BKP0603	55~+125°C
BK1608 BK2125 ARRAY BK2010 BK3216 BKP0603 BKP1005	
BK1608 BK2125 ARRAY BK2010 BK3216 BKP0603 BKP1005 BKP1608	55~+125°C
BK1608 BK2125 ARRAY BK2010 BK3216 BK90603 BKP1005 BKP1608 BKP12125	
BK1608 BK2125 ARRAY BK2010 BK3216 BK90603 BKP1005 BKP1608 BKP2125 CK1608	
BK1608 BK2125 ARRAY BK2010 BK3216 BKP0603 BKP1005 BKP1608 BKP2125 CK1608 CK2125	
BK1608 BK2125 ARRAY BK2010 BK3216 BKP0603 BKP1005 BKP1005 BKP125 CK1608 CK2125 CKS2125	
BK1608 BK2125 ARRAY BK2010 BK3216 BK90603 BKP1005 BKP1005 BKP125 CK1608 CK2125 CKS2125 CKP2012	
BK1608 BK2125 ARRAY BK2010 BK3216 BKP0603 BKP1005 BKP1005 BKP125 CK1608 CK2125 CKS2125	
BK1608 BK2125 ARRAY BK2010 BK3216 BK90603 BKP1005 BKP1005 BKP125 CK1608 CK2125 CKS2125 CKP2012	
BK1608 BK2125 ARRAY BK2010 BK3216 BK90603 BKP1005 BKP1005 BKP1608 CK1608 CK2125 CK1608 CK2125 CKP2012 CKP2016	-55~+85°C
BK1608 BK2125 ARRAY BK2010 BK3216 BK90603 BKP1005 BKP1608 BKP2125 CK1608 CK2125 CKS2125 CKP2012 CKP2016 CKP2520	-55~+85°C
BK1608 BK2125 ARRAY BK2010 BK3216 BK9003 BKP1005 BKP1608 BKP2125 CK1608 CK2125 CK52125 CKS2125 CKP2012 CKP2016 CKP2520 NM2012	-55~+85°C
BK1608 BK2125 ARRAY BK2010 BK3216 BK91005 BKP1005 BKP1008 BKP2125 CK1608 CK2125 CK52125 CKS2125 CKP2012 CKP2016 CKP2520 NM2012 NM2520 LK1005	-55~+85°C
BK1608 BK2125 ARRAY BK2010 BK3216 BK90603 BKP1005 BKP1608 BKP2125 CK1608 CK2125 CKS2125 CKP2012 CKP2016 CKP2520 NM2012 NM2520 LK1005 LK1608	-55~+85°C
BK1608 BK2125 ARRAY BK2010 BK3216 BKP0603 BKP1005 BKP1005 CK1608 CK2125 CK2125 CK92012 CKP2016 CKP2520 NM2012 NM2520 LK1005 LK1608 LK1608 LK2125	-55~+85°C -40~+85°C
BK1608 BK2125 ARRAY BK2010 BK3216 BKP0603 BKP1005 BKP1005 BKP125 CK1608 CK2125 CK2125 CK92012 CKP2016 CKP2520 NM2012 NM2520 LK1005 LK1608 LK1608 LK2125 HK0603	-55~+85°C
BK1608 BK2125 ARRAY BK2010 BK3216 BK90003 BKP1005 BKP1608 BKP2125 CK1608 CK2125 CK2125 CKS2125 CKS2125 CKP2012 CKP2016 CKP2520 NM2012 NM2520 LK1005 LK1608 LK2125 HK0603 HK1005	-55~+85°C -40~+85°C -55~+125°C
BK1608 BK2125 ARRAY BK2010 BK3216 BK9003 BKP1005 BKP1608 BKP125 CK1608 CK2125 CK52125 CK92012 CKP2012 CKP2012 CKP2012 LK1005 LK1608 LK2125 LK1005 LK1608 LK2125 LK1005 LK1608 LK2125 LK1005 LK1608 LK2125 HK1005 HK1005 HK1005	-55~+85°C -40~+85°C
BK1608 BK2125 ARRAY BK2010 BK3216 BK90603 BK91005 BKP1608 BKP1225 CK1608 CK2125 CK92125 CK92016 CKP2520 NM2012 NM2520 LK1005 LK1608 LK2125 HK1608 HK1005 HK1608 HK2125	-55~+85°C -40~+85°C -55~+125°C
BK1608 BK2125 ARRAY BK2010 BK3216 BK90003 BK91005 BKP1005 BKP125 CK1608 CK2125 CK2125 CK92012 CKP2012 CKP2016 CKP2520 NM2012 NM2520 LK1005 LK1608 LK2125 HK0603 HK1608 HK2125 HK0603 HK2125 HK0603S	-55~+85°C -40~+85°C -55~+125°C
BK1608 BK2125 ARRAY BK2010 BK3216 BKP0603 BKP1005 BKP1008 BKP2125 CK1608 CK2125 CK2125 CK92125 CK92012 CKP2012 CKP2012 LK1005 LK1608 LK2125 LK1005 LK1608 LK2125 HK1005 HK1608 HK2125 HK1005 HK1608 HK2125	-55~+85°C -40~+85°C -55~+125°C -40~+85°C

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- <u> </u>	
3. Rated Current	
BK0402	240~540mA DC
BK0603	100~500mA DC
BK1005	120~1000mA DC
BK1608	150~1500mA DC
BK2125	200~1200mA DC
ARRAY BK2010	100mA DC
BK3216	100~200mA DC
BKP0603	1.0A DC
BKP1005	800~2000mA DC
BKP1608	1.0~3.0A DC
BKP2125	1.5~4.0A DC
CK1608	50~60mA DC
CK2125	60~500mA DC
CKS2125	110~280mA DC
CKP2012	0.7~1.2A DC
CKP2016	0.9~1.6A DC
CKP2520	1.1~1.8A DC
NM2012	0.8~1.5A DC
NM2520	0.9~1.1A DC
LK1005	20~25mA DC
LK1608	1~150mA DC
LK2125	5~300mA DC
HK0603	60~470mA DC
HK1005	110~300mA DC
HK1608	150~300mA DC
HK2125	300mA DC
HKQ0603S	130~600mA DC
AQ105	280~710mA DC
	

- •In the CK, CKS and BK Series, the rated current is the value of current at which the temperature of the element is increased within 20°C.
 •In the BK Series P type and CK Series P type, NM Series the rated current is the value of current at which the temperature of the element is increased within 40°C.
- In the LK,HK,HKQ, and AQ Series, the rated current is either the DC value at which the internal L value is decreased within 5% with the application of DC bias, or the value of current at which the temperature of the element is increased within 20°C.

4. Impeda	nce	
BK0402		10~120Ω ±25%
BK0603		10~600Ω ±25%
BK1005		10~1800Ω ±25%
BK1608		22~2500Ω ±25%
BK2125		15~2500Ω ±25%
ARRAY	BK2010	5~1000Ω ±25%
ARRAT	BK3216	68~1000Ω ±25%
BKP0603		$22{\sim}33\Omega$ ±25%
BKP1005		10~220Ω ±25%
BKP1608		$33\sim470\Omega \pm 25\%$
BKP2125		33~330Ω ±25%
CK1608		
CK2125		
CKS2125		
CKP2012		
CKP2016		
CKP2520		
NM2012		
NM2520		
LK1005		<u>—</u>
LK1608		
LK2125		
HK0603		
HK1005		
HK1608		
HK2125	<u> </u>	
HKQ0603	S	
AQ105		
Test Met	hods and Remarks]	

BK0402 Series

BK0402 Series
Measuring frequency: 100±1MHz
Measuring equipment: HP4991A(or its equivalent)
Measuring jig: 16196D(or its equivalent)
BK0603 Series, BKP0603 Series
Measuring frequency: 100±1MHz
Measuring equipment: HP4291A(or its equivalent)
Measuring jig: 16193A(or its equivalent)
BK1005 Series, BKP1005 Series
Measuring frequency: 100±1MHz

BK1005 Series, BKP1005 Series
Measuring frequency: 100±1MHz
Measuring equipment: HP4291A(or its equivalent)
Measuring jig: 16192A(or its equivalent), 16193A(or its equivalent)
BK1608:2125 Series, BKP1608:2125 Series
Measuring frequency: 100±1MHz
Measuring equipment: HP4291A(or its equivalent), HP4195A(or its equivalent)
Measuring jig: 16092A(or its equivalent) or 16192A(or its equivalent)/HW
BK2010:3216 Series
Measuring frequency: 100±1MHz

Measuring frequency: 100±1MHz
Measuring equipment: HP4291A(or its equivalent), HP4195A(or its equivalent)

Measuring jig: 16192A(or its equivalent)

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5. Inductance	
BK0402	
BK0603	
BK1005	
BK1608	
BK2125	
BK2010	<u>—</u>
ARRAY BK3216	
BKP0603	
BKP1005	
BKP1608	
BKP2125	
CK1608	4.7~10.0μH: ±20%
CK2125	0.1~10.0μH: ±20%
CKS2125	$1.0 \sim 10.0 \mu\text{H}$: $\pm 20\%$
CKP2012	0.47~4.7μH: ±20%
CKP2016	$0.47 \sim 4.7 \mu H: \pm 20\%$
CKP2520	0.47~4.7μH: ±20%
NM2012	$0.82 \sim 1.0 \mu \text{H} : \pm 20\%$
NM2520	1.0~2.2µH∶±20%
LK1005	0.12~2.2μH:±10% Q 0.12~2.2μH:±30%
LK1608	$0.047 \sim 33.0 \mu\text{H}$: $\pm 20\%$ $0.10 \sim 12.0 \mu\text{H}$: $\pm 10\%$ Q $0.12 \sim 2.2 \mu\text{H}$: $\pm 30\%$
LK2125	$0.047 \sim 33.0 \mu\text{H}$: $\pm 20\%$ $0.10 \sim 12.0 \mu\text{H}$: $\pm 10\%$ Q $0.12 \sim 2.2 \mu\text{H}$: $\pm 30\%$
HK0603	1.0~6.2nH:±0.3nH 6.8~100nH:±5%
HK1005	1.0~6.2nH:±0.3nH 6.8~270nH:±5%
HK1608	1.0~5.6nH: ±0.3nH 6.8~470nH: ±5%
HK2125	1.5~5.6nH:±0.3nH 6.8~470nH:±5%
HKQ0603S	0.6~6.2nH:±0.3nH 6.8~22nH:±5%
AQ105	1.0~6.2nH:±0.3nH 6.8~15nH:±5%
[Toot Methodo and Remarks]	

[Test Methods and Remarks] CK Series:

Measuring frequency : 2 to 4MHz (CK1608) Measuring frequency: 2 to 49MHz (CK2125)
Measuring frequency: 2 to 10MHz (CK2125)
LK Series: Measuring frequency: 10 to 25MHz (LK1005)
Measuring frequency: 1 to 50MHz (LK1608)
Measuring frequency: 0.4 to 50MHz (LK2125)
CKP Series, NM Series:

 $\begin{array}{c} \cdot \text{HP4291A+16193A(or its equivalent)/LK1005} \\ \cdot \text{HP4285A+42841A+42842C+42851-61100} \text{ (CKP2012 \cdot CKP2016 \cdot CKP2520 \cdot NM2012 \cdot NM2520)} \\ \text{Measuring current} : \cdot 1\text{mA rms}(0.047 \text{ to } 4.7 \mu \text{H}) \\ \cdot 0.1\text{mA rms}(5.6 \text{ to } 33 \, \mu \text{H}) \\ \text{HK.} \quad \text{HKQ. AQ Series} : \\ \text{Measuring frequency} : 100\text{MHz} \text{ (HK0603 \cdot HK1005 \cdot AQ105)} \\ \text{Measuring frequency} : 50/100\text{MHz} \text{ (HK1608 \cdot HK2125)} \\ \text{Measuring frequency} : 500\text{MHz} \text{ (HK20603S)} \\ \text{Measuring equipment, jig: } \cdot \text{HP4291A+16197A} \text{ (or its equivalent)/HK0603 \cdot AQ105} \\ \cdot \text{HP4291A+16193A} \text{ (or its equivalent)/HK1005} \\ \cdot \text{HP4291A+16193A} \text{ (or its equivalent)/HK1005} \\ \end{array}$

·HP4291A+16193A(or its equivalent)/HK1005

• E4991A+16197A(or its equivalent)/HK00603S • HP4291A+16092+in-house made jig (or its equivalent)/HK1608 • HK2125

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6. Q	
BK0402	4
BK0603	4
BK1005	
BK1608	
BK2125	
ARRAY BK2010 BK3216	
BKP0603	-
BKP1005	-
	_
BKP1608	_
BKP2125	
CK1608	20 min.
CK2125	15~20 min.
CKS2125	
CKP2012	
CKP2016	
CKP2520	
NM2012	
NM2520	
LK1005	10∼20 min.
LK1608	10∼35 min.
LK2125	15~50 min.
HK0603	4~5 min.
HK1005	8 min.
HK1608	8~12 min.
HK2125	10∼18 min.
HKQ0603S	10∼13 min.
AQ105	8 min.
T	1

[Test Methods and Remarks] CK Series:

Measuring frequency : 2 to 4MHz(CK1608) Measuring frequency : 2 to 25MHz(CK2125) LK Series :

Measuring frequency: 10 to 25MHz(LK1005)
Measuring frequency: 1 to 50MHz(LK1608)
Measuring frequency: 0.4 to 50MHz(LK2125)
Measuring equipment, jig: -HP4194A+16085B+16092A(or its equivalent)

Measuring equipment, jig: +IP4194A+16085B+16092A(or its equivalent)
+IP4195A+41951+16092A(or its equivalent)
+IP4294A+16192A(or its equivalent)
+IP4294A+16192A(or its equivalent)
+IP4291A+16193A(or its equivalent)/LK1005

Measuring current: +1mA rms(0.047 to 4.7μH) +0.1mA rms(5.6 to 33 μH)

HK, HKQ, AQ Series:

Measuring frequency: 100MHz(HK0603 *HK1005 *AQ105)

Measuring frequency: 50/100MHz(HK1608 *HK2125)

Measuring grequency: 500MHz(HKQ603S)

Measuring equipment jig: +IP4291A+16197A(or its equivalent)/HK0603 *A

Measuring equipment, jig: ·HP4291A+16197A(or its equivalent)/HK0603 ·AQ105 ·HP4291A+16193A(or its equivalent)/HK1005

•E4991A+16197A(or its equivalent)/HKQ0603S

·HP4291A+16092A+ in-house made jig (or its equivalent)/HK1608 · HK2125

7. DC Resistance	
BK0402	$0.10\sim0.53\Omega$ max.
BK0603	0.065~1.50Ω max.
BK1005	0.03~0.80Ω max.
BK1608	$0.05\sim$ 1.10 Ω max.
BK2125	0.05~ 0.75 Ω max.
ARRAY BK2010	0.10~0.90Ω max.
BK3216	0.15~0.80Ω max.
BKP0603	$0.065\sim0.070\Omega$ max.
BKP1005	0.030~0.20Ω max.
BKP1608	0.025~0.18Ω max.
BKP2125	0.020~0.075Ω max.
CK1608	0.45~0.85Ω (±30%)
CK2125	0.16~0.65Ω max.
CKS2125	$0.09\sim0.40\Omega$ typ.
CK52125	$0.12\sim0.52\Omega$ max.
CKP2012	0.10~0.28Ω max.
CKP2016	0.08~0.20Ω max.
CKP2520	0.05~0.16Ω max.
NM2012	0.10~0.19Ω max.
NM2520	0.13~0.22Ω max.
LK1005	0.41~1.16Ω max.
LK1608	0.2~2.2Ω max.
LK2125	0.1~1.1Ω max.
HK0603	0.11~3.74Ω max.
HK1005	0.08~4.8Ω max.
HK1608	0.05~2.6Ω max.
HK2125	0.10~1.5Ω max.
HKQ0603S	0.06~1.29Ω max.
AQ105	0.07~0.45Ω max.
Test Methods and Remarks	·

Measuring equipment: VOAC-7412(made by Iwasaki Tsushinki) VOAC-7512(made by Iwasaki Tsushinki)

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RELIABILITY DATA

Multilayer chip inductors and beads

8. Self Reso	onance Frequency (SRF)	
BK0402		
BK0603		
BK1005		
BK1608		
BK2125		
ADD 4)/	BK2010	
ARRAY	BK3216	
BKP0603		
BKP1005		
BKP1608		
BKP2125		
CK1608		17~25MHz min.
CK2125		24~235MHz min.
CKS2125		
CKP2012		
CKP2016		
CKP2520		
NM2012		
NM2520		
LK1005		40∼180MHz min.
LK1608		9~260MHz min.
LK2125		13~320MHz min.
HK0603		900~10000MHz min.
HK1005		400~10000MHz min.
HK1608		300~10000MHz min.
HK2125		200~4000MHz min.
HKQ0603S		1900~10000MHz min.
AQ105		2300~10000MHz min.
Test Meth	ods and Remarks]	

LK Series:

LK Series:

Measuring equipment: HP4195A(or its equivalent)

Measuring jig: 41951+16092A(or its equivalent)

HK, HKQ, AQ Series:

Measuring equipment: HP8719C(or its equivalent) · HP8753D(or its equivalent)/HK2125

9. Tempe	rature Characteristic	
BK0402		
BK0603		
BK1005		
BK1608		
BK2125		
ARRAY	BK2010	
	BK3216	
BKP0603		
BKP1005	5	
BKP1608	3	
BKP2125	i	
CK1608		
CK2125		
CKS2125	i	
CKP2012	2	
CKP2016	3	
CKP2520)	
NM2012		
NM2520		
LK1005		
LK1608		
LK2125		
HK0603		
HK1005		
HK1608		Industance change: Within ±10%
HK2125		Inductance change: Within ±10%
HKQ060	3S	
AQ105		
Toot Mo	thads and Domarke	

AQ105

[Test Methods and Remarks]

HK, HKQ, AQ Series: Temperature range: -30 to +85°C

Reference temperature: +20°C

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10. Resis	tance to Flexure of Substrate	
BK0402		
BK0603		
BK1005		
BK1608		
BK2125		
ARRAY	BK2010	
Annai	BK3216	
BKP0603	1	
BKP1005		
BKP1608		
BKP2125	i	
CK1608		
CK2125		
CKS2125		No mechanical damage.
CKP2012		The initial damage.
CKP2016		
CKP2520)	
NM2012		
NM2520		
LK1005		
LK1608		
LK2125		
HK0603		
HK1005		
HK1608		
HK2125		
HKQ0603	3S	
AQ105		
I		

[Test Methods and Remarks]
Warp: 2mm (BK Series without 0402size, BKP, CK, CKS, CKP, NM, LK, HK, HKQ, AQ Series)
: 1mm (BK0402 Series)
Testing board: glass epoxy-resin substrate
Thickness: 0.8mm



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11. Solde	rability	
BK0402		
BK0603		
BK1005		
BK1608		
BK2125		
ARRAY	BK2010	At least 75% of terminal electrode is covered by new solder.
	BK3216	
BKP0603		
BKP1005		
BKP1608		
BKP2125	i and the second se	
CK1608		
CK2125		
CKS2125		
CKP2012	!	
CKP2016		
CKP2520	1	
NM2012		
NM2520		
LK1005	·	At least 75% of terminal electrode is covered by new solder.
LK1608		
LK2125		
HK0603		
HK1005		
HK1608		
HK2125		
HKQ0603	BS	
AQ105		
	thods and Remarks]	
	mperature: 230±5°C	
Duration	: 4±1 sec.	

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12. Resistance to Soldering	
BK0402	
BK0603	
BK1005	
BK1608	
BK2125	
ARRAY BK2010	Appearance : No significant abnormality. Impedance change : Within ±30%
BK3216	Impedance change : Willin 200%
BKP0603	
BKP1005	
BKP1608	
BKP2125	
CK1608	
CK2125	No mechanical damage. Remaining terminal electrode : 70% min.
CKS2125	Terraning terrinal electrode - 70 % min.
CKP2012	Inductance change
CKP2016	R10~4R7 : Within ±10%
CKP2520	6R8~100 : Within ±15% CKS2125 : Within ±20%
NM2012	CK9212. CKP2016. CKP2520. NM2012. NM2520: Within ±30%
NM2520	514 2512X 514 2513X 514 2513X 11112512X 111112513 11111111 25578
LK1005	No mechanical damage. Remaining terminal electrode: 70% min. Inductance change: Within ±15%
LK1608	No mechanical damage.
LK2125	Remaining terminal electrode: 70% min. Inductance change 47N~4R7: Within ±10% 5R6~330: Within ±15%
HK0603	
HK1005	
HK1608	No mechanical damage.
HK2125	Remaining terminal electrode: 70% min. Inductance change: Within ±5%
HKQ0603S	
AQ105	
[Test Methods and Remarks]	

[Test Methods and Remarks] Solder temperature : 260±5°C Duration : 10±0.5 sec. Preheating temperature : 150 to 180°C Preheating time: 3 min.

Flux: Immersion into methanol solution with colophony for 3 to 5 sec.

Recovery: 2 to 3 hrs of recovery under the standard condition after the test. (See Note 1)

13. Thern	nal Shock						
BK0402							
BK0603							
BK1005							
BK1608							
BK2125							
ARRAY	BK2010	Appearance: No significant abnormality. Impedance change: Within ±30%					
Annai	BK3216	impedance change : Within ±50.79					
BKP0603							
BKP1005							
BKP1608							
BKP2125							
CK1608		No mechanical damage.					
CK2125		Inductance change: Within ±20% Q change: Within ±30%					
CKS2125		Inductance change : Within $\pm 20\%$ (CKS2125)					
CKP2012							
CKP2016		No mechanical damage. Inductance change : Within ±30%					
CKP2520							
NM2012							
NM2520		<u></u>					
LK1005							
LK1608		No mechanical damage. Inductance change: Within ±10% Q change: Within ±30%					
LK2125		inductance change. Within ±10% Q change. Within ±30%					
HK0603							
HK1005							
HK1608		No mechanical damage.					
HK2125		Inductance change: Within ±10% Q change: Within ±20%					
HKQ0603	3S						
AQ105							
Tost Mo	thode and Remarke						

[Test Methods and Remarks]

Conditions for 1 cycle

Step 1 : Minimum operating temperature $^{+0}_{-3}$ °C 30 ± 3 min.

Step 2: Room temperature 2 to 3 min.

Step 3: Maximum operating temperature $^{+3}_{-0}$ °C 30±3 min.

Step 4 : Room temperature 2 to 3 min.

Number of cycles: 5

Recovery: 2 to 3 hrs of recovery under the standard condition after the test. (See Note 1)

(Note 1) When there are questions concerning mesurement result; measurement shall be made after 48 ± 2 hrs of recovery under the standard condition.

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14. Damp	Heat (Steady state)					
BK0402						
BK0603						
BK1005						
BK1608						
BK2125						
4004)/	BK2010	Appearance: No significant abnormality. Impedance change: Within ±30%				
ARRAY	BK3216	inspeciance change - within ±30 %				
BKP0603	3					
BKP1005	j					
BKP1608	3					
BKP2125	i					
CK1608		No mechanical damage.				
CK2125		Inductance change: Within ±20% Q change: Within ±30%				
CKS2125	i	Inductance change: Within ±20%				
CKP2012						
CKP2016						
CKP2520)	No mechanical damage. Inductance change: Within ±30%				
NM2012						
NM2520						
LK1005		No mechanical damage.				
LK1608		Inductance change: Within ±10% Q change: Within ±30%				
LK2125		No mechanical damage. Inductance change: Within ±20% Q change: Within ±30%				
HK0603						
HK1005						
HK1608		No mechanical damage.				
HK2125		Inductance change: Within ±10% Q change: Within ±20%				
HKQ0603	3S					
AQ105						

[Test Methods and Remarks] BK Series:

Temperature : 40±2°C Humidity: 90 to 95%RH Duration: 500⁺²⁴₋₀ hrs

Recovery: 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)

LK, CK, CKS, CKP, NM, HK, HKQ, AQ Series:
Temperature: 40±2°C (LK, CK, CKS, CKP, NM Series)
: 60±2°C (HK, HKQ, AQ Series)
Humidity: 90 to 95%RH
Duration: 500±12 hrs

Recovery: 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)

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15. Loading under Damp Heat	
BK0402	
BK0603	
BK1005	
BK1608	
BK2125	
ARRAY BK2010	Appearance : No significant abnormality. Impedance change : Within ±30%
BK3216	impedance change - within 250 %
BKP0603	
BKP1005	
BKP1608	
BKP2125	
CK1608	No mechanical damage.
CK2125	Inductance change: Within ±20% Q change: Within ±30%
CKS2125	No mechanical damage. Inductance change: Within ±20%
CKP2012	
CKP2016	
CKP2520	No mechanical damage. Inductance change: Within ±30%
NM2012	
NM2520	
LK1005	No mechanical damage. Inductance change: Within ±10% Q change: Within ±30%
LK1608	No mechanical damage. Inductance change : 0.047 to $12.0\mu\text{H}$: Within $\pm 10\%$ 15.0 to $33.0\mu\text{H}$: Within $\pm 15\%$ Q change : Within $\pm 30\%$
LK2125	No mechanical damage. Inductance change: Within $\pm 20\%$ Q change: Within $\pm 30\%$
HK0603	
HK1005	
HK1608	No mechanical damage.
HK2125	Inductance change: Within ±10% Q change: Within ±20%
HKQ0603S	
AQ105	

[Test Methods and Remarks]

BK Series : Temperature : 40±2℃ Humidity: 90 to 95%RH Applied current: Rated current

Duration: 500⁺²⁴₋₀ hrs

Recovery: 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)

LK, CK, CKS, CKP, NM, HK, HKQ, AQ Series:

Temperature: 40±2°C (LK, CK, CKS, CKP, NM Series)

: 60±2°C (HK, HKQ, AQ Series)

Humidity: 90 to 95°RH
Applied current: Rated current

Duration: 500±12 hrs

Recovery: 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)

Note on standard condition: "standard condition" referred to herein is defined as follows: 5 to 35°C of temperature, 45 to 85% relative humidity, and 86 to 106kPa of air pressure.

When there are questions concerning measurement results:
In order to provide correlation data, the test shall be conducted under condition of 20±2°C of temperature, 60 to 70% relative humidity, and 86 to 106kPa of air pressure.

Unless otherwise specified, all the tests are conducted under the "standard condition.

(Note 1) Measurement shall be made after 48±2 hrs of recovery under the standard condition.

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16. Loading at High Temperature BK0402	T					
BK0603						
BK1005						
BK1608						
BK2125	Appearance: No significant abnormality					
ARRAY BK2010	Impedance change: Within ±30%					
BK3216						
BKP0603						
BKP1005						
BKP1608						
BKP2125						
CK1608	No mechanical damage.					
CK2125	Inductance change: Within ±20% Q change: Within ±30%					
CKS2125	No mechanical damage. Inductance change: Within ±20%					
CKP2012						
CKP2016						
CKP2520	No mechanical damage. Inductance change: Within ±30%					
VM2012	7					
NM2520						
LK1005	No mechanical damage. Inductance change: Within ±10% Q change: Within ±30%					
LK1608	No mechanical damage. Inductance change: 0.047 to $12.0\mu\text{H}$: Within $\pm 10\%$ 15.0 to $33.0\mu\text{H}$: Within $\pm 15\%$ Q change: Within $\pm 30\%$					
LK2125	No mechanical damage. Inductance change: Within ±20% Q change: Within ±30%					
HK0603						
HK1005						
HK1608	No mechanical damage.					
HK2125 Inductance change: Within ±10% Q change: Within ±20%						
HKQ0603S						
AQ105						
Tost Mathods and Romarks	I .					

[Test Methods and Remarks]

BK Series:

Temperature : 125±3℃ Applied current : Rated current Duration : 500⁺²⁴₋₀ hrs

Recovery: 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)

LK、CK、CKS、CKP、NM、HK、HKQ、AQ、BKP Series:

Temperature: 85±2°C (LK、CK、CKS、CKP、NM、BKP Series)

: 85±2°C (HK1608, 2125)

: 85±2°C (HK1005, AQ105 operating temperature range -55 to +85°C)

: $125\pm2^{\circ}$ C (HK0603, HK1005, HKQ0603S, AQ105 operating temperature range -55 to $+125^{\circ}$ C)

Applied current : Rated current Duration : 500±12 hrs

Recovery : 2 to 3 hrs of recovery under the standard condition after the test. (See Note 1)

Note on standard condition: "standard condition" referred to herein is defined as follows:

5 to 35°C of temperature, 45 to 85% relative humidity, and 86 to 106kPa of air pressure.

When there are questions concerning measurement results: In order to provide correlation data, the test shall be conducted under condition of 20±2°C of temperature, 60 to 70% relative humidity, and 86 to 106kPa of air pressure. Unless otherwise specified, all the tests are conducted under the "standard condition."

(Note 1) Measurement shall be made after 48±2 hrs of recovery under the standard condition.

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1. Circuit Design

Verification of operating environment, electrical rating and performance

- 1. A malfunction in medical equipment, spacecraft, nuclear reactors, etc. may cause serious harm to human life or have severe social ramifications.
- As such, any inductors to be used in such equipment may require higher safety and/or reliability considerations and should be clearly differentiated from components used in general purpose applications.

Precautions

- Operating Current (Verification of Rated current)
 - 1. The operating current for inductors must always be lower than their rated values
- 2. Do not apply current in excess of the rated value because the inductance may be reduced due to the magnetic saturation effect.

2. PCB Design

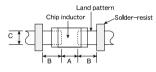
Precautions

Technical considerations

- Pattern configurations (Design of Land-patterns)
 When inductors are mounted on a PCB, the size of land patterns and the amount of solder used (size of fillet) can directly affect inductor performance. Therefore, the following items must be carefully considered in the design of solder land patterns:
 - (1) The amount of solder applied can affect the ability of chips to withstand mechanical stresses which may lead to breaking or cracking. Therefore, when designing land-patterns it is necessary to consider the appropriate size and configuration of the solder pads which in turn determines the amount of solder necessary to form the fillets.
 - (2) When more than one part is jointly soldered onto the same land or pad, the pad must be designed so that each component's soldering point is separated by solder-resist.
 - (3) The larger size of land patterns and amount of solder, the smaller Q value after mounting on PCB. It makes higher the Q value to design land patterns smaller than terminal electrode of chips.
- ◆Pattern configurations (Inductor layout on panelized [breakaway] PC boards)
 - 1. After inductors have been mounted on the boards, chips can be subjected to mechanical stresses in subsequent manufacturing processes (PCB cutting, board inspection, mounting of additional parts, assembly into the chassis, wave soldering the reflow soldered boards etc.) For this reason, planning pattern configurations and the position of SMD inductors should be carefully performed to minimize stress.

◆Pattern configurations (Design of Land-patterns)

- 1. The following diagrams and tables show some examples of recommended patterns to prevent excessive solder amounts (larger fillets which extend above the component end terminations). Examples of improper pattern designs are also shown.
 - (1) Recommended land dimensions for a typical chip inductor land patterns for PCBs





Recommended land dimensions for wave-soldering

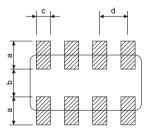
	Type		1608	2125	3216		
SIZE	2	L 1.6 2.0		3.2			
Ze	1	W	0.8	1.25	1.6		
Г	Α		0.8~1.0	1.0~1.4	1.8~2.5		
Г	В		0.5~0.8	0.8~1.5	0.8~1.7		
	С		0.6~0.8	0.9~1.2	1.2~1.6		
	(Unit: mm)						

Recommended land dimensions for reflow-soldering

	Туре	0402	0603	1005	105	1608	2012	2125	2016	3216	2520
Size	L	0.4	0.6	1.0	1.0	1.6	2.0	2.0	2.0	3.2	2.5
Ze	W	0.2	0.3	0.5	0.6	0.8	1.25	1.25	1.6	1.6	2.0
	Α	0.15~0.25	0.20~0.30	0.45~0.55	0.50~0.55	0.8~1.0	0.8~1.2	0.8~1.2	0.8~1.2	1.8~2.5	1.0~1.4
	В	0.10~0.20	0.20~0.30	0.40~0.50	0.30~0.40	0.6~0.8	0.8~1.2	0.8~1.2	0.8~1.2	0.6~1.5	0.6~1.0
	С	0.15~0.30	0.25~0.40	0.45~0.55	0.60~0.70	0.6~0.8	0.9~1.6	0.9~1.6	1.2~2.0	1.2~2.0	1.8~2.2

(Unit: mm)

Excess solder can affect the ability of chips to withstand mechanical stresses. Therefore, please take proper precautions when designing land-patterns.



Recommended land dimension for Reflow-soldering

	Type		3216	2010	
-	Size W		L 3.2		
18	Ze	W	1.6	1.0	
Г	а		0.7~0.9	0.5~0.6	
	b		0.8~1.0	0.5~0.6	
Г	С		0.4~0.5	0.2~0.3	
	d		0.8	0.5	
Т	(Unit:mm)				

(2) Examples of good and bad solder application

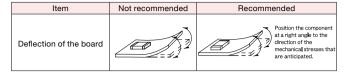
Item	Not recommended	Recommended
Mixed mounting of SMD and leaded components	Lead wire of component.	Solder-resist
Component placement close to the chassis	Chassis Solder(for grounding)	Solder-resist
Hand-soldering of leaded components near mounted components	Lead wire of component- Soldering iron	Solder-resist-
Horizontal component placement	AA	Solder-resist

To next page

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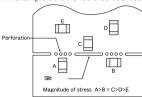
2. PCB Design

- Pattern configurations (Inductor layout on panelized [breakaway] PC boards)
 - 1-1. The following are examples of good and bad inductor layout; SMD inductors should be located to minimize any possible mechanical stresses from board



Technical considerations

1-2. To layout the inductors for the breakaway PC board, it should be noted that the amount of mechanical stresses given will vary depending on inductor layout. An example below should be counted for better design



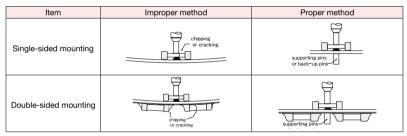
1-3. When breaking PC boards along their perforations, the amount of mechanical stress on the inductors can vary according to the method used. The following methods are listed in order from least stressful to most stressful: push-back, slit, V-grooving, and perforation. Thus, any ideal SMD inductor layout must also consider the PCB splitting procedure.

3. Considerations for automatic placement

- Adjustment of mounting machine
 - 1. Excessive impact load should not be imposed on the inductors when mounting onto the PC boards.
 - 2. The maintenance and inspection of the mounter should be conducted periodically

Precautions

- Selection of Adhesives
 - 1. Mounting inductors with adhesives in preliminary assembly, before the soldering stage, may lead to degraded inductor characteristics unless the following factors are appropriately checked; the size of land patterns, type of adhesive, amount applied, hardening temperature and hardening period. Therefore, it is imperative to consult the manufacturer of the adhesives on proper usage and amounts of adhesive to use
- Adjustment of mounting machine
 - 1. If the lower limit of the pick-up nozzle is low, too much force may be imposed on the inductors, causing damage. To avoid this, the following points should be
 - considered before lowering the pick-up nozzle:
 (1) The lower limit of the pick-up nozzle should be adjusted to the surface level of the PC board after correcting for deflection of the board.
 - (2) The pick-up pressure should be adjusted between 1 and 3N static loads.
 (3) To reduce the amount of deflection of the board caused by impact of the pick-up nozzle, supporting pins or back-up pins should be used under the PC board. The following diagrams show some typical examples of good pick-up nozzle placement:



2. As the alignment pin wears out, adjustment of the nozzle height can cause chipping or cracking of the inductors because of mechanical impact on the inductors. To avoid this, the monitoring of the width between the alignment pin in the stopped position, and maintenance, inspection and replacement of the pin should be conducted periodically.

Technical ations

Selection of Adhesives

- 1. Some adhesives may cause reduced insulation resistance. The difference between the shrinkage percentage of the adhesive and that of the inductors may result in stresses on the inductors and lead to cracking. Moreover, too little or too much adhesive applied to the board may adversely affect component placement, so the following precautions should be noted in the application of adhesives.

 (1) Required adhesive characteristics

 - a. The adhesive should be strong enough to hold parts on the board during the mounting & solder process. b. The adhesive should have sufficient strength at high temperatures.

 - c. The adhesive should have good coating and thickness consistency.
 - d. The adhesive should be used during its prescribed shelf life.
 - e. The adhesive should harden rapidly.
 - f. The adhesive must not be contaminated.

 - g. The adhesive should have excellent insulation characteristics.
 h. The adhesive should not be toxic and have no emission of toxic gasses.
 - (2) When using adhesives to mount inductors on a PCB, inappropriate amounts of adhesive on the board may adversely affect component placement. Too little adhesive may cause the inductors to fall off the board during the solder process. Too much adhesive may cause defective soldering due excessive flow of adhesive on to the land or solder pad.

[Recommended conditions]

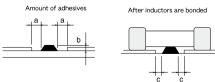


Figure	0805 case sizes as examples
а	0.3mm min
b	100∼120µm
c Area with no adhesive	

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4. Soldering

◆Selection of Flux

- 1. Since flux may have a significant effect on the performance of inductors, it is necessary to verify the following conditions prior to use:
 - (1) Flux used should be with less than or equal to 0.1 wt% (Chlorine conversion method) of halogenated content. Flux having a strong acidity content should not be applied.
- (2) When soldering inductors on the board, the amount of flux applied should be controlled at the optimum level. Precautions (3) When using water-soluble flux, special care should be taken to properly clean the boards

◆Soldering

1. Temperature, time, amount of solder, etc. are specified in accordance with the following recommended conditions, and please contact us about peak temperature when you use lead-free paste

◆Selection of Flux

- 1-1. When too much halogenated substance (Chlorine, etc.) content is used to activate the flux, or highly acidic flux is used, an excessive amount of residue after soldering may lead to corrosion of the terminal electrodes or degradation of insulation resistance on the surface of the Inductor.
- 1-2. Flux is used to increase solderability in flow soldering, but if too much is applied, a large amount of flux gas may be emitted and may detrimentally affect solderability. To minimize the amount of flux applied, it is recommended to use a flux-bubbling system.
- 1-3. Since the residue of water-soluble flux is easily dissolved by water content in the air, the residue on the surface of Inductor in high humidity conditions may cause a degradation of insulation resistance and therefore affect the reliability of the components. The cleaning methods and the capability of the machines used should also be considered carefully when selecting water-soluble flux.

◆Soldering

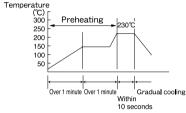
1-1. Preheating when soldering

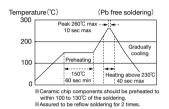
Heating: Chip inductor components should be preheated to within 100 to 130°C of the soldering. Cooling: The temperature difference between the components and cleaning process should not be greater than 100°C.

Chip inductors are susceptible to thermal shock when exposed to rapid or concentrated heating or rapid cooling. Therefore, the soldering process must be conducted with a great care so as to prevent malfunction of the components due to excessive thermal shock.

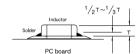
Recommended conditions for soldering

[Reflow soldering] Temperature profile





1. The ideal condition is to have solder mass (fillet) controlled to 1/2 to 1/3 of the thickness of the inductor, as shown below:

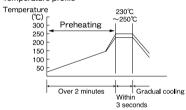


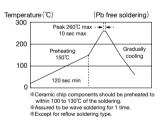
Technical considerations

2. Because excessive dwell times can detrimentally affect solderability, soldering duration should be kept as close to recommended times as possible.

[Wave soldering]

Temperature profile



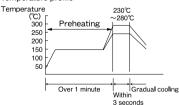


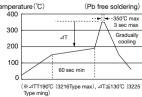
Caution

- 1. Make sure the inductors are preheated sufficiently.
- 2. The temperature difference between the inductor and melted solder should not be greater than 100 to 130°C.
- 3. Cooling after soldering should be as gradual as possible.
- 4. Wave soldering must not be applied to the inductors designated as for reflow soldering only.

[Hand soldering]

Temperature profile





#It is recommended to use 20W soldering iron and the tip is 1φ or less.

#The soldering iron should not directly touch the components. components. **Assured to be soldering iron for 1 time.

Note: The above profiles are the maximum a soldering condition, therefore these pr not always recommended.

- 1. Use a 20W soldering iron with a maximum tip diameter of 1.0 mm.
- 2. The soldering iron should not directly touch the inductor.

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5. Cleaning 1. When cleaning the PC board after the Inductors are all mounted, select the appropriate cleaning solution according to the type of flux used and purpose of Precautions the cleaning (e.g. to remove soldering flux or other materials from the production process.) 2. Cleaning conditions should be determined after verifying, through a test run, that the cleaning process does not affect the inductor's characteristics Cleaning conditions 1. The use of inappropriate solutions can cause foreign substances such as flux residue to adhere to the inductor, resulting in a degradation of the inductor's electrical properties (especially insulation resistance) 2. Inappropriate cleaning conditions (insufficient or excessive cleaning) may detrimentally affect the performance of the inductors. Technical (1) Excessive cleaning considera. In the case of ultrasonic cleaning, too much power output can cause excessive vibration of the PC board which may lead to the cracking of the inductor ations or the soldered portion, or decrease the terminal electrodes' strength. Thus the following conditions should be carefully checked; Ultrasonic output Below 20W/ℓ Ultrasonic frequency Below 40kHz Ultrasonic washing period 5 min. or less

6. Post cleaning processes

- Application of resin coatings, moldings, etc. to the PCB and components.

 1. With some type of resins a decomposition gas or chemical reaction vapor may remain inside the resin during the hardening period or while left under normal storage conditions resulting in the deterioration of the inductor's performance.
- 2. When a resin's hardening temperature is higher than the inductor's operating temperature, the stresses generated by the excess heat may lead to inductor damage or destruction.
- 3. Stress caused by a resin's temperature generated expansion and contraction may damage inductors.

The use of such resins, molding materials etc. is not recommended.

7. Handling

Precautions

- ◆Breakaway PC boards(splitting along perforations)

 1. When splitting the PC board after mounting inductors and other components, care is required so as not to give any stresses of deflection or twisting to the
- 2. Board separation should not be done manually, but by using the appropriate devices.
- ◆General handling precautions

 - Always wear static control bands to protect against ESD.
 Keep the inductors away from all magnets and magnetic objects.
- Precautions
- 3. Use non-magnetic tweezers when handling inductors. Any devices used with the inductors (soldering irons, measuring instruments) should be properly grounded
- 5. Keep bare hands and metal products (i.e., metal desk) away from chip electrodes or conductive areas that lead to chip electrodes.
- 6. Keep inductors away from items that generate magnetic fields such as speakers or coils.
- ◆Mechanical considerations
 - 1. Be careful not to subject the inductors to excessive mechanical shocks.
 - (1) If inductors are dropped on the floor or a hard surface they should not be used.
 - (2) When handling the mounted boards, be careful that the mounted components do not come in contact with or bump against other boards or components.

8. Storage conditions

♦Storage

Storage

1. To maintain the solderability of terminal electrodes and to keep the packaging material in good condition, care must be taken to control temperature and humidity in the storage area. Humidity should especially be kept as low as possible.

Precautions

Below 40°C Ambient temperature Humidity Below 70% RH

The ambient temperature must be kept below 30°C. Even under ideal storage conditions inductor electrode solderability decreases as time passes, so inductors should be used within 6 months from the time of delivery.

*The packaging material should be kept where no chlorine or sulfur exists in the air.

Technical considerations

1. If the parts are stocked in a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place. For this reason, components should be used within 6 months from the time of delivery. If exceeding the above period, please check solderability before using the inductors.

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RECTANGULAR FERRITE CHIP BEADS (HIGH CURRENT FB SERIES M TYPE)



WAVE

REFLOW

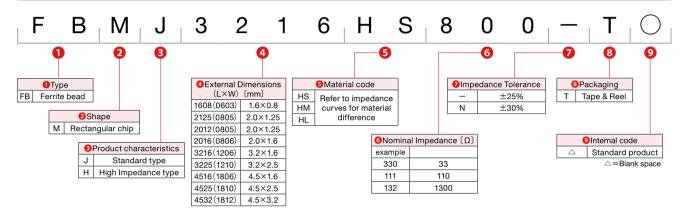
FEATURES

- Power supply units:
- ·Withstand large current(allowable current: up to 6A)
- · Resistance to high energy
- · High reliability
- There are several variations of the FBMJ type
 - HS: For broadband applications
 - HM: For upper MHz range applications
 - HL: For GHz range applications
- The FBMH type is optimal for circuit designs which require high impedances and large currents to combat radiated noise on power lines,

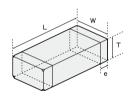
APPLICATIONS

- Deals with power line radiated and conducted noise.
- Provides waveform correction of digital signals and high frequency noise countermeasures in various types of digital equipment.
- Automotive
- Computer Peripherals
- Differential transmission line on USB and similar products
- Mobile devices which require lower power consumption

ORDERING CODE



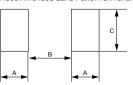
EXTERNAL DIMENSIONS/STANDARD QUANTITY



Tuna	,	L W	т	_	Standard Quantity [pcs]	
Type	L	VV		е	Paper Tape	Embossed Tape
FBMJ1608	1.6±0.2	0.8±0.2	0.8±0.2	0.3±0.2	4000	
(0603)	(0.063 ± 0.008)	(0.031±0.008)	(0.031±0.008)	(0.012±0.008)	4000	_
FBMJ2125	2.0±0.2	1.25±0.2	0.85±0.2	0.5±0.3	4000	
(0805)	(0.079 ± 0.008)	(0.049 ± 0.008)	(0.033±0.008)	(0.020±0.012)	4000	_
FBMJ3216	3.2±0.3	1.6±0.2	1.1±0.2	0.5±0.3		2000
(1206)	(0.126 ± 0.012)	(0.063±0.008)	(0.043±0.008)	(0.020±0.012)	_	2000
FBMJ4516	4.5±0.3	1.6±0.2	1.1±0.2	0.5±0.3		2000
(1806)	(0.177 ± 0.012)	(0.063±0.008)	(0.043±0.008)	(0.020±0.012)	_	2000
FBMH1608	1.6±0.1	0.8±0.1	0.8±0.1	0.3±0.15	4000	_
(0603)	(0.063 ± 0.004)	(0.031±0.004)	(0.031±0.004)	(0.012±0.006)	4000	_
FBMH2012	2.0±0.2	1.25±0.2	0.85±0.2	0.5±0.3	4000	_
(0805)	(0.079 ± 0.008)	(0.049 ± 0.008)	(0.033±0.008)	(0.020±0.012)	4000	
FBMH2016	2.0±0.2	1.6±0.2	1.6±0.2	0.5±0.3	_	2000
(0806)	(0.079 ± 0.008)	(0.063±0.008)	(0.063±0.008)	(0.020±0.012)	_	2000
FBMH3216	3.2±0.3	1.6±0.2	1.6±0.2	0.5±0.3		2000
(1206)	(0.126 ± 0.012)	(0.063±0.008)	(0.063±0.008)	(0.020±0.012)	_	2000
FBMH3225	3.2±0.3	2.5±0.3	2.5±0.3	0.5±0.3		1000
(1210)	(0.126 ± 0.012)	(0.098±0.012)	(0.098±0.012)	(0.020±0.012)	_	1000
FBMH4516	4.5±0.3	1.6±0.2	1.6±0.2	0.5±0.3	_	2000
(1806)	(0.177±0.012)	(0.063±0.008)	(0.063±0.008)	(0.020±0.012)	_	2000
FBMH4525	4.5±0.4	2.5±0.3	2.5±0.3	0.9±0.6		1000
(1810)	(0.177±0.016)	(0.098±0.012)	(0.098±0.012)	(0.035±0.024)		1000
FBMH4532	4.5±0.4	3.2±0.3	3.2±0.3	0.9±0.6	_	2000
(1812)	(0.177±0.016)	(0.126±0.012)	(0.126±0.012)	(0.035±0.024)	_	2000

Unit : mm(inch)

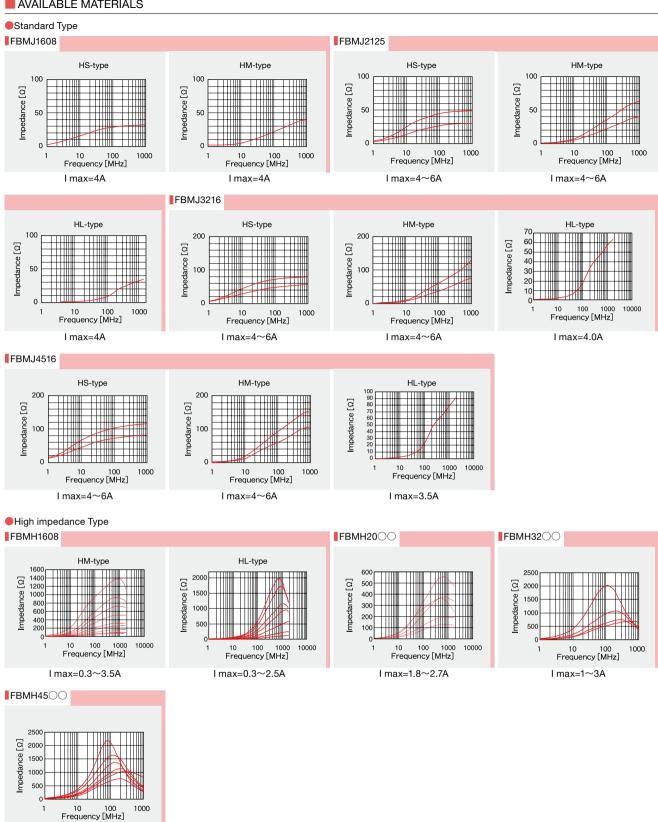
Recommended Land Pattern Dimensions



Parts Number	Dimensions (mm)				
Parts Number	Α	В	С		
FB MJ1608 type	1.0	1.0	1.0		
FB MJ2125 type	1.4	1.2	1.65		
FB MJ3216 type	1.4	2.2	2.0		
FB MJ4516 type	1.75	3.5	2.0		
FB MH1608 type	1.0	1.0	1.0		
FB MH2012 type	1.4	1.2	1.65		

Parts Number	Dimensions (mm)				
Parts Number	Α	В	С		
FB MH2016 type	1.4	1.2	2.0		
FB MH3216 type	1.4	2.2	2.0		
FB MH4516 type	1.75	3.5	2.0		
FB MH3225 type	1.4	2.2	2.9		
FB MH4525 type	1.75	3.5	2.9		
FB MH4532 type	1.75	3.5	3.7		

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I max=1.5~4A

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PART NUMBERS

Standard Type

FBMJ1608

Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC Resistance (Ω) max.	Rated current (A) max.	Thickness (mm) (inch)
FB MJ1608HS280NT	RoHS	28±30%	100	0.007	4.0	0.8±0.2
FB MJ1608HM230NT	RoHS	23±30%	100	0.007	4.0	(0.031±0.008)

●FBMJ2125

Ordering code	1	Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC Resistance (Ω) max.	Rated current (A) max.	Thickness (mm) (inch)
FB MJ2125HS420-T		RoHS	42±25%		0.008	4.0	
FB MJ2125HS250NT		RoHS	25±30%		0.004	6.0	0.05 0.0
FB MJ2125HM330-T		RoHS	33±25%	100	0.008	4.0	0.85±0.2 (0.033±0.008)
FB MJ2125HM210NT		RoHS	21±30%		0.004	6.0	(0.000±0.000)
FB MJ2125HL8R0NT		RoHS	8±30%		0.008	4.0	

●FBMJ3216

Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC Resistance (Ω) max.	Rated current (A) max.	Thickness (mm) (inch)
FB MJ3216HS800-T	RoHS	80±25%		0.010	4.0	
FB MJ3216HS480NT	RoHS	48±30%		0.005	6.0	
FB MJ3216HM600-T	RoHS	60±25%	100	0.010	4.0	1.1±0.2 (0.043±0.008)
FB MJ3216HM380NT	RoHS	38±30%		0.005	6.0	(0.040±0.000)
FB MJ3216HL160NT	RoHS	16±30%		0.012	4.0	

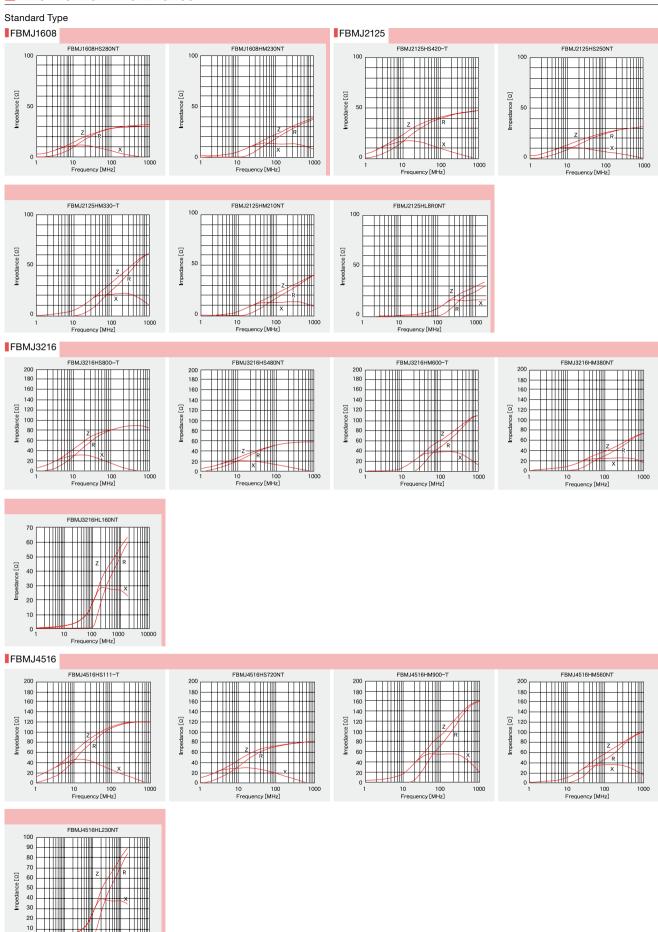
●FBMJ4516

Ordering code	EHS(Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC Resistance (Ω) max.	Rated current (A) max.	Thickness (mm) (inch)
FB MJ4516HS111-T	RoHS	110±25%		0.014	4.0	
FB MJ4516HS720NT	RoHS	72±30%		0.007	6.0	44100
FB MJ4516HM900-T	RoHS	90±25%	100	0.014	4.0	1.1±0.2 (0.043±0.008)
FB MJ4516HM560NT	RoHS	56±30%		0.007	6.0	(0.040±0.000)
FB MJ4516HL230NT	RoHS	23±30%		0.014	3.5	

High impedance Type

Ordering code	EHS (Environmental Hazardous Substances)	Impedance (Ω)	Measuring frequency (MHz)	DC Resistance (Ω) max.	Rated current (A) max.	Thickness (mm) (inch)
FB MH1608HM470-T	RoHS	47±25%		0.020	3.5	
FB MH1608HM600-T	RoHS	60±25%		0.025	3.0	
FB MH1608HM101-T	RoHS	100±25%		0.035	2.0	
FB MH1608HM151-T	RoHS	150±25%		0.050	2.0	
FB MH1608HM221-T	RoHS	220±25%		0.070	1.5]
FB MH1608HM331-T	RoHS	330±25%		0.130	0.9	
FB MH1608HM471-T	RoHS	470±25%		0.150	0.7	
FB MH1608HM601-T	RoHS	600±25%		0.170	0.7	0.8±0.1
FB MH1608HM102-T	RoHS	1000±25%		0.350	0.5	(0.031±0.004)
FB MH1608HL300-T	RoHS	30±25%		0.028	2.5	
FB MH1608HL600-T	RoHS	60±25%		0.045	1.8	
FB MH1608HL121-T	RoHS	120±25%		0.130	0.9	
FB MH1608HL221-T	RoHS	220±25%		0.170	0.7	
FB MH1608HL331-T	RoHS	330±25%		0.210	0.6	
FB MH1608HL471-T	RoHS	470±25%	ļ	0.350	0.5	
FB MH1608HL601-T	RoHS	600±25%	100	0.450	0.4	
FB MH2012HM800-T	RoHS	80±25%		0.025	2.7	
FB MH2012HM121-T	RoHS	120±25%		0.032	2.5	0.85±0.2
FB MH2012HM221-T	RoHS	220±25%		0.060	2.0	(0.033±0.008)
FB MH2012HM331-T	RoHS	330±25%		0.080	1.8	
FB MH2016HM251NT	RoHS	250±30%		0.050	2.0	40100
FB MH3216HM501NT	RoHS	500±30%		0.070	2.0	1.6±0.2 (0.063±0.008)
FB MH4516HM851NT	RoHS	850±30%		0.100	1.5	(0.003±0.008)
FB MH3225HM601NT	RoHS	600±30%		0.042	3.0	
FB MH3225HM102NT	RoHS	1000±30%		0.100	2.0	05100
FB MH3225HM202NT	RoHS	2000±30%	0.060	1.2	2.5±0.3 (0.098±0.012)	
FB MH4525HM102NT	RoHS	1000±30%		0.060	3.0	(0.000±0.012)
FB MH4525HM162NT	RoHS	1600±30%		0.130	2.0	
FB MH4532HM681-T	RoHS	680±25%		0.028	4.0	00100
FB MH4532HM132-T	RoHS	1300±25%		0.060	3.0	3.2±0.3 (0.126±0.012)
FB MH4532HM202-T	RoHS	2000±25%		0.130 1.3	1.3	(U.126±U.U12)

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100 1000 Frequency [MHz]

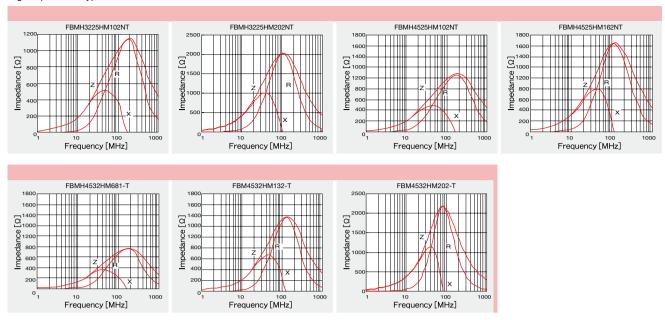
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High impedance Type



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High impedance Type



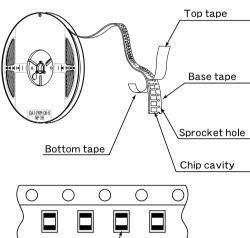
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1Minimum Quantity

Tuna	Standard Quantity [pcs]				
Туре	Paper Tape	Embossed Tape			
1608(0603)	4000	_			
2125 (0805)	4000	_			
2012 (0805)	4000	_			
2016 (0806)	_	2000			
3216 (1206)	_	2000			
4516 (1806)	_	2000			
3225 (1210)	_	1000			
4525 (1810)	_	1000			
4532 (1812)	_	2000			

②Tape Material

Card board carrier tape

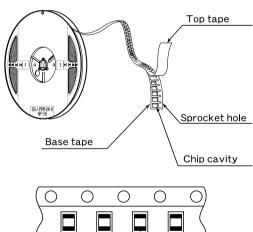


Chip

Embossed Tape

Chip filled

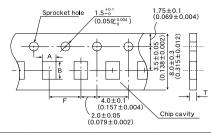
Chip filled



Chip

3 Taping Dimensions

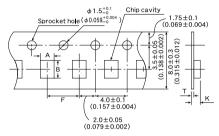
Paper tape (0.315 inches wide)



Туре	Chip Cavity		Insertion Pitch	Tape Thickness	
	Α	В	F	Т	
FBMJ1608 FBMH1608 (0603)	1.0±0.2 (0.039±0.008)	1.8±0.2 (0.071±0.008)	4.0±0.2 (0.157±0.008)	1.1max (0.043max)	
FBMJ2125 FBMH2012 (0805)	1.5±0.2 (0.059±0.008)	2.3±0.2 (0.091±0.008)	4.0±0.2 (0.157±0.008)	1.1max (0.043max)	

Unit : mm (inch)

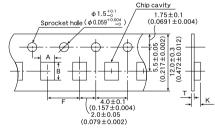
Embossed tape (0.315 inches wide)



Туре	Chip Cavity		Insertion Pitch	Tape Thickness	
	А	В	F	K	Т
FBMH2016	1.8±0.2	2.2±0.2	4.0±0.2	2.6max	0.6max
(0806)	(0.071±0.008)	(0.087±0.008)	(0.157±0.008)	(0.102max)	(0.024max)
FBMJ3216	1.9±0.2	3.5±0.2	4.0±0.2	1.5max	0.3max
(1206)	(0.075±0.008)	(0.138±0.008)	(0.157±0.008)	(0.059max)	(0.012max)
FBMH3216	1.9±0.2	3.5±0.2	4.0±0.2	2.6max	0.6max
(1206)	(0.075±0.008)	(0.138±0.008)	(0.157±0.008)	(0.102max)	(0.024max)
FBMH3225	2.8±0.2	3.5±0.2	4.0±0.2	4.0max	0.6max
(1210)	(0.110±0.008)	(0.138±0.008)	(0.157±0.008)	(0.157max)	(0.024max)

Unit : mm (inch)

Embossed tape (0.472 inches wide)

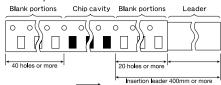


Туре	Chip Cavity		Insertion Pitch	Tape Thickness	
	А	В	F	K	Т
FBMJ4516	1.9±0.2	4.9±0.2	4.0±0.2	1.5max	0.3max
(1806)	(0.075±0.008)	(0.193±0.008)	(0.157±0.008)	(0.059max)	(0.012max)
FBMH4516	1.9±0.2	4.9±0.2	4.0±0.2	2.6max	0.6max
(1806)	(0.075±0.008)	(0.193±0.008)	(0.157±0.008)	(0.102max)	(0.024max)
FBMH4525	2.9±0.2	4.9±0.2	4.0±0.2	4.0max	0.6max
(1810)	(0.114±0.008)	(0.193±0.008)	(0.157±0.008)	(0.157max)	(0.024max)
FBMH4532	3.6±0.2	4.9±0.2	8.0±0.2	4.0max	0.6max
(1812)	(0.142±0.008)	(0.193±0.008)	(0.315±0.008)	(0.157max)	(0.024max)

Unit : mm (inch)

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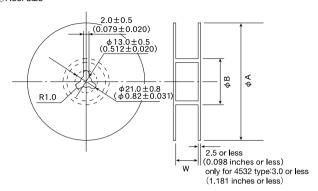
4 Leader and Blank portion



Direction of tape feed

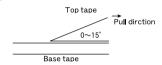
Insertion leader is 400 mm or more (including 20 empty cavities) Empty cavities at end of reel: 40 holes or more

5Reel size



Type	φA [mm] (inch)	ϕ B [mm] (inch)	W [mm] (inch)
FBMJ1608			
FBMJ2125			10.0±1.5 (0.394±0.047)
FBMJ3216			(0.004=0.047)
FBMJ4516	180 ⁺⁰ ₋₃ (7.09 ⁺⁰ _{-0.118})	$60^{+1}_{-0} \\ (2.36^{+0.039}_{-0})$	14.0±1.5 (0.551±0.059)
FBMH1608			10.0±1.5 (0.394±0.047)
FBMH2012			
FBMH2016			
FBMH3216			
FBMH3225			
FBMH4516			14.0±1.5
FBMH4525			(0.551±0.059)
FBMH4532	330±2.0 (12.99±0.080)	100±1.0 (3.94±0.039)	14±2.0 (0.551±0.080)

⑥Top tape strength



The top tape requires a peel-off force of 0.1 to 0.7N in the direction of the arrow as illustrated below.

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RECTANGULAR FERRITE CHIP BEADS (HIGH CURRENT) FB series M type

1	Operating Temperature Range	

Specified Value -40°C~+85°C

2. Storage Temperature Range

Specified Value -40°C∼+85°C

[Test Methods and Remarks]

*Note: 0 to +40°C in taped packaging

3. Impedance

Specified Value Within the specified tolerance

[Test Methods and Remarks]

Measuring equipment : Impedance analyzer (HP4291A) or its equivalent Measuring frequency : 100 \pm 1 MHz

4. DC Resistance

Specified Value Within the specified range

[Test Methods and Remarks] Four-terminal method

Measuring equipment : Milliohm High-Tester 3226 (Hioki Denki) or its equivalent

5. Rated Current

Specified Value Within the specified range

6. Vibration

No significant abnormality Appearance Specified Value Impedance change: Within ±30% of the initial value

[Test Methods and Remarks] According to JIS C 0040.

Vibration type 2 hrs each in X,Y, and Z directions Total: 6 hr : 10 to 55 to 10Hz (/min.) : 1.5 mm (shall not exceed acceleration 196m/s²) Time Frequency range

Amplitude

Mounting method: Soldering onto PC board

7. Solderability

Specified Value 90% or more of immersed surface of terminal electrode shall be covered with fresh solder.

Test Methods and Remarks Solder temperature : 230±5°C : 4±1 sec. Immersion time Preconditioning

: Immersion into flux. Immersion and Removal speed: 25mm/sec

8. Resistance to Soldering Heat

: No significant abnormality Appearance Specified Value Impedance change: Within ±30% of the initial value

[Test Methods and Remarks]

150℃ for 3 min. 260±5℃ Preheating Resistance to Soldering Heat Duration 10±0.5 sec Preconditioning Immersion into flux. Immersion and Removal speed: 25mm/sec.

Recovery 2 to 3 hrs of recovery under the standard condition after the test.

9. Thermal Shock

Appearance : No significant abnormality Specified Value Impedance change: Within +50 % of the initial value

[Test Methods and Remarks] According to JIS C 0025. Conditions for 1 cycle

Step Temperature (°C) Duration (min.) 30±3 -40±3℃ 2 Room Temperature Within 3 3 85±2℃ 30±3 4 Room Temperature Within 3

Number of cycles: 100

Mounting method: Soldering onto PC board

Recovery: 2 to 3 hrs of recovery under the standard condition after the removal from test chamber.

10. Resistance to Humidity (steady state)

: No significant abnormality Specified Value Impedance change: Within ±30% of the initial value

[Test Methods and Remarks] Temperature : 40±2℃ Humidity 90 to 95% RH Duration 500^{+24}_{-0} hrs

Mounting method : Soldering onto PC board

Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber

11. Loading under Damp Heat

Appearances : No significant abnormality Specified Value Impedance change : Within $\pm 30\%$ of the initial value

[Test Methods and Remarks] Temperature: 40±2°C Humidity : 90 to 95%RH Applied current : Rated current

Duration: 500+24 hrs

Mounting method : Soldering onto PC board

Recovery: 2 to 3hrs of recovery under the standard condition after the removal from test chamber

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RECTANGULAR FERRITE CHIP BEADS (HIGH CURRENT) FB series M type

12. High Temperature Loading Test

Appearance : No significant abnormality Impedance change : Within ±30% of the initial value Specified Value

[Test Methods and Remarks] Temperature : 85±2°C Duration: 500⁺²⁴₋₀ hrs Applied current: Rated current

Mounting method : Soldering onto PC board

Recovery: 2 to 3 hrs of recovery under the standard condition after the removal from test chamber.

13. Bending Strength

Specified Value Appearance: No mechanical damage.

Test Methods and Remarks

Warp : 2mm
Testing board : Glass epoxy-resin substrate
Thickness : 0.8mm

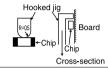
14. Adhesion of Electrode

Specified Value

No separation or indication of separation of electrode

[Test Methods and Remarks]

Applied force: 5N Duration: 10 sec.



Note on standard condition: "standard condition" referred to herein is defined as follows:

5 to 35°C of temperature, 45 to 85% relative humidity and 86 to 106kPa of air pressure.

When there are questions concerning measurement results: In order to provide correlation data, the test shall be conducted under condition of 20±2°C of temperature, 60 to 70% relative humidity and 86 to 106kPa of air pressure. Unless otherwise specified, all the tests are conducted under the "standard condition."

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FBM Type

Precautions

1. Circuit Design

Operating environment

1. The products described in this specification are intended for use in general electronic equipment, (office supply equipment, telecommunications systems, measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance

◆Rated current

1. Rated current of this product is shown in this catalogue, but please be sure to have the base board designed with adequate inspection in case of the generation of heat becomes high within the rated current range when the base board is in high resistance or in bad heating conditions.

2. PCB Design

Precautions

◆Land pattern design

Please refer to a recommended land pattern.

3. Considerations for automatic placement

Adjustment of mounting machine

1. Excessive impact load should not be imposed on the products when mounting onto the PC boards 2. Mounting and soldering conditions should be checked beforehand.

Technical considerations

Precautions

Adjustment of mounting machine

1. When installing products, care should be taken not to apply distortion stress as it may deform the products.

4. Soldering

Precautions

◆Wave soldering

1. Please refer to the specifications in the catalog for a wave soldering.

Reflow soldering

1. Please contact any of our offices for a reflow soldering, and refer to the recommended condition specified.

◆Lead free soldering

1. When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering heat, etc. sufficiently Preheating when soldering

Heating: The temperature difference between soldering and remaining heat should not be greater than 150°C. Cooling: The temperature difference between the components and cleaning process should not be greater than 100°C. ecommended conditions for using a soldering iron

Put the soldering iron on the land-pattern

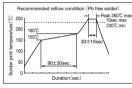
Soldering iron's temperature - Below 350°C Duration - 3 seconds or less

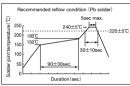
The soldering iron should not directly touch the inductor.

◆Wave, Reflow, Lead free soldering

1. If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products.

Technical considerations





- Preheating when soldering 1. There is a case that products get damaged by a heat shock
- Recommended conditions for using a soldering iron
- 1. If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products

5. Handling

- Handling
 Keep the inductors away from all magnets and magnetic objects.
- ♦Setting PC boards
 - 1. When setting a chip mounted base board, please make sure that there is no residual stress to the chip by distortion in the board or at screw part.
- ◆Breakaway PC boards (splitting along perforations) Precautions
 - 1. When splitting the PC board after mounting inductors, care should be taken not to give any stresses of deflection or twisting to the board. 2. Board separation should not be done manually, but by using the appropriate devices.

 - Mechanical considerations
 - 1. Please do not give the inductors any excessive mechanical shocks Handling

1. There is a case that a characteristic varies with magnetic influence.

◆Setting PC boards 1. There is a case that a characteristic varies with residual stress.

Technical consider-

Breakaway PC boards (splitting along perforations)

Planning pattern configurations and the position of products should be carefully performed to minimize stress.
 Mechanical considerations

1. There is a case to be damaged by a mechanical shock

6. Storage conditions

ations

◆Storage

1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled · Recommended conditions

Precautions

0~40°C Ambient temperature

Below 70% RH Humidity

The ambient temperature must be kept below 30°C. Even under ideal storage conditions, solderability of products electrodes may decrease as time passes For this reason, inductors should be used within 6 months from the time of delivery

Technical considerations

1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place

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