Notice for TAIYO YUDEN products

Please read this notice before using the TAIYO YUDEN products.

⚠ REMINDERS

■ Product information in this catalog is as of October 2008. All of the contents specified herein are subject to change without notice due to technical improvements, etc. Therefore, please check for the latest information carefully before practical application or usage of the Products.

Please note that Taiyo Yuden Co., Ltd. shall not be responsible for any defects in products or equipment incorporating such products, which are caused under the conditions other than those specified in this catalog or individual specification.

■ Please contact Taiyo Yuden Co., Ltd. for further details of product specifications as the individual specification is available.

■ Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.

■ All electronic components or functional modules listed in this catalog are developed, designed and intended for use in general electronics equipment.(for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.). Before incorporating the components or devices into any equipment in the field such as transportation,(automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance.

Do not incorporate the products into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required.

In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

■ The contents of this catalog are applicable to the products which are purchased from our sales offices or distributors (so called “TAIYO YUDEN’s official sales channel”).
It is only applicable to the products purchased from any of TAIYO YUDEN’s official sales channel.

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■ Caution for export
Certain items in this catalog may require specific procedures for export according to “Foreign Exchange and Foreign Trade Control Law” of Japan, “U.S. Export Administration Regulations,” and other applicable regulations. Should you have any question or inquiry on this matter, please contact our sales staff.
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積層ハイロスインダクタ
MULTILAYER FERRITE CHIP BEADS
BK SERIES

OPERATING TEMP.	−55〜+125℃

フロー／WAVE＊　リフロー／REFLOW

＊BK0603, BK1005は除く
＊Except for BK0603, BK1005

特長　FEATURES

・Ag内部導体を使用した磁気シールド構造により、発熱やクロストークが小さい
・GND不要のため、パターン設計上の自由度が大きい
・ノイズ対策のため様々なバリエーションとインピーダンスをラインナップ
　HS：XL成分を抑え、(デジタル波形のオーバーシュート等)波形品位の低下を抑制
　HM：20MHz以上で急峻に増大するZ特性により、100MHz〜300MHz帯の輻射ノイズに適用(映像信号廻りに効果的)
　LL ：Zの立ち上がりを高周波域とした設計により、200MHz〜500MHzのノイズ対策に適用
　LM：200MHz近傍のノイズ対策に最適。より高い減衰効果
　HW：シリーズ中最もXL成分を抑えた設計により、波形品位低下の抑止と共に高周波域での減衰をも確保
　TS ：直流抵抗低減化設計により、LSI電源廻りでのノイズ対策に最適

・Internal silver printed layer creates a closed circuit which acts as a magnetic shield minimizing heat generation and crosstalk.
・No need for grounding provides greater circuit design flexibility.
・Several material types and a broad range of impedance values provide noise countermeasures for various applications.
　HS ：Suppresses the XL component. Helps stop the reduction of the wave-form integrity (digital wave-form overshoot, etc.)
　HM ：Increases the Z characteristic sharply above 20MHz and is applicable for radiated noise in the 100MHz〜300MHz range. Especially effective on video signal lines.
　LL ：Designed as a noise countermeasure for the 200MHz〜500MHz range where the rise of the Z component is in the high frequency area.
　LM ：Intended for noise suppression around 200MHz. Effectively increases attenuation.
　HW ：The best material in the BK Series to suppress the XL component and stop the reduction of the wave-form integrity while maintaining attenuation in the high frequency area.
　TS ：Reduced DC resistance version for noise countermeasures around LSI power supplies.

用途　APPLICATIONS

・パソコン、デジタルスチルカメラ等の情報機器・デジタル機器のクロックライン、一般信号ラインに於ける高調波ノイズ対策
・パソコン、プリンタ等のインターフェイス、ハーネス接続部での輻射ノイズ及びイミュニティ対策
・ビデオ、ムービー等のAV機器に於けるノイズ対策
・PDC、PHS等の移動体通信機器の回路間の干渉防止
・磁気シールド構造による小型化メリットを生かし、LSI電源供給ラインのノイズ防止フィルタ用途に最適(TS)

・High frequency noise countermeasure in personal computers, digital cameras and other information system products. For use on digital product clock lines and general signal lines.
・Radiated noise suppression in computer or printer interfaces and harness connectors.
・Noise suppression in video and other AV products.
・Prevents interference between circuits in cellular phones (PHS, PDC, etc.)
・Due to the closed internal circuit which acts as a magnetic shield, the TS material is extremely effective as a noise filter on LSI power supply lines where downsizing of components is needed.

形名表記法　ORDERING CODE

1 形式

BK	積層ハイロスインダクタ

2 形状寸法 (L×W) [mm]

0603 (0201)	0.6×0.3
1005 (0402)	1.0×0.5
1608 (0603)	1.6×0.8
2125 (0805)	2.0×1.25

3 材質記号

HW	材質によりインピーダンス特性が異なる
HS	
HM	
LM	
LL	
TS	

4 公称インピーダンス〔Ω〕

例	
150	15
101	100
102	1000

5 特性

−	標準品

6 包装

T	リールテーピング

7 当社管理記号

△	標準品

△＝スペース

B K 1 6 0 8 H S 1 2 1 − T ○
1 2 3 4 5 6 7

1 Type

BK	Multilayer Ferrite Chip Beads

2 External Dimensions (L×W) [mm]

0603 (0201)	0.6×0.3
1005 (0402)	1.0×0.5
1608 (0603)	1.6×0.8
2125 (0805)	2.0×1.25

3 Material

HW	Refer to impedance curves for material differences
HS	
HM	
LM	
LL	
TS	

4 Impedance〔Ω〕

example	
150	15
101	100
102	1000

5 Characteristics

−	Standard Products

6 Packaging

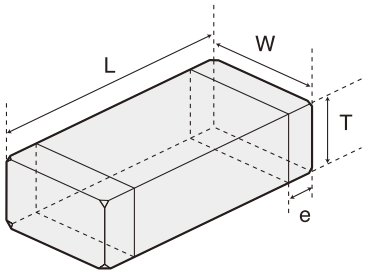
T	Tape & Reel

7 Internal code

△	Standard Products

△=Blank Space

外形寸法　EXTERNAL DIMENSIONS



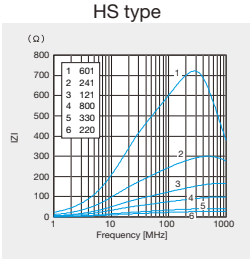
Type	L	W	T	e
BK0603 (0201)	0.60±0.03 (0.024±0.001)	0.30±0.03 (0.012±0.001)	0.30±0.03 (0.012±0.001)	0.15±0.05 (0.006±0.002)
BK1005 (0402)	1.00±0.05 (0.039±0.002)	0.50±0.05 (0.020±0.002)	0.50±0.05 (0.020±0.002)	0.25±0.10 (0.010±0.004)
BK1608 (0603)	1.6±0.15 (0.063±0.006)	0.8±0.15 (0.031±0.006)	0.8±0.15 (0.031±0.006)	0.3±0.2 (0.012±0.008)
BK2125 (0805)	$2.0^{+0.3}_{-0.1}$ ($0.079^{+0.012}_{-0.004}$)	1.25±0.2 (0.049±0.008)	0.85±0.2 (0.033±0.008) 1.25±0.2 (0.049±0.008)	0.5±0.3 (0.020±0.012)

Unit：mm (inch)

概略バリエーション　AVAILABLE MATERIALS

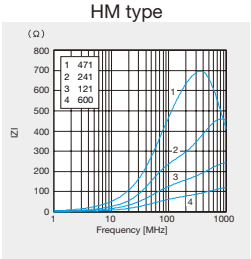
BK0603

HS type



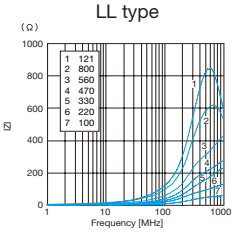
I max=200～500mA

HM type



I max=200mA

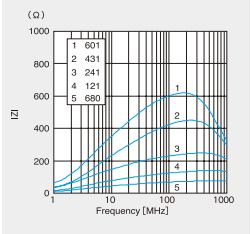
LL type



I max=100～200mA

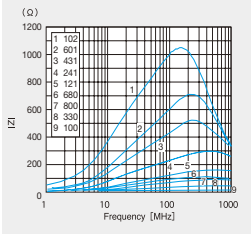
BK1005

HW type



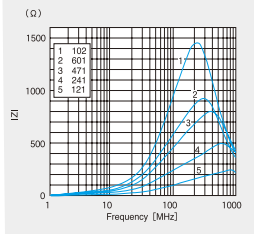
I max=300～500mA

HS type



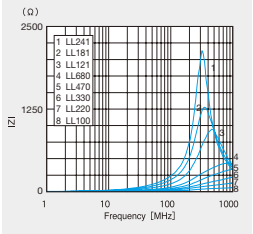
I max=300～1000mA

HM type



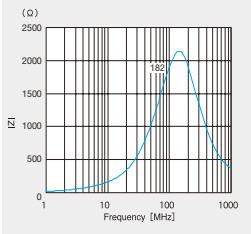
I max=150～300mA

LL type

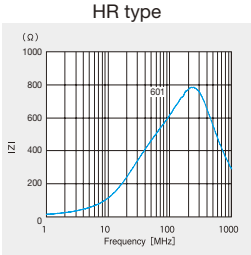


I max=250～500mA

LM type

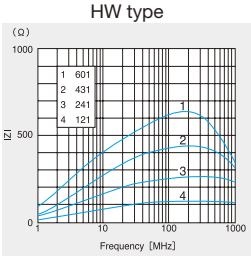


HR type



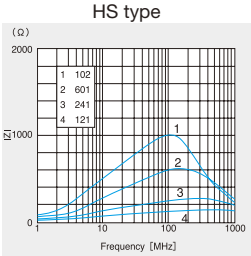
BK1608

HW type



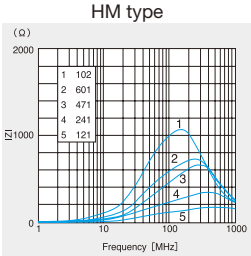
I max=300～600mA

HS type



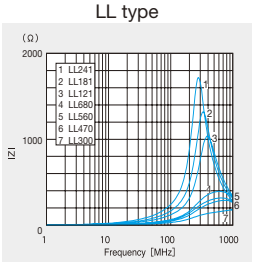
I max=300～1500mA

HM type



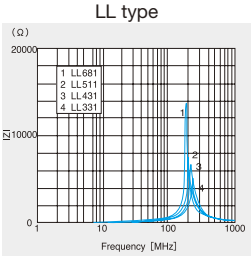
I max=200～350mA

LL type



I max=150～500mA

LL type

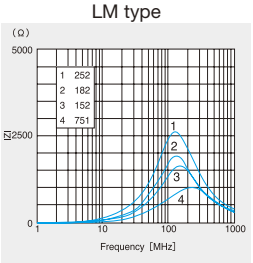


I max=150～500mA

セレクションガイド Selection Guide P.14
アイテム一覧 Part Numbers P.221
特性図 Electrical Characteristics P.223
梱包 Packaging P.244
信頼性 Reliability Data P.246
使用上の注意 Precautions P.254
etc

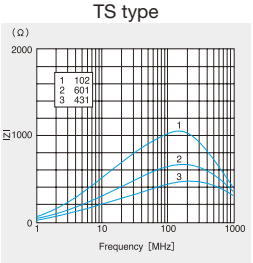
BK1608

LM type



I max=200 ～ 300mA

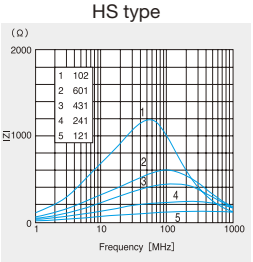
TS type



I max=300 ～ 400mA

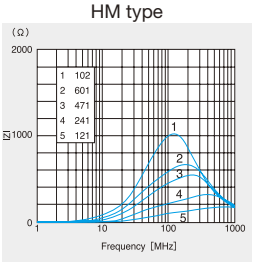
BK2125

HS type



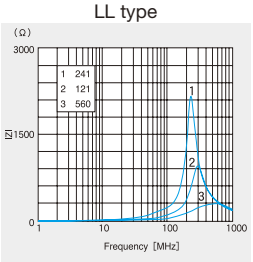
I max=300 ～ 1200mA

HM type



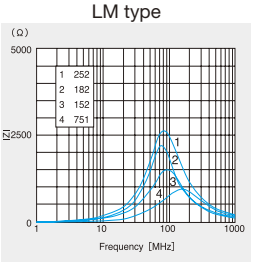
I max=400 ～ 800mA

LL type



I max=300 ～ 600mA

LM type



I max=200 ～ 400mA

BK0603

形　名 Ordering code		EHS (Environmental Hazardous Substances)	インピーダンス Impedance 〔Ω〕 ±25%	測定周波数 Measuring frequency 〔MHz〕	直流抵抗 DC resistance 〔Ω〕 (max.)	定格電流 Rated current 〔mA〕 (max.)	厚み Thickness 〔mm〕 (inch)
BK 0603 HS 220		RoHS	22	100	0.065	500	0.30±0.03 (0.012±0.001)
BK 0603 HS 330		RoHS	33		0.070	500	
BK 0603 HS 800		RoHS	80		0.40	200	
BK 0603 HS 121		RoHS	120		0.45	200	
BK 0603 HS 241		RoHS	240		0.65	200	
BK 0603 HS 601		RoHS	600		1.20	150	
BK 0603 HM 600		RoHS	60		0.25	200	
BK 0603 HM 121		RoHS	120		0.40	200	
BK 0603 HM 241		RoHS	240		0.80	200	
BK 0603 HM 471		RoHS	470		1.05	100	
BK 0603 LL 100		RoHS	10		0.25	200	
BK 0603 LL 220		RoHS	22		0.45	200	
BK 0603 LL 330		RoHS	33		0.55	150	
BK 0603 LL 470		RoHS	47		0.70	150	
BK 0603 LL 560		RoHS	56		1.00	100	
BK 0603 LL 800		RoHS	80		1.30	100	
BK 0603 LL 121		RoHS	120		1.50	100	

BK1005

形　名 Ordering code		EHS (Environmental Hazardous Substances)	インピーダンス Impedance 〔Ω〕 ±25%	測定周波数 Measuring frequency 〔MHz〕	直流抵抗 DC resistance 〔Ω〕 (max.)	定格電流 Rated current 〔mA〕 (max.)	厚み Thickness 〔mm〕 (inch)
BK 1005 HW 680		RoHS	68	100	0.17	500	0.50±0.05 (0.020±0.002)
BK 1005 HW 121		RoHS	120		0.24	450	
BK 1005 HW 241		RoHS	240		0.31	400	
BK 1005 HW 431		RoHS	430		0.50	350	
BK 1005 HW 601		RoHS	600		0.60	300	
BK 1005 HS 100		RoHS	10		0.03	1000	
BK 1005 HS 330		RoHS	33		0.06	700	
BK 1005 HS 680		RoHS	68		0.10	700	
BK 1005 HS 800		RoHS	80		0.10	700	
BK 1005 HS 121		RoHS	120		0.20	500	
BK 1005 HS 241		RoHS	240		0.30	400	
BK 1005 HS 431		RoHS	430		0.45	350	
BK 1005 HS 601		RoHS	600		0.55	300	
BK 1005 HS 102		RoHS	1000		0.58	300	
BK 1005 HR 601		RoHS	600		0.60	300	
BK 1005 HM 121		RoHS	120		0.18	300	
BK 1005 HM 241		RoHS	240		0.30	300	
BK 1005 HM 471		RoHS	470		0.45	250	
BK 1005 HM 601		RoHS	600		0.50	250	
BK 1005 HM 102		RoHS	1000		0.70	150	
BK 1005 LL 050		RoHS	5		0.08	600	
BK 1005 LL 100		RoHS	10		0.11	500	
BK 1005 LL 220		RoHS	22		0.18	400	
BK 1005 LL 330		RoHS	33		0.25	400	
BK 1005 LL 470		RoHS	47		0.33	350	
BK 1005 LL 680		RoHS	68		0.31	400	
BK 1005 LL 121		RoHS	120		0.45	350	
BK 1005 LL 181		RoHS	180		0.50	300	
BK 1005 LL 241		RoHS	240		0.70	250	
BK 1005 LM 182		RoHS	1800		0.90	120	

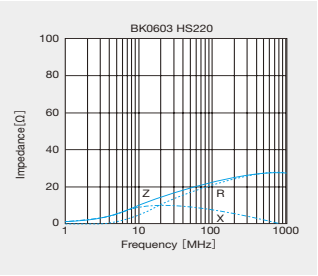
BK1608

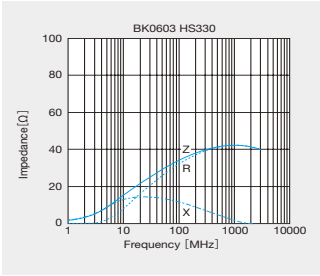
形　名 Ordering code		EHS (Environmental Hazardous Substances)	インピーダンス Impedance 〔Ω〕 ± 25%	測定周波数 Measuring frequency 〔MHz〕	直流抵抗 DC resistance 〔Ω〕 (max.)	定格電流 Rated current 〔mA〕 (max.)	厚み Thickness 〔mm〕 (inch)
BK 1608 HW 121		RoHS	120		0.15	600	
BK 1608 HW 241		RoHS	240		0.25	450	
BK 1608 HW 431		RoHS	430		0.30	400	
BK 1608 HW 601		RoHS	600		0.40	300	
BK 1608 HS 220		RoHS	22		0.05	1500	
BK 1608 HS 330		RoHS	33		0.08	1200	
BK 1608 HS 470		RoHS	47		0.10	900	
BK 1608 HS 600		RoHS	60		0.10	800	
BK 1608 HS 800		RoHS	80		0.10	600	
BK 1608 HS 121		RoHS	120		0.18	500	
BK 1608 HS 241		RoHS	240		0.25	400	
BK 1608 HS 601		RoHS	600		0.45	350	
BK 1608 HS 102		RoHS	1000		0.60	300	
BK 1608 HM 121		RoHS	120		0.20	350	
BK 1608 HM 241		RoHS	240		0.35	300	
BK 1608 HM 471		RoHS	470		0.45	250	
BK 1608 HM 601		RoHS	600		0.60	250	0.80 ± 0.15
BK 1608 HM 102		RoHS	1000	100	0.70	200	(0.031 ± 0.006)
BK 1608 LL 300		RoHS	30		0.20	500	
BK 1608 LL 470		RoHS	47		0.30	400	
BK 1608 LL 560		RoHS	56		0.30	400	
BK 1608 LL 680		RoHS	68		0.35	300	
BK 1608 LL 121		RoHS	120		0.50	300	
BK 1608 LL 181		RoHS	180		0.65	250	
BK 1608 LL 241		RoHS	240		0.80	250	
BK 1608 LL 331		RoHS	330		0.85	200	
BK 1608 LL 431		RoHS	430		0.85	200	
BK 1608 LL 511		RoHS	510		0.90	200	
BK 1608 LL 681		RoHS	680		1.00	150	
BK 1608 LM 751		RoHS	750		0.60	300	
BK 1608 LM 152		RoHS	1500		0.75	250	
BK 1608 LM 182		RoHS	1800		0.85	200	
BK 1608 LM 252		RoHS	2500		1.10	200	
BK 1608 TS 431		RoHS	430		0.21 ± 30%	400	
BK 1608 TS 601		RoHS	600		0.27 ± 30%	350	
BK 1608 TS 102		RoHS	1000		0.30 ± 30%	300	

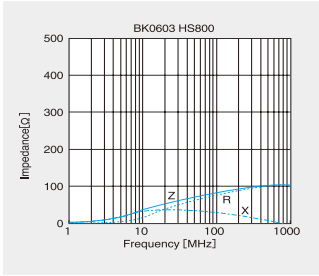
BK2125

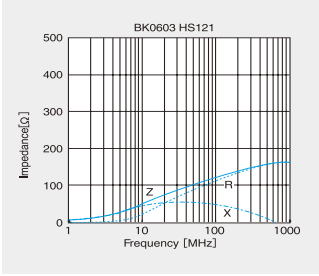
形　名 Ordering code		EHS (Environmental Hazardous Substances)	インピーダンス Impedance 〔Ω〕 ± 25%	測定周波数 Measuring frequency 〔MHz〕	直流抵抗 DC resistance 〔Ω〕 (max.)	定格電流 Rated current 〔mA〕 (max.)	厚み Thickness 〔mm〕 (inch)
BK 2125 HS 150		RoHS	15		0.05	1200	
BK 2125 HS 220		RoHS	22		0.05	1200	
BK 2125 HS 330		RoHS	33		0.05	1200	
BK 2125 HS 470		RoHS	47		0.05	1000	
BK 2125 HS 750		RoHS	75		0.10	1000	
BK 2125 HS 101		RoHS	100		0.10	900	
BK 2125 HS 121		RoHS	120		0.15	800	
BK 2125 HS 241		RoHS	240		0.20	600	
BK 2125 HS 431		RoHS	430		0.25	500	
BK 2125 HS 601		RoHS	600		0.30	500	
BK 2125 HS 102		RoHS	1000	100	0.40	300	0.85 ± 0.2
BK 2125 HM 121		RoHS	120		0.15	800	(0.033 ± 0.008)
BK 2125 HM 241		RoHS	240		0.20	600	
BK 2125 HM 471		RoHS	470		0.25	500	
BK 2125 HM 601		RoHS	600		0.25	500	
BK 2125 HM 102		RoHS	1000		0.35	400	
BK 2125 LL 560		RoHS	56		0.20	600	
BK 2125 LL 121		RoHS	120		0.30	400	
BK 2125 LL 241		RoHS	240		0.35	300	
BK 2125 LM 751		RoHS	750		0.30	400	
BK 2125 LM 152		RoHS	1500		0.35	400	
BK 2125 LM 182		RoHS	1800		0.45	300	1.25 ± 0.2
BK 2125 LM 252		RoHS	2500		0.75	200	(0.049 ± 0.008)

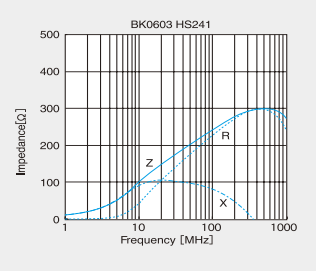
BK0603

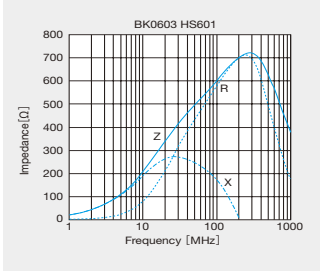

BK0603 HS220
Impedance [Ω]
Frequency [MHz]
Z
R
X

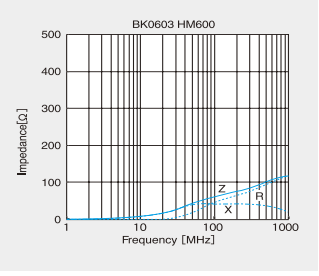

BK0603 HS330
Impedance [Ω]
Frequency [MHz]
Z
R
X

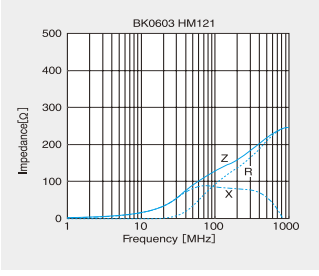

BK0603 HS800
Impedance [Ω]
Frequency [MHz]
Z
R
X

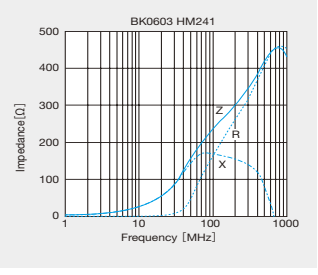

BK0603 HS121
Impedance [Ω]
Frequency [MHz]
Z
R
X

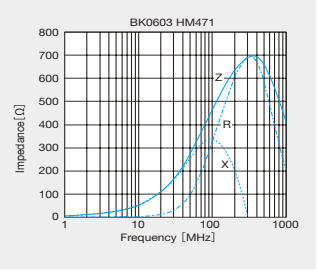

BK0603 HS241
Impedance [Ω]
Frequency [MHz]
Z
R
X

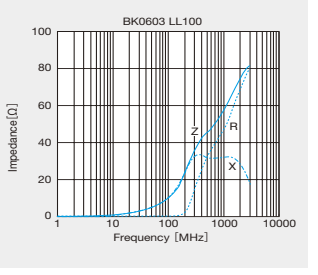

BK0603 HS601
Impedance [Ω]
Frequency [MHz]
Z
R
X

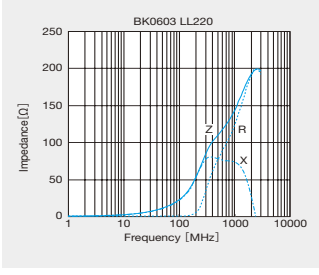

BK0603 HM600
Impedance [Ω]
Frequency [MHz]
Z
R
X

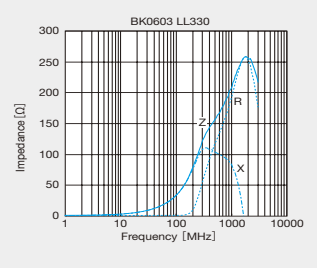

BK0603 HM121
Impedance [Ω]
Frequency [MHz]
Z
R
X

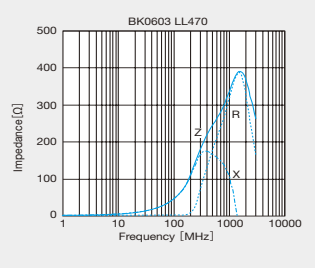

BK0603 HM241
Impedance [Ω]
Frequency [MHz]
Z
R
X

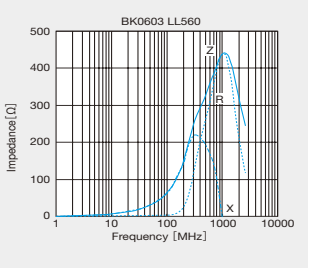

BK0603 HM471
Impedance [Ω]
Frequency [MHz]
Z
R
X

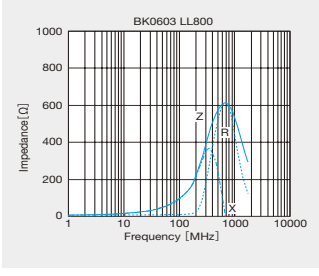

BK0603 LL100
Impedance [Ω]
Frequency [MHz]
Z
R
X

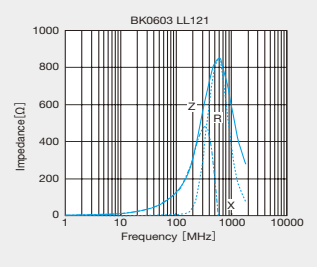

BK0603 LL220
Impedance [Ω]
Frequency [MHz]
Z
R
X


BK0603 LL330
Impedance [Ω]
Frequency [MHz]
Z
R
X


BK0603 LL470
Impedance [Ω]
Frequency [MHz]
Z
R
X

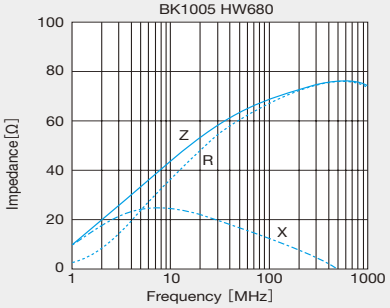

BK0603 LL560
Impedance [Ω]
Frequency [MHz]
Z
R
X


BK0603 LL800
Impedance [Ω]
Frequency [MHz]
Z
R
X

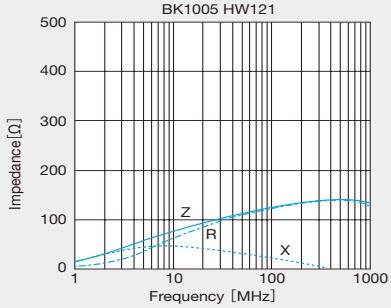

BK0603 LL121
Impedance [Ω]
Frequency [MHz]
Z
R
X

BK1005

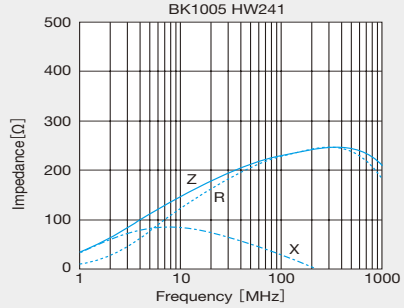
BK1005 HW680



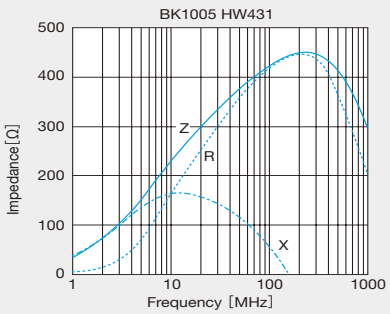
BK1005 HW121



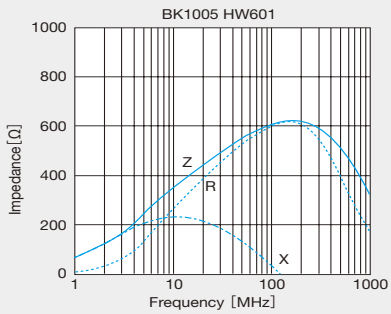
BK1005 HW241



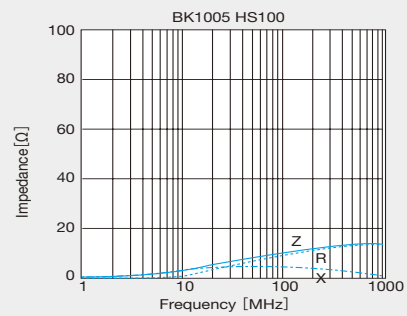
BK1005 HW431



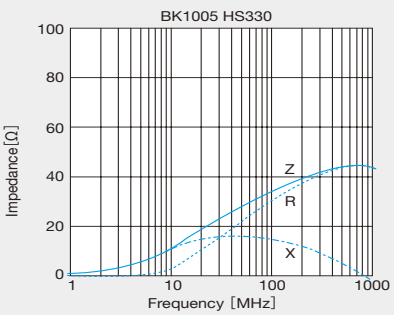
BK1005 HW601



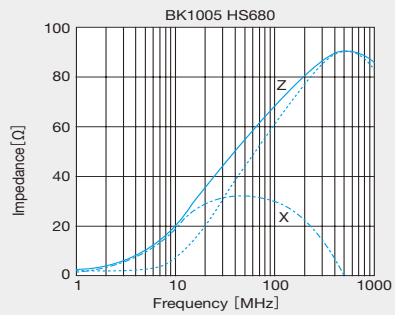
BK1005 HS100



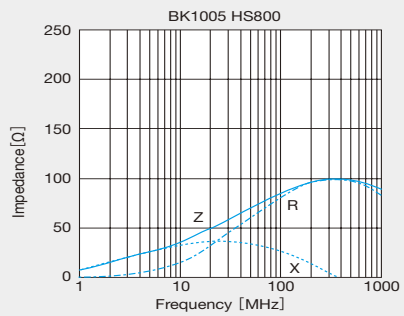
BK1005 HS330



BK1005 HS680



BK1005 HS800



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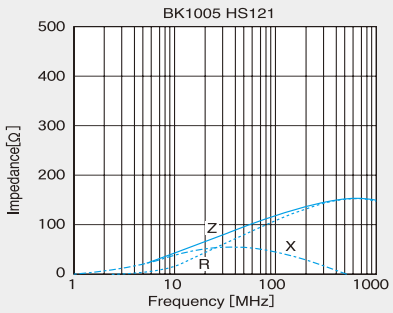

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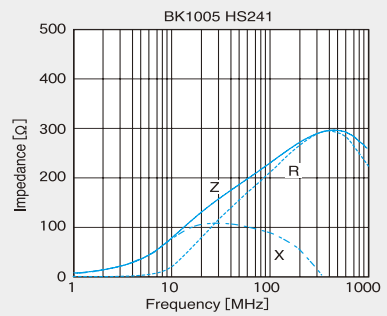
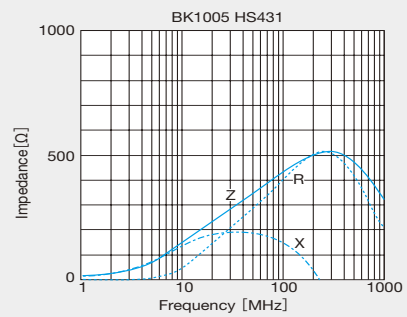


BK1005 HS431



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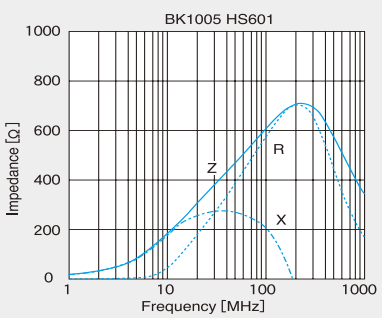
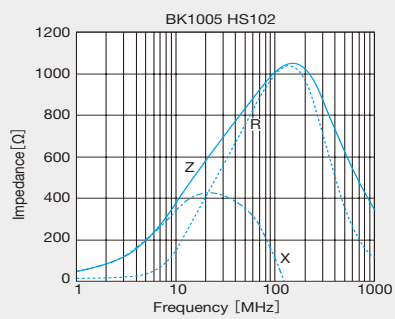
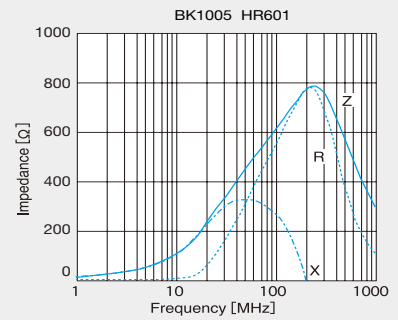


BK1005 HS102



BK1005 HR601



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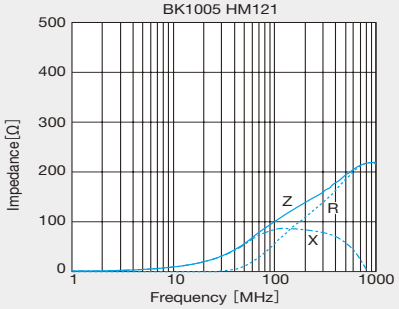

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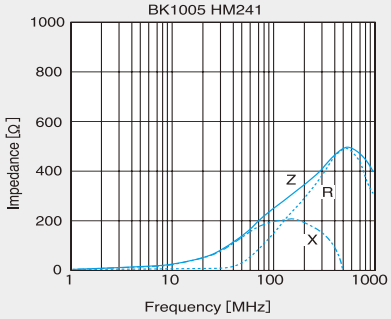

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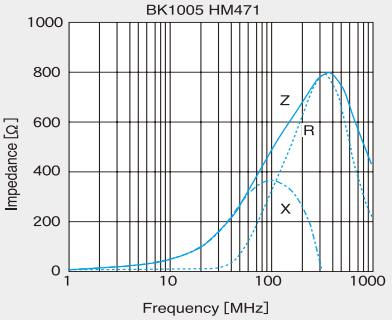

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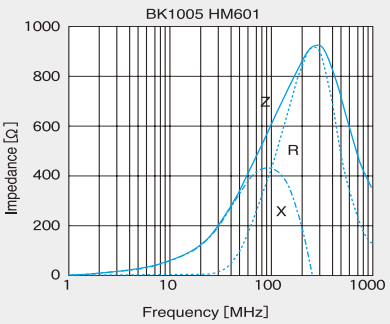

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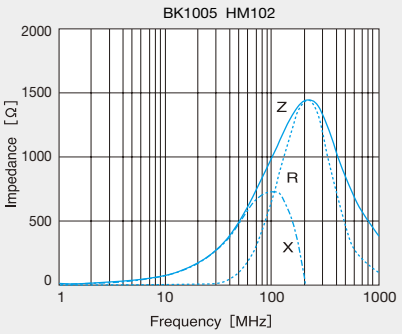
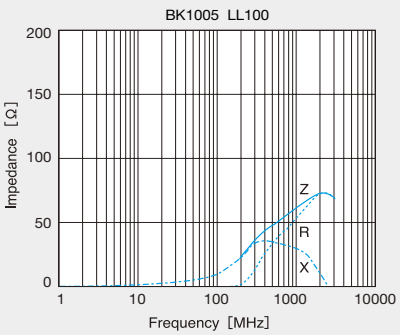
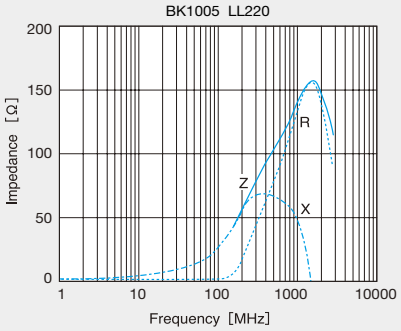


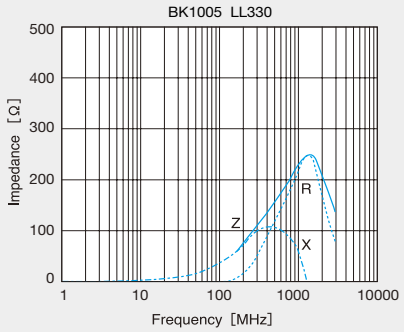
BK1005 LL100



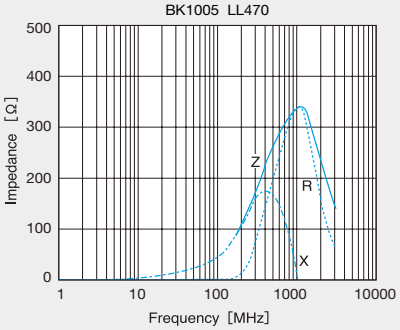
BK1005 LL220



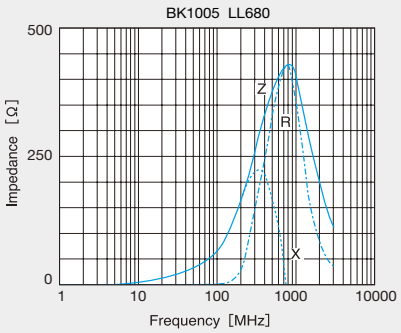
BK1005 LL330



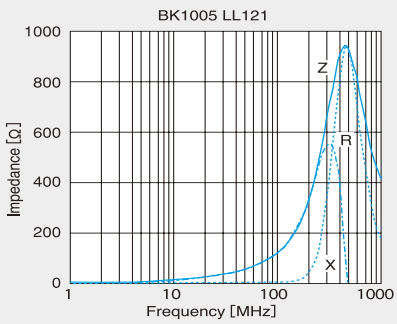
BK1005 LL470



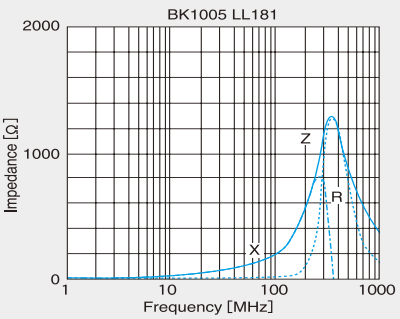
BK1005 LL680



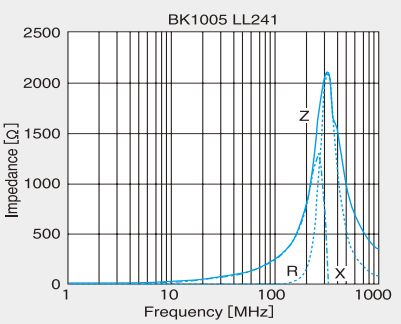
BK1005 LL121



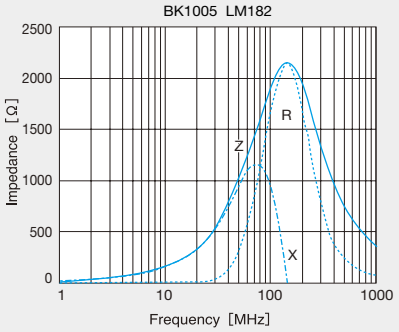
BK1005 LL181



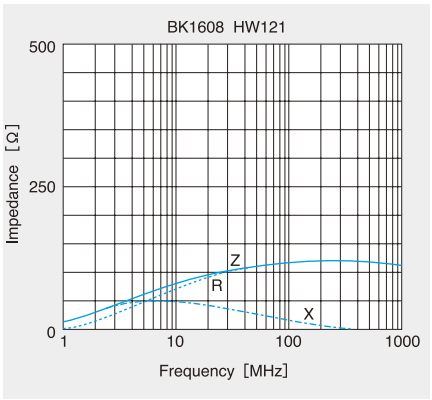
BK1005 LL241

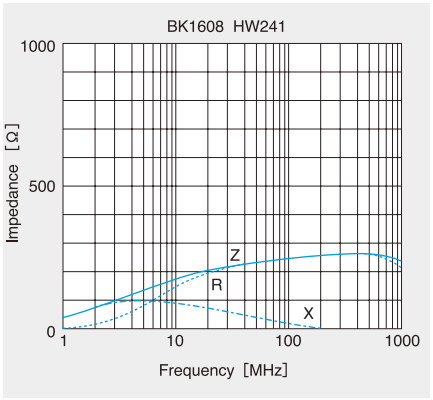


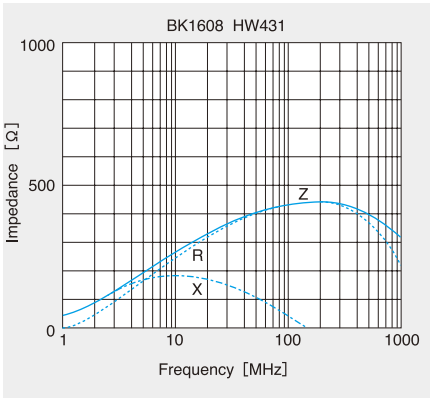
BK1005 LM182

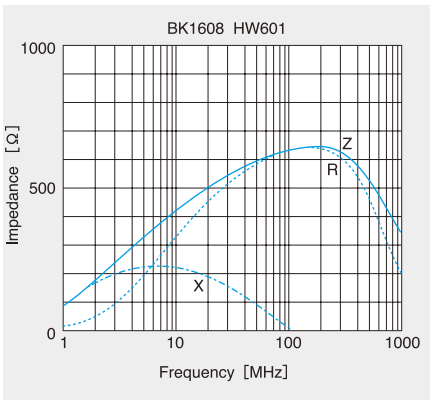


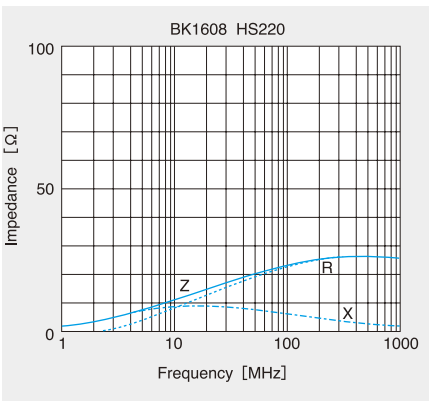
BK1608

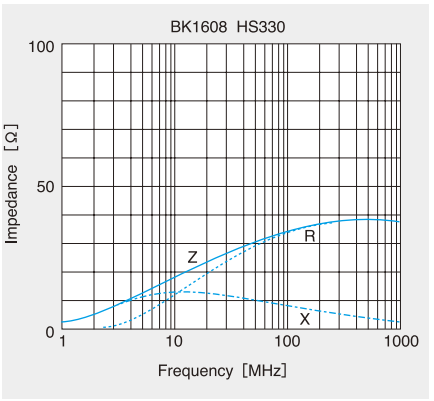

BK1608 HW121
Impedance [Ω]
500
250
0
Z
R
X
1
10
100
1000
Frequency [MHz]

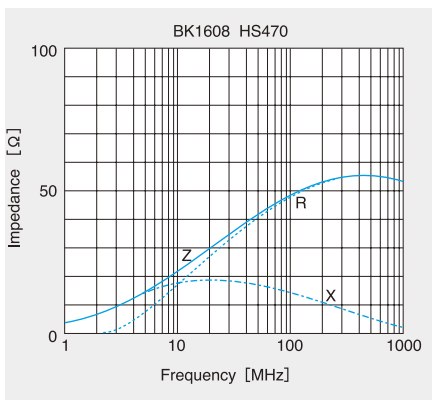

BK1608 HW241
Impedance [Ω]
1000
500
0
Z
R
X
1
10
100
1000
Frequency [MHz]

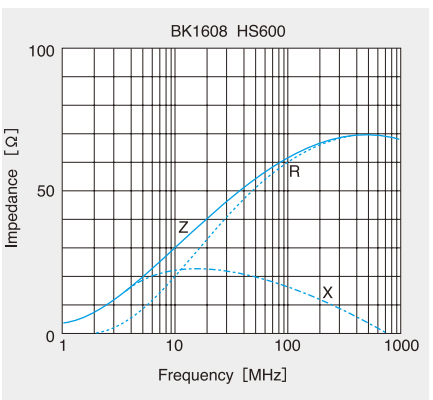

BK1608 HW431
Impedance [Ω]
1000
500
0
Z
R
X
1
10
100
1000
Frequency [MHz]

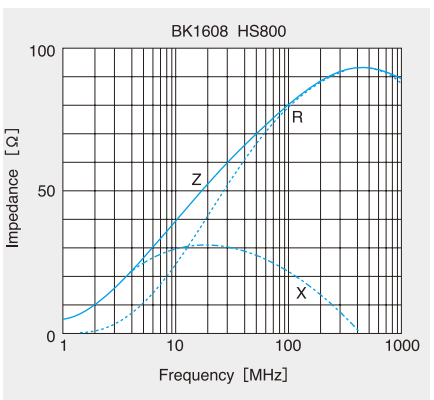

BK1608 HW601
Impedance [Ω]
1000
500
0
Z
R
X
1
10
100
1000
Frequency [MHz]

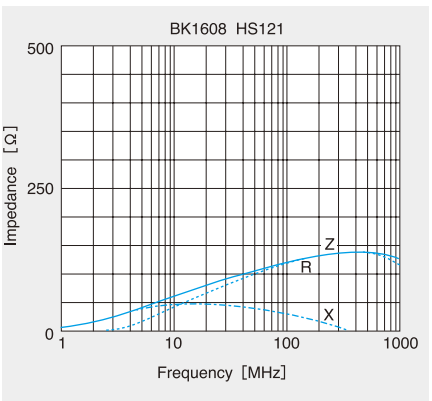

BK1608 HS220
Impedance [Ω]
100
50
0
Z
R
X
1
10
100
1000
Frequency [MHz]

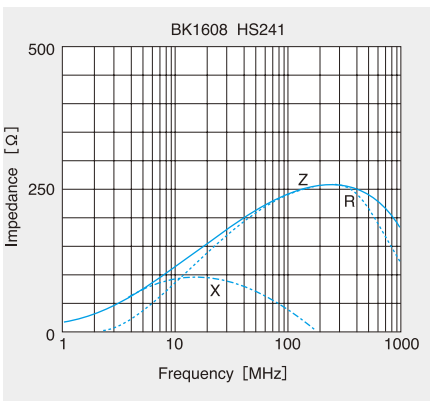

BK1608 HS330
Impedance [Ω]
100
50
0
Z
R
X
1
10
100
1000
Frequency [MHz]

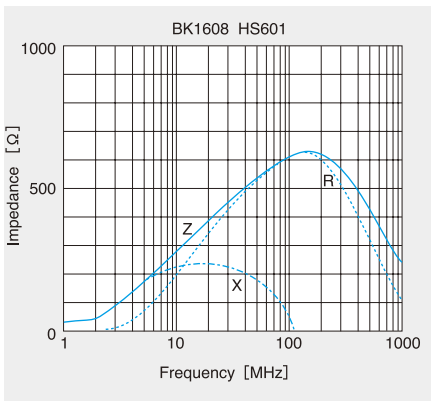

BK1608 HS470
Impedance [Ω]
100
50
0
Z
R
X
1
10
100
1000
Frequency [MHz]


BK1608 HS600
Impedance [Ω]
100
50
0
Z
R
X
1
10
100
1000
Frequency [MHz]

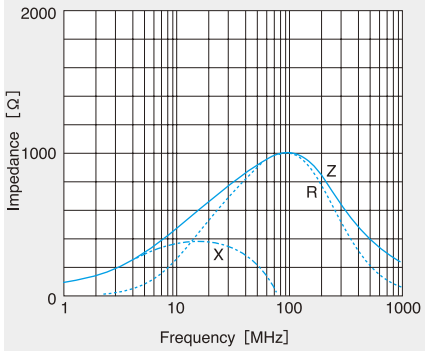

BK1608 HS800
Impedance [Ω]
100
50
0
Z
R
X
1
10
100
1000
Frequency [MHz]


BK1608 HS121
Impedance [Ω]
500
250
0
Z
R
X
1
10
100
1000
Frequency [MHz]

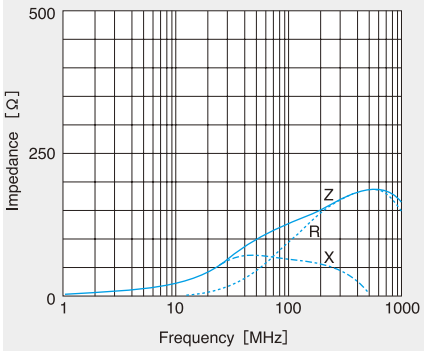

BK1608 HS241
Impedance [Ω]
500
250
0
Z
R
X
1
10
100
1000
Frequency [MHz]


BK1608 HS601
Impedance [Ω]
1000
500
0
Z
R
X
1
10
100
1000
Frequency [MHz]

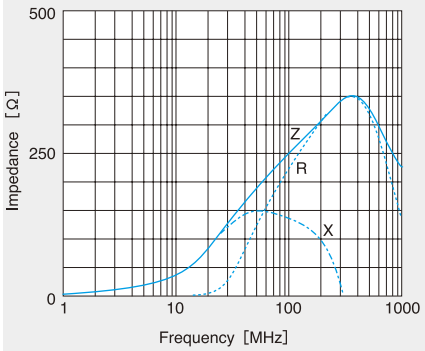
BK1608 HS102



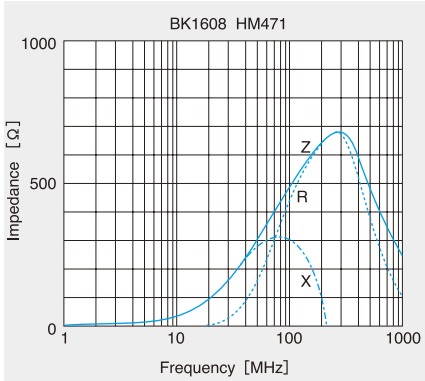
BK1608 HM121



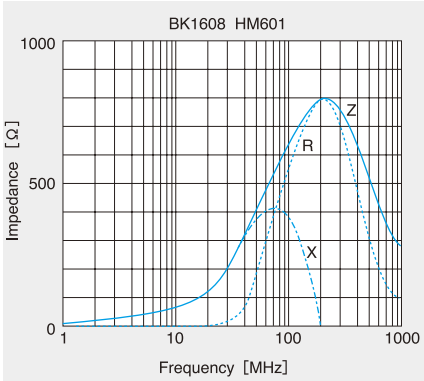
BK1608 HM241



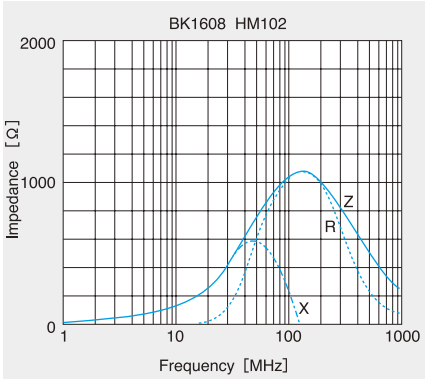
BK1608 HM471



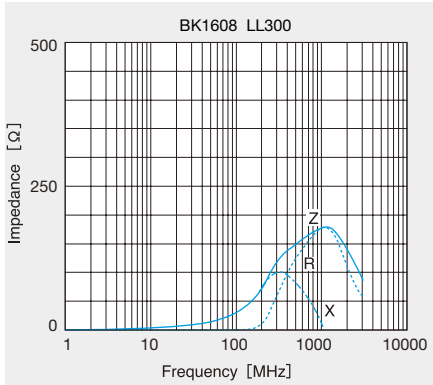
BK1608 HM601



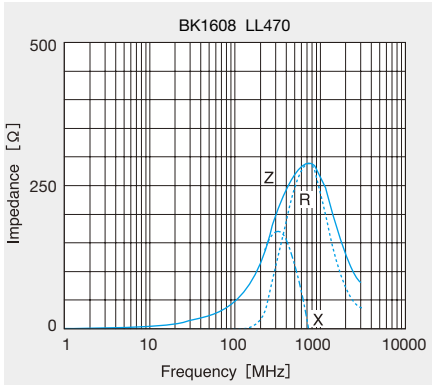
BK1608 HM102



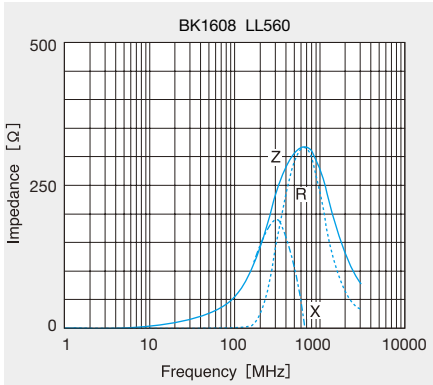
BK1608 LL300



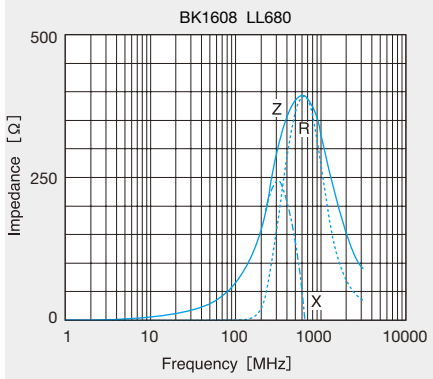
BK1608 LL470



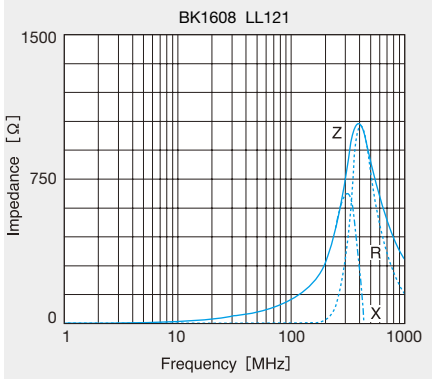
BK1608 LL560



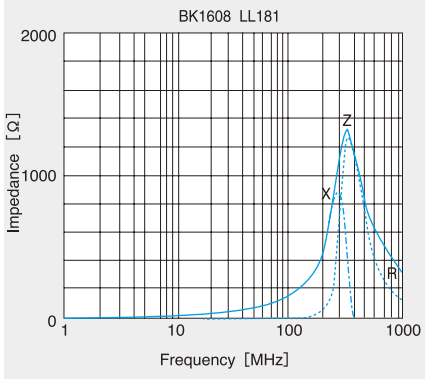
BK1608 LL680



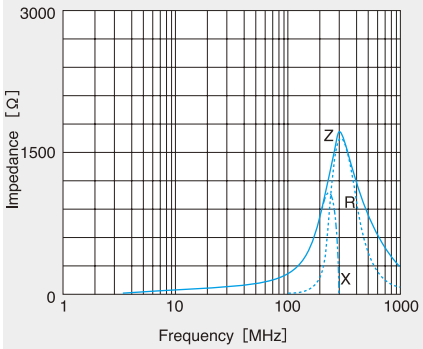
BK1608 LL121



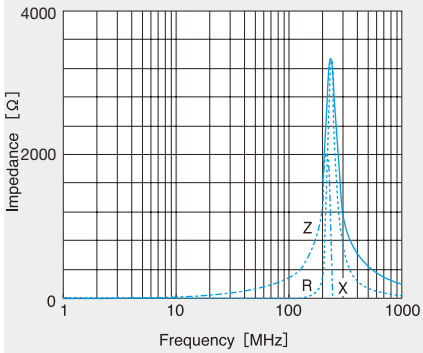
BK1608 LL181



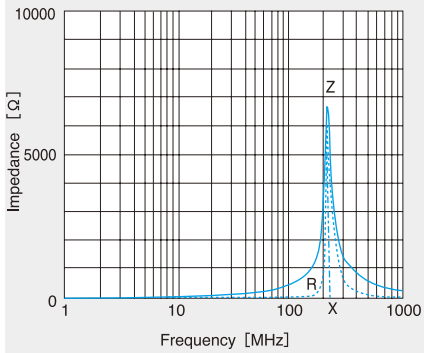
BK1608 LL241



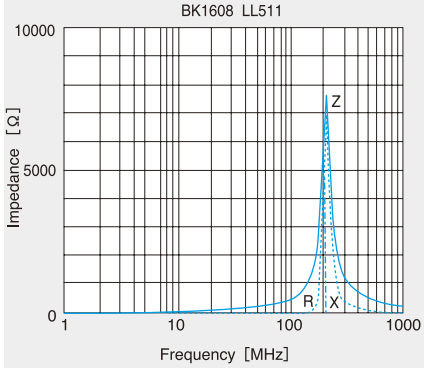
BK1608 LL331



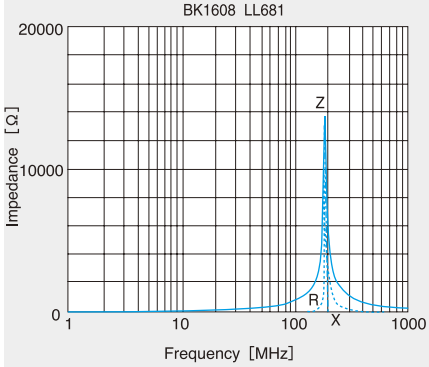
BK1608 LL431



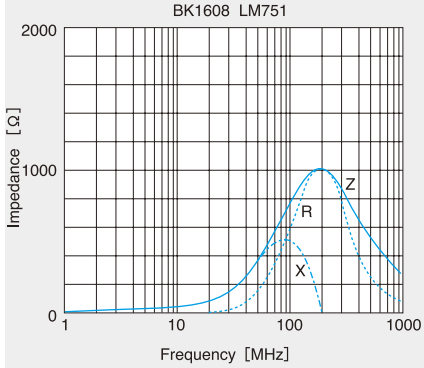
BK1608 LL511



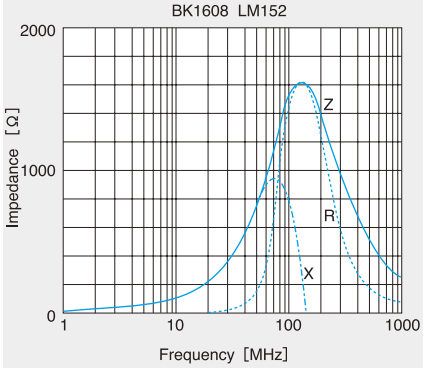
BK1608 LL681



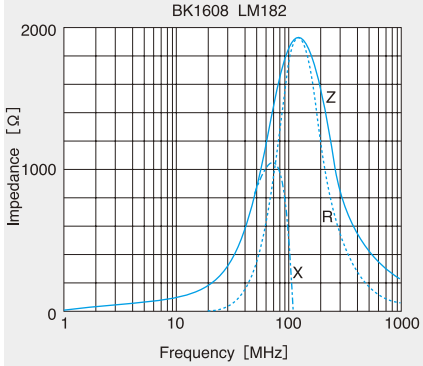
BK1608 LM751



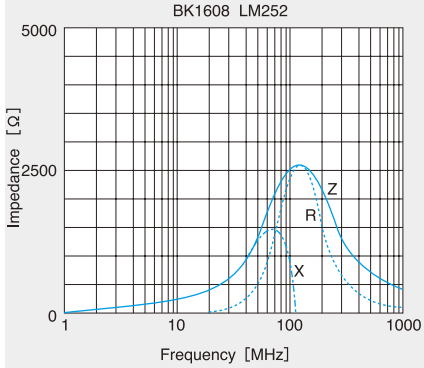
BK1608 LM152



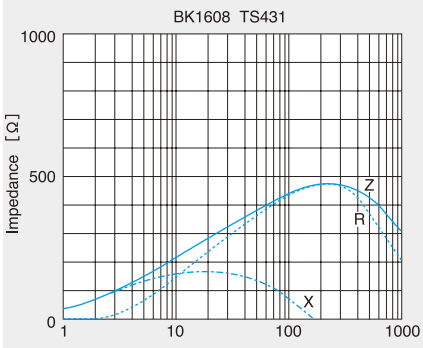
BK1608 LM182



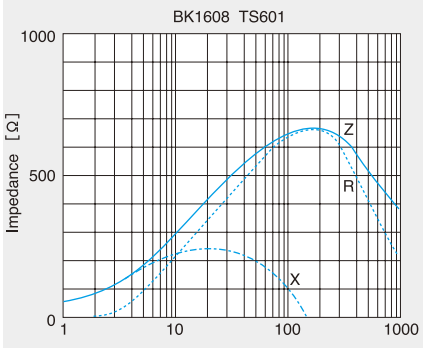
BK1608 LM252



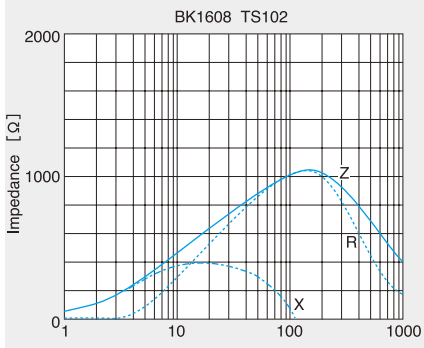
BK1608 TS431



BK1608 TS601

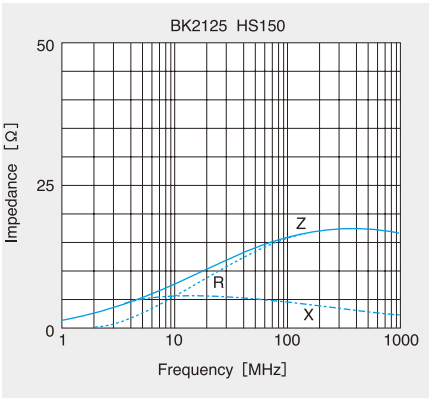


BK1608 TS102

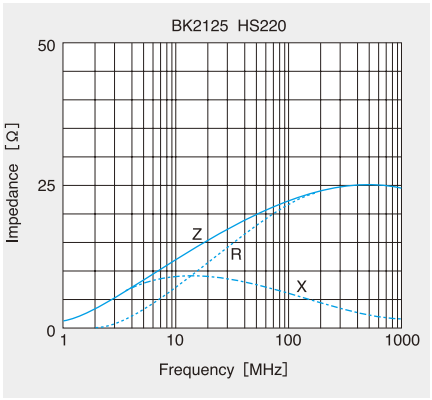


BK2125

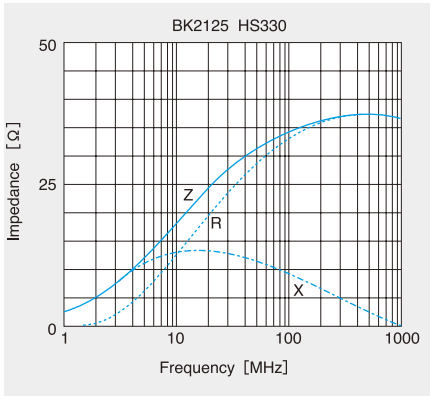
BK2125 HS150



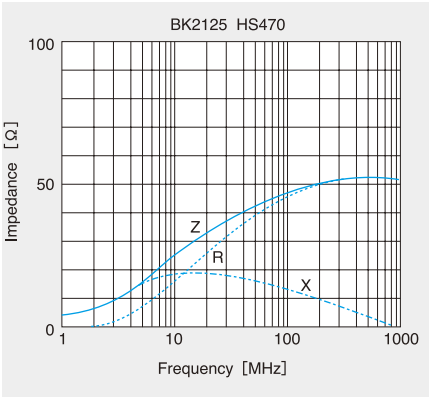
BK2125 HS220



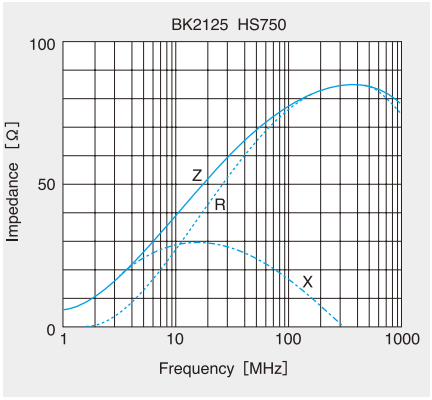
BK2125 HS330



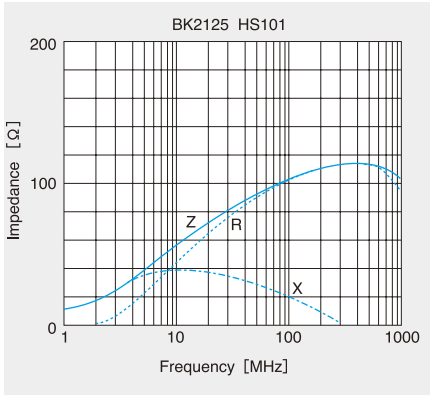
BK2125 HS470



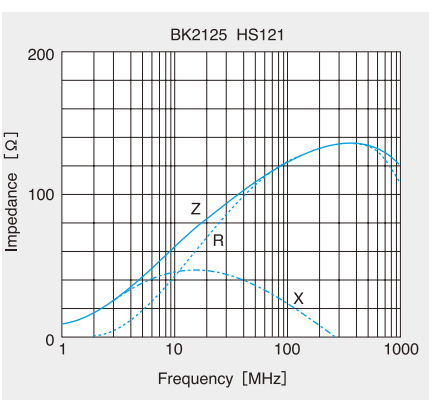
BK2125 HS750



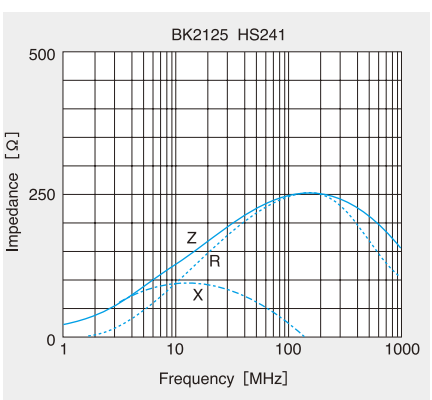
BK2125 HS101



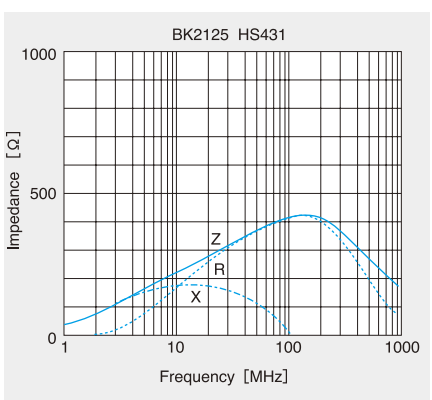
BK2125 HS121



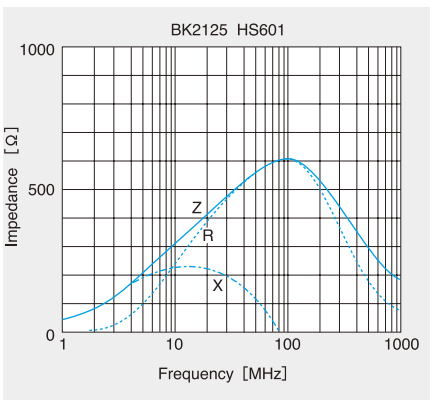
BK2125 HS241



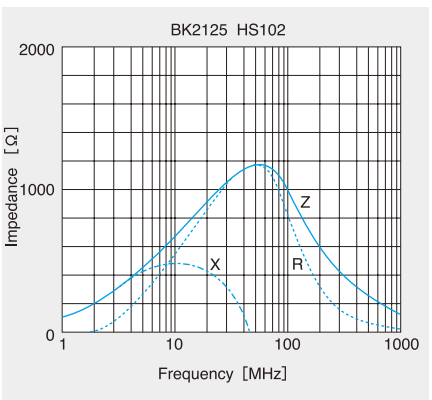
BK2125 HS431



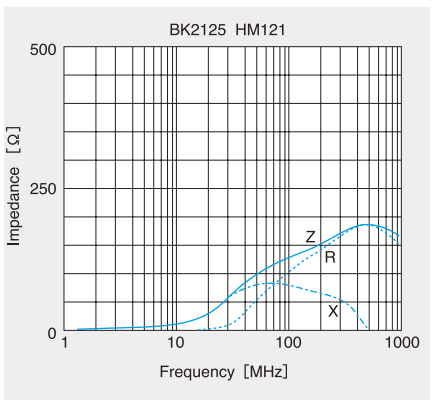
BK2125 HS601



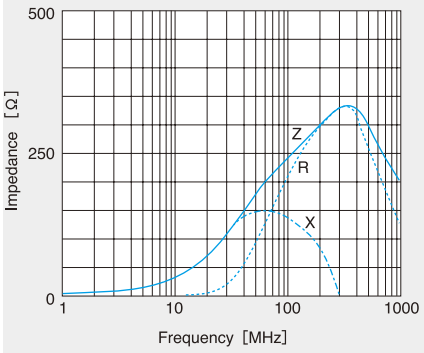
BK2125 HS102



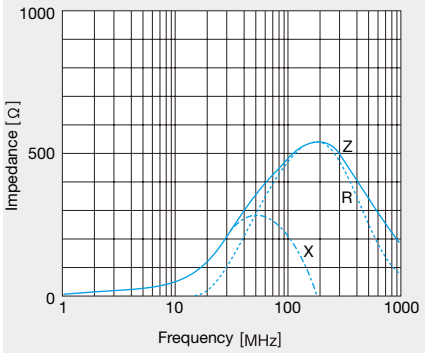
BK2125 HM121



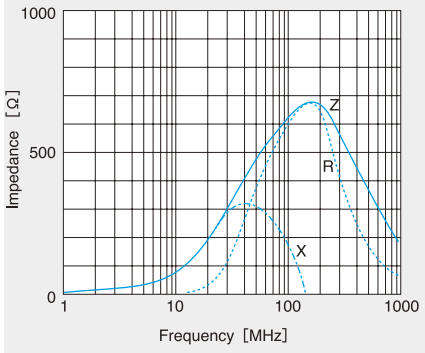
BK2125 HM241



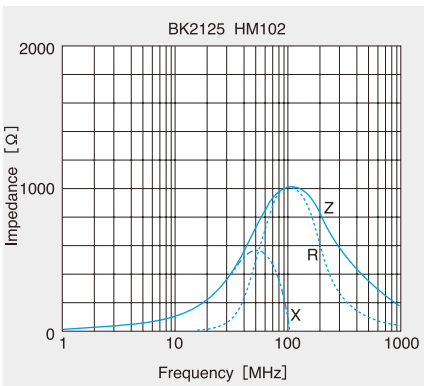
BK2125 HM471



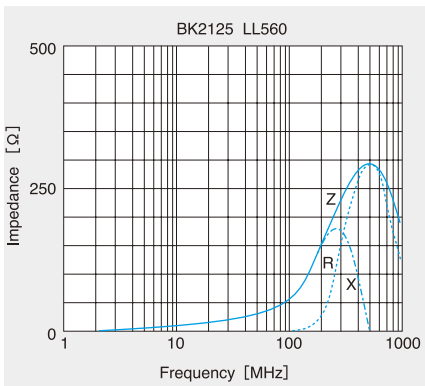
BK2125 HM601



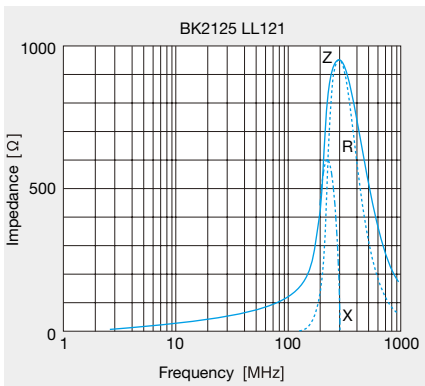
BK2125 HM102



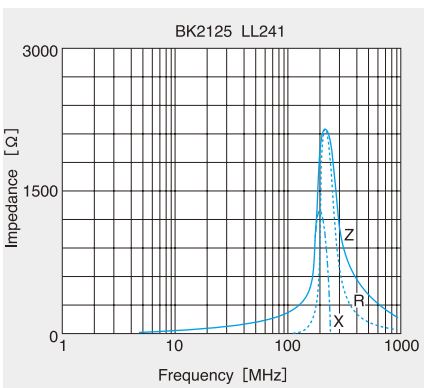
BK2125 LL560



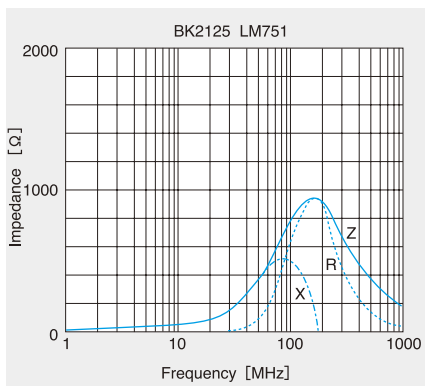
BK2125 LL121



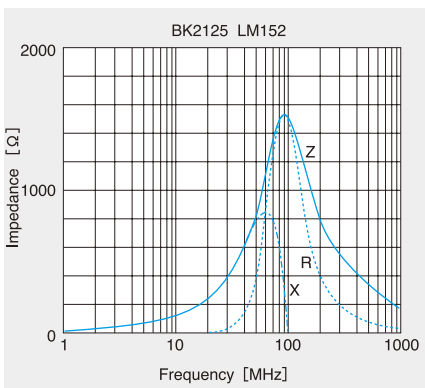
BK2125 LL241



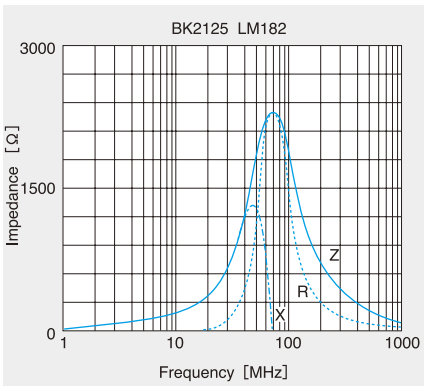
BK2125 LM751



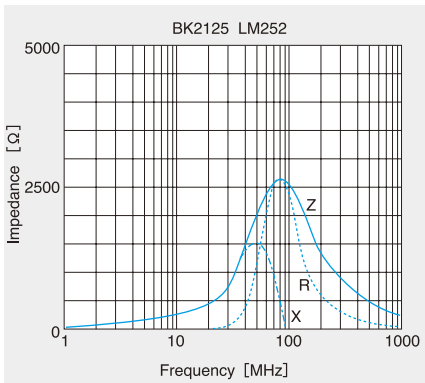
BK2125 LM152



BK2125 LM182



BK2125 LM252

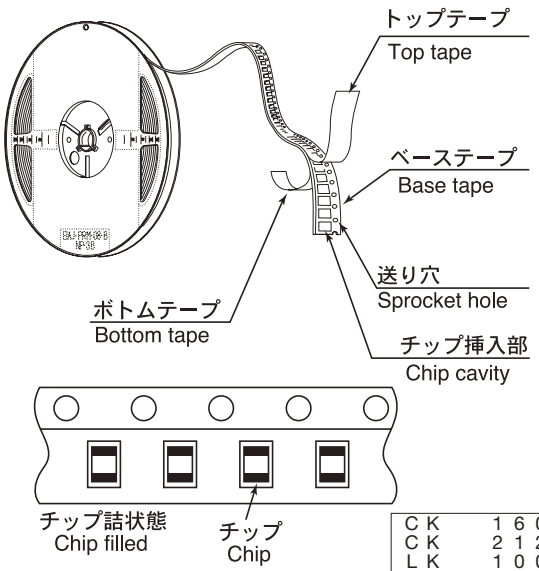


①最小受注単位数　Minimum Quantity
■テーピング梱包　Tape & Reel Packaging

形　式 Type	製品厚み Thickness [mm] (inch)	標準数量 [pcs] Standard Quantity	
		紙テープ Paper Tape	エンボステープ Embossed Tape
CK1608(0603)	0.8 (0.031)	4000	—
CK2125(0805)	0.85 (0.033)	4000	—
	1.25 (0.049)	—	2000
CKP2520(1008)	0.9 (0.035)	—	3000
	1.1 (0.043)	—	2000
LK1005(0402)	0.5 (0.020)	10000	—
LK1608(0603)	0.8 (0.031)	4000	—
LK2125(0805)	0.85 (0.033)	4000	—
	1.25 (0.049)	—	2000
HK0603(0201)	0.3 (0.012)	15000	—
HK1005(0402)	0.5 (0.020)	10000	—
HK1608(0603)	0.8 (0.031)	4000	—
HK2125(0805)	0.85 (0.033)	—	4000
	1.0 (0.039)	—	3000
HKQ0603S(0201)	0.3 (0.012)	15000	—
AQ105(0402)	0.5 (0.020)	10000	—
BK0603(0201)	0.3 (0.012)	15000	—
BK1005(0402)	0.5 (0.020)	10000	—
BK1608(0603)	0.8 (0.031)	4000	—
BK2125(0805)	0.85 (0.033)	4000	—
	1.25 (0.049)	—	2000
BK2010(0804)	0.45 (0.018)	4000	—
BK3216(1206)	0.8 (0.031)	—	4000
BKP0603(0201)	0.3 (0.012)	15000	—
BKP1005(0402)	0.5 (0.020)	10000	—
BKP1608(0603)	0.8 (0.031)	4000	—
BKP2125(0805)	0.85 (0.033)	4000	—

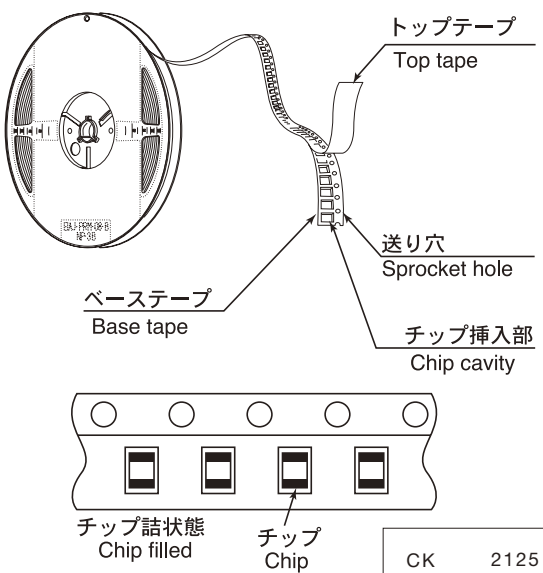
②テーピング材質　Taping material

紙テープ
Card board carrier tape



CK	1608
CK	2125
LK	1005
LK	1608
LK	2125
HK	0603
HK	1005
HK	1608
HKQ	0603
AQ	105
BK	0603
BK	1005
BK	1608
BK	2125
BK	2010
BKP	0603
BKP	1005
BKP	1608
BKP	2125

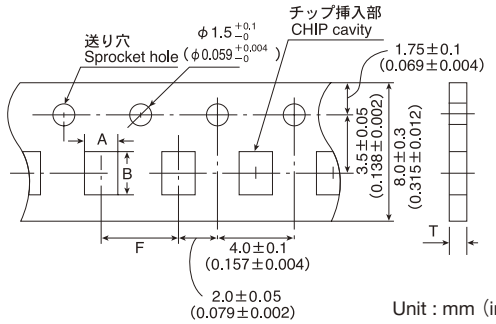
エンボステープ
Embossed Tape



CK	2125
CKP	2520
LK	2125
HK	2125
BK	2125
BK	3216

③テーピング寸法　Taping Dimensions

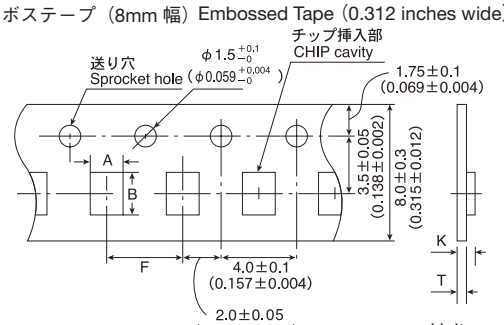
・紙テープ（8mm幅）　Paper tape（0.315 inches wide）



Unit : mm（inch）

形　式 Type	製品厚み Thickness (mm) (inch)	チップ挿入部 Chip cavity A	B	挿入ピッチ Insertion Pitch F	テープ厚み Tape Thickness T
CK1608(0603)	0.8 (0.031)	1.0±0.2 (0.039±0.008)	1.8±0.2 (0.071±0.008)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)
CK2125(0805)	0.85 (0.033)	1.5±0.2 (0.059±0.008)	2.3±0.2 (0.091±0.008)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)
LK1005(0402)	0.5 (0.020)	0.65±0.1 (0.026±0.004)	1.15±0.1 (0.045±0.004)	2.0±0.05 (0.079±0.002)	0.8max (0.031max)
LK1608(0603)	0.8 (0.031)	1.0±0.2 (0.039±0.008)	1.8±0.2 (0.071±0.008)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)
LK2125(0805)	0.85 (0.033)	1.5±0.2 (0.059±0.008)	2.3±0.2 (0.091±0.008)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)
HK0603(0201)	0.3 (0.012)	0.40±0.06 (0.016±0.002)	0.70±0.06 (0.028±0.002)	2.0±0.05 (0.079±0.002)	0.45max (0.018max)
HK1005(0402)	0.5 (0.020)	0.65±0.1 (0.026±0.004)	1.15±0.1 (0.045±0.004)	2.0±0.05 (0.079±0.002)	0.8max (0.031max)
HK1608(0603)	0.8 (0.031)	1.0±0.2 (0.039±0.008)	1.8±0.2 (0.071±0.008)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)
HKQ0603S(0201)	0.3 (0.012)	0.40±0.06 (0.016±0.002)	0.70±0.06 (0.028±0.002)	2.0±0.05 (0.079±0.002)	0.45max (0.018max)
AQ105(0402)	0.5 (0.020)	0.75±0.1 (0.030±0.004)	1.15±0.1 (0.045±0.004)	2.0±0.05 (0.079±0.002)	0.8max (0.031max)
BK0603(0201)	0.3 (0.012)	0.40±0.06 (0.016±0.002)	0.70±0.06 (0.028±0.002)	2.0±0.05 (0.079±0.002)	0.45max (0.018max)
BK1005(0402)	0.5 (0.020)	0.65±0.1 (0.026±0.004)	1.15±0.1 (0.045±0.004)	2.0±0.05 (0.079±0.002)	0.8max (0.031max)
BK1608(0603)	0.8 (0.031)	1.0±0.2 (0.039±0.008)	1.8±0.2 (0.071±0.008)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)
BK2125(0805)	0.85 (0.033)	1.5±0.2 (0.059±0.008)	2.3±0.2 (0.091±0.008)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)
BK2010(0804)	0.45 (0.018)	1.2±0.1 (0.047±0.004)	2.17±0.1 (0.085±0.004)	4.0±0.1 (0.157±0.004)	0.8max (0.031max)
BKP0603(0201)	0.3 (0.012)	0.40±0.06 (0.016±0.002)	0.70±0.06 (0.028±0.002)	2.0±0.05 (0.079±0.002)	0.45max (0.018max)
BKP1005(0402)	0.5 (0.020)	0.65±0.1 (0.026±0.004)	1.15±0.1 (0.045±0.004)	2.0±0.05 (0.079±0.002)	0.8max (0.031max)
BKP1608(0603)	0.8 (0.031)	1.0±0.2 (0.039±0.008)	1.8±0.2 (0.071±0.008)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)
BKP2125(0805)	0.85 (0.033)	1.5±0.2 (0.059±0.008)	2.3±0.2 (0.091±0.008)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)

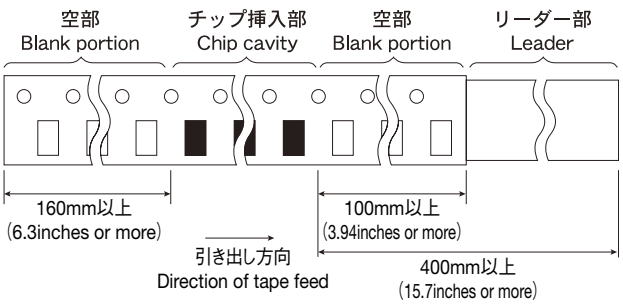
・エンボステープ（8mm 幅）Embossed Tape（0.312 inches wide）



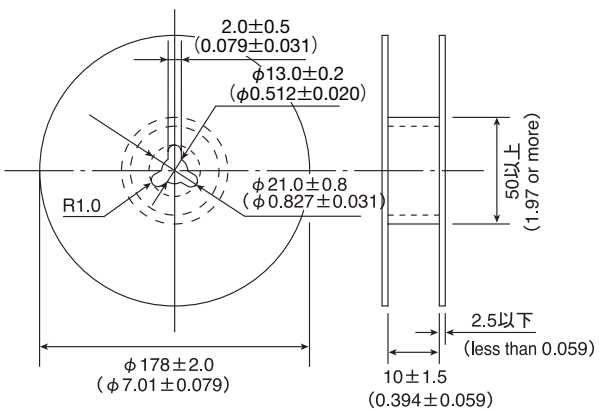
Unit : mm（inch）

形　式 Type	製品厚み Thickness (mm) (inch)	チップ挿入部 Chip cavity A	B	挿入ピッチ Insertion Pitch F	テープ厚み Tape Thickness K	T
CK2125(0805)	1.25 (0.049)	1.5±0.2 (0.059±0.008)	2.3±0.2 (0.091±0.008)	4.0±0.1 (0.157±0.004)	2.0 (0.079)	0.3 (0.012)
CKP2520(1008)	0.9 (0.035)	2.3±0.1 (0.091±0.004)	2.8±0.1 (0.110±0.004)	4.0±0.1 (0.157±0.004)	1.4 (0.055)	0.3 (0.012)
	1.1 (0.043)				1.7 (0.067)	
LK2125(0805)	1.25 (0.049)	1.5±0.2 (0.059±0.008)	2.3±0.2 (0.091±0.008)	4.0±0.1 (0.157±0.004)	2.0 (0.079)	0.3 (0.012)
HK2125(0805)	0.85 (0.033)	1.5±0.2 (0.059±0.008)	2.3±0.2 (0.091±0.008)	4.0±0.1 (0.157±0.004)	1.5 (0.059)	0.3 (0.012)
	1.0 (0.039)				2.0 (0.079)	
BK2125(0805)	1.25 (0.049)	1.5±0.2 (0.059±0.008)	2.3±0.2 (0.091±0.008)	4.0±0.1 (0.157±0.004)	2.0 (0.079)	0.3 (0.012)
BK3216(1206)	0.8 (0.031)	1.9±0.1 (0.075±0.004)	3.5±0.1 (0.138±0.004)	4.0±0.1 (0.157±0.004)	1.4 (0.055)	0.3 (0.012)

④リーダー部・空部 LEADER AND BLANK PORTION

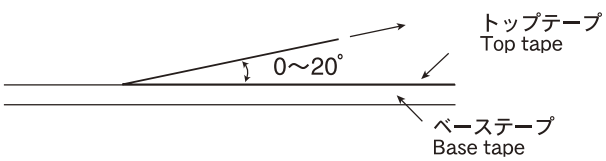


⑤リール寸法 Reel Size



⑥トップテープ強度　Top tape strength

トップテープの剥離力は、下図矢印方向にて0.1～0.7Nとなります。
The top tape requires a peel-off force of 0.1～0.7N in the direction of the arrow as illustrated below.

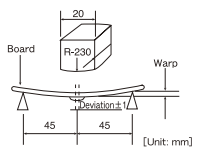


Multilayer chip inductors and beads

Item	Specified Value																						Test Methods and Remarks
	BK0603	BK1005	BK1608	BK2125	ARRAY BK2010	ARRAY BK3216	BKP0603	BKP1005	BKP1608	BKP2125	CK1608	CK2125	CKP2520	LK1005	LK1608	LK2125	HK0603	HK1005	HK1608	HK2125	HKQ0603S	AQ105	
1. Operating Temperature Range	−55～+125℃						−55～+85℃				−40～+85℃						−55～+125℃		−40～+85℃		−55～+125℃		
2. Storage Temperature Range	−55～+125℃						−55～+85℃				−40～+85℃						−55～+125℃		−40～+85℃		−55～+125℃		
3. Rated Current	100～500mA DC	150～1000mA DC	150～1500mA DC	200～1200mA DC	100mA DC	100～200mA DC	1.0A DC	1.0A DC	1.0～3.0A DC	2.0～4.0A DC	50～60mA DC	60～500mA DC	1.1～1.4 DC	10～25mA DC	1～50mA DC	5～300mA DC	60～470mA DC	110～300mA DC	150～300mA DC	300mA DC	130～600mA DC	280～710mA DC	
4. Impedance	10～600Ω ±25%	10～1000Ω ±25%	22～2500Ω ±25%	15～2500Ω ±25%	5～600Ω ±25%	68～1000Ω ±25%	22～33Ω ±25%	120Ω ±25%	33～390Ω ±25%	33～220Ω ±25%	—	—	—	—	—	—	—	—	—	—	—	—	BK0603 Series : BKP0603 Series : Measuring frequency : 100±1MHz Measuring equipment : HP4291A Measuring jig : 16193A BK1005 Series : BKP1005 Series : Measuring frequency : 100±1MHz Measuring equipment : HP4291A Measuring jig : 16192A, 16193A BK1608, 2125 Series : BKP1608, 2125 Series : Measuring frequency : 100±1MHz Measuring equipment : HP4291A, HP4195A Measuring jig : 16092A or 16192A (HW) BK2010, 3216 Series : Measuring frequency : 100±1MHz Measuring equipment : HP4291A, HP4195A Measuring jig : 16192A
5. Impedance	—										4.7～10.0μH : ±20%	0.1～10.0μH : ±20%	1.0～4.7μH : ±20%	0.12～2.2μH : ±10% Q 0.12～2.2μH : ±30%	0.047～33.0μH : ±20% 0.10～12.0μH : ±10% Q 0.12～2.2μH : ±30%	0.047～33.0μH : ±20% 0.10～12.0μH : ±10% Q 0.12～2.2μH : ±30%	1.0～6.2nH : ±0.3nH 6.8～100nH : ±5%	1.0～6.2nH : ±0.3nH 6.8～270nH : ±5%	1.0～5.6nH : ±0.3nH 6.8～470nH : ±5%	1.0～5.6nH : ±0.3nH 6.8～470nH : ±5%	0.6～6.2nH : ±0.3nH 6.8～22nH : ±5%	1.0～6.2nH : ±0.3nH 6.8～15nH : ±5%	CK Series : Measuring frequency : 2 to 4MHz (CK1608) Measuring frequency : 2 to 25MHz (CK2125) Measuring frequency : 1MHz (CKP2520) LK Series : Measuring frequency : 10 to 25MHz (LK1005) Measuring frequency : 1 to 50MHz (LK1608) Measuring frequency : 0.4 to 50MHz (LK2125) Measuring equipment, jig : HP4194 + 16085B + 16092A (or its equivalent) HP4195 + 41951 + 16092A (or its equivalent) HP4294 + 16192A HP4291A+16193A (LK1005) HP4285A+42841A+42842C+42851−61100 (CKP2520) Measuring current : 1mA rms (0.047 to 4.7μH) 0.1mA rms (5.6 to 33μH) HK, AQ Series : Measuring frequency : 100MHz (HK0603・HK1005・AQ105) Measuring frequency : 50/100MHz (HK1608・HK2125) Measuring frequency : 500MHz (HKQ0603S) Measuring equipment, jig : HP4291A + 16197A (HK0603・AQ105) HP4291A + 16193A (HK1005) E4991A + 16197A (HKQ0603S) HP4291A (or its equivalent) + 16092A + in-house made jig (HK1608,2125)

* Definition of rated current : In the CK and BK Series, the rated current is the value of current at which the temperature of the element is increased within 20℃ .
In the BK Series P type and CK Series P type, the rated current is the value of current at which the temperature of the element is increased within 40℃ .
In the LK,HK,HKQ,and AQ Series, the rated current is either the DC value at which the internal L value is decreased within 5% with the application of DC bias, or the value of current at which the temperature of the element is increased within 20℃ .

Multilayer chip inductors and beads

Item	Specified Value																						Test Methods and Remarks
	BK0603	BK1005	BK1608	BK2125	ARRAY BK2010	ARRAY BK3216	BKP0603	BKP1005	BKP1608	BKP2125	CK1608	CK2125	CKP2520	LK1005	LK1608	LK2125	HK0603	HK1005	HK1608	HK2125	HKQ0603S	AQ105	
6. Q	—										20 min.	15~20 min.	—	10~20 min.	10~35 min.	15~50 min.	4~5 min.	8 min.	8~12 min.	10~18 min.	10~13 min.	8 min.	CK Series: Measuring frequency: 2 to 4MHz (CK1608) Measuring frequency: 2 to 25MHz (CK2125) LK Series: Measuring frequency: 10 to 25MHz (LK1005) Measuring frequency: 1 to 50MHz (LK1608) Measuring frequency: 0.4 to 50MHz (LK2125) Measuring equipment, jig: HP4194 + 16085B + 16092A (or its equivalent) ・HP4195A+41951+16092A (or its equivalent) ・HP4294A+16192A ・HP4291A+16193A (LK1005) Measuring current: ・1mA rms (0.047 to 4.7μH) ・0.1mA rms (5.6 to 33μH) HK, HKQ, AQ Series: Measuring frequency: 100MHz (HK0603・HK1005・AQ105) Measuring frequency: 50/100MHz (HK1608・HK2125) Measuring frequency: 500MHz (HKQ0603S) Measuring equipment, jig: ・HP4291A+16197A (HK0603・AQ105) ・HP4291A+16193A (HK1005) ・E4991A + 16197A (HKQ0603S) ・HP4294A+16092A+ in-house made jig (HK1608・HK2125)
7. DC Resistance	0.07~ 1.50Ω max.	0.05~ 0.80Ω max.	0.05~ 1.10Ω max.	0.05~ 0.75Ω max.	0.10~ 0.90Ω max.	0.15~ 0.80Ω max.	0.065~ 0.070Ω max.	0.140Ω max.	0.025~ 0.140Ω max.	0.020~ 0.050Ω max.	0.45~ 0.85Ω (±30%)	0.16~ 0.65Ω max.	0.08~ 0.15 max.	0.7~ 1.70Ω max.	0.2~ 2.2Ω max.	0.1~ 1.1Ω max.	0.11~ 3.74Ω max.	0.08~ 4.8Ω max.	0.05~ 2.6Ω max.	0.10~ 1.5Ω max.	0.06~ 1.29Ω max.	0.07~ 0.45Ω max.	Measuring equipment: VOAC-7412 (made by Iwasaki Tsushinki) VOAC-7512 (made by Iwasaki Tsushinki)
8. Self Resonance Frequency (SRF)	—										17~ 25MHz min.	24~ 235MHz min.	—	40~ 180MHz min.	9~ 260MHz min.	13~ 320MHz min.	900~ 10000MHz min.	400~ 10000MHz min.	300~ 10000MHz min.	200~ 4000MHz min.	1900~ 10000MHz min.	2300~ 10000MHz min.	LK Series: Measuring equipment: HP4195A Measuring jig: 41951+16092A (or its equivalent) HK, HKQ, AQ Series: Measuring equipment: HP8719C HP8753D (HK2125)
9. Temperature Characteristic	—										—						Inductance change: Within ±10%						HK, HKQ, AQ Series: Temperature range: −30 to +85℃ Reference temperature: +20℃
10. Resistance to Flexure of Substrate	No mechanical damage.																						Warp: 2mm Testing board: glass epoxy-resin substrate Thickness: 0.8mm 

Multilayer chip inductors and beads

Item	Specified Value																						Test Methods and Remarks
	BK0603	BK1005	BK1608	BK2125	ARRAY BK2010	ARRAY BK3216	BKP0603	BKP1005	BKP1608	BKP2125	CK1608	CK2125	CKP2520	LK1005	LK1608	LK2125	HK0603	HK1005	HK1608	HK2125	HKQ0603S	AQ105	
11. Solderability	At least 75% of terminal electrode is covered by new solder.										At least 75% of terminal electrode is covered by new solder.												Solder temperature : 230±5℃ Duration : 4±1 sec.
12. Resistance to Soldering	Appearance : No significant abnormality. Impedance change : Within ±30%										No mechanical damage. Remaining terminal electrode : 70% min. Inductance change R10～4R7 : Within±10% 6R8～100 : Within±15% CKP2520 : Within±30%			No mechanical damage. Remaining terminal electrode : 70% min. Inductance change Within ±15%	No mechanical damage. Remaining terminal electrode : 70% min. Inductance change 47N～4R7 : Within±10% 5R6～330 : Within±15%		No mechanical damage. Remaining terminal electrode : 70% min. Inductance change Within ±5%						Solder temperature : 260±5℃ Duration : 10±0.5 sec. Preheating temperature : 150 to 180℃ Preheating time : 3 min. Flux : Immersion into methanol solution with colophony for 3 to 5 sec. Recovery : 2 to 3 hrs of recovery under the standard condition after the test. (See Note 1)
13. Thermal Shock	Appearance : No significant abnormality. Impedance change : Within ±30%										No mechanical damage. Inductance change : Within ±20% Qchange : Within ±30%		No mechanical damage. Induc-tance change : Within ±30%	No mechanical damage. Inductance change : Within ±10% Qchange : Within ±30%			No mechanical damage. Inductance change : Within ±10% Qchange : Within ±20%						Conditions for 1 cycle Step 1 : Minimum operating temperature $^{+0}_{-3}$℃ 30±3 min. Step 2 : Room temperature 2 to 3 min. Step 3 : Maximum operating temperature $^{+0}_{-3}$℃ 30±3 min. Step 4 : Room temperature 2 to 3 min. Number of cycles : 5 Recovery : 2 to 3 hrs of recovery under the standard condition after the test. (See Note 1)

(Note 1) When there are questions concerning mesurement result ; measurement shall be made after 48 ± 2 hrs of recovery under the standard condition.

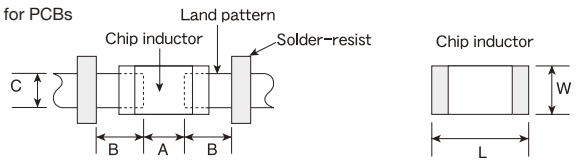
Multilayer chip inductors and beads

Item	Specified Value																						Test Methods and Remarks
	BK0603	BK1005	BK1608	BK2125	ARRAY BK2010	ARRAY BK3216	BKP0603	BKP1005	BKP1608	BKP2125	CK1608	CK2125	CKP2520	LK1005	LK1608	LK2125	HK0603	HK1005	HK1608	HK2125	HKQ0603S	AQ105	
14. Damp Heat (Steady state)	Appearance : No significant abnormality. Impedance change : Within ±30%										No mechanical damage. Inductance change : Within ±20% Q change : Within ±30%		No mechanical damage. Inductance change : Within ±30%	No mechanical damage. Inductance change : Within ±10% Q change : Within ±30%		No mechanical damage. Inductance change : Within ±20% Q change : Within ±30%	No mechanical damage. Inductance change : Within ±10% Q change : Within ±20%						BBK Series : Temperature : 40±2℃ Humidity : 90 to 95%RH Duration : 500 $^{+24}_{-0}$ hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1) LK, CK, CKP, HK, HKQ, AQ Series : Temperature : 40±2℃ (LK, CK , CKPSeries) : 60±2℃ (HK, HKQ, AQ Series) Humidity : 90 to 95%RH Duration : 500±12 hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)
15. Loading under Damp Heat	Appearance : No significant abnormality. Impedance change : Within ±30%										No mechanical damage. Inductance change : Within ±20% Q change : Within ±30%		No mechanical damage. Inductance change : Within ±30%	No mechanical damage. Inductance change : Within ±10% Q change : Within ±30%	No mechanical damage. Inductance change : 0.047 to 12.0μH : Within ±10% 15.0 to 33.0μH : Within ±15% Q change : Within ±30%	No mechanical damage. Inductance change : Within ±20% Q change : Within ±30%	No mechanical damage. Inductance change : Within ±10% Q change : Within ±20%						BK Series : Temperature : 40±2℃ Humidity : 90 to 95%RH Duration : 500 $^{+24}_{-0}$ hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1) LK, CK, CKP, HK, HKQ, AQ Series : Temperature : 40±2℃ (LK, CK , CKPSeries) : 60±2℃ (HK, HKQ, AQ Series) Humidity : 90 to 95%RH Duration : 500±12 hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)
16. Loading at High Temperature	Appearance : No significant abnormality. Impedance change : Within ±30%										No mechanical damage. Inductance change : Within ±20% Q change : Within ±30%		No mechanical damage. Inductance change : Within ±30%	No mechanical damage. Inductance change : Within ±10% Q change : Within ±30%	No mechanical damage. Inductance change : 0.047 to 12.0μH : Within ±10% 15.0 to 33.0μH : Within ±15% Q change : Within ±30%	No mechanical damage. Inductance change : Within ±20% Q change : Within ±30%	No mechanical damage. Inductance change : Within ±10% Q change : Within ±20%						BK Series : Temperature : 125±3℃ Applied current : Rated current Duration : 500 $^{+24}_{-0}$ hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1) LK, CK, CKP, HK, HKQ, AQ Series, BK Series P type : Temperature : 85±2℃ (LK, CK , CKPSeries) : 85±3℃ (BK Series P type) : 85±2℃ (HK1608, 2125) : 85±2℃ (HK1005, AQ105 operating temperature range -55 to +85℃) : 125±2℃ (HK0603, HK1005, HKQ0603S, AQ105 operating temperature range -55 to +125℃) Applied current : Rated current Duration : 500±12 hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the test. (See Note 1)

Note on standard condition: "standard condition" referred to herein is defined as follows:
5 to 35℃ of temperature, 45 to 85% relative humidity, and 86 to 106kPa of air pressure.
When there are questions concerning measurement results:
In order to provide correlation data, the test shall be conducted under condition of 20 ± 2℃ of temperature, 60 to 70% relative humidity, and 86 to 106kPa of air pressure. Unless otherwise specified, all the tests are conducted under the "standard condition."

(Note 1)
measurement shall be made after 48 ± 2 hrs of recovery under the standard condition.

Precautions on the use of Multilayer chip Inductors, Multilayer chip inductors for high frequency, Multilayer ferrite chip beads

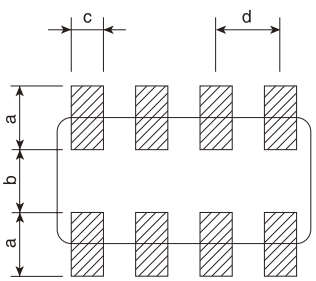
Stages	Precautions	Technical considerations
1. Circuit Design	◆Verification of operating environment, electrical rating and performance 1. A malfunction in medical equipment, spacecraft, nuclear reactors, etc. may cause serious harm to human life or have severe social ramifications. As such, any inductors to be used in such equipment may require higher safety and/or reliability considerations and should be clearly differentiated from components used in general purpose applications. ◆Operating Current (Verification of Rated current) 1. The operating current for inductors must always be lower than their rated values. 2. Do not apply current in excess of the rated value because the inductance may be reduced due to the magnetic saturation effect.	
2. PCB Design	◆Pattern configurations (Design of Land-patterns) 1. When inductors are mounted on a PCB, the size of land patterns and the amount of solder used (size of fillet) can directly affect inductor performance. Therefore, the following items must be carefully considered in the design of solder land patterns: (1) The amount of solder applied can affect the ability of chips to withstand mechanical stresses which may lead to breaking or cracking. Therefore, when designing land-patterns it is necessary to consider the appropriate size and configuration of the solder pads which in turn determines the amount of solder necessary to form the fillets. (2) When more than one part is jointly soldered onto the same land or pad, the pad must be designed so that each component's soldering point is separated by solder-resist. (3) The larger size of land patterns and amount of solder, the smaller Q value after mounting on PCB. It makes higher the Q value to design land patterns smaller than terminal electrode of chips.	1. The following diagrams and tables show some examples of recommended patterns to prevent excessive solder amounts (larger fillets which extend above the component end terminations). Examples of improper pattern designs are also shown. (1) Recommended land dimensions for a typical chip inductor land patterns for PCBs  Recommended land dimensions for wave-soldering (unit: mm)

Type		1608	2125	3216
Size	L	1.6	2.0	3.2
	W	0.8	1.25	1.6
A		0.8～1.0	1.0～1.4	1.8～2.5
B		0.5～0.8	0.8～1.5	0.8～1.7
C		0.6～0.8	0.9～1.2	1.2～1.6

Recommended land dimensions for reflow-soldering (unit: mm)

Type		0603	1005	105	1608	2125	3216	2520
Size	L	0.6	1.0	1.0	1.6	2.0	3.2	2.5
	W	0.3	0.5	0.6	0.8	1.25	1.6	2.0
A		0.20～0.30	0.45～0.55	0.50～0.55	0.6～0.8	0.8～1.2	1.8～2.5	1.0～1.4
B		0.20～0.30	0.40～0.50	0.30～0.40	0.6～0.8	0.8～1.2	0.6～1.5	0.6～1.0
C		0.25～0.40	0.45～0.55	0.60～0.70	0.6～0.8	0.9～1.6	1.2～2.0	1.8～2.2

Excess solder can affect the ability of chips to withstand mechanical stresses. Therefore, please take proper precautions when designing land-patterns.



Recommended land dimension for Reflow-soldering (unit: mm)

		3216	2010
Size	L	3.2	2.0
	W	1.6	1.0
a		0.7～0.9	0.5～0.6
b		0.8～1.0	0.5～0.6
c		0.4～0.5	0.2～0.3
d		0.8	0.5

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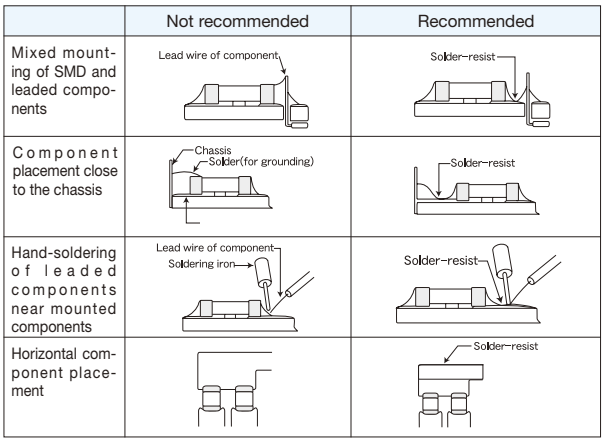
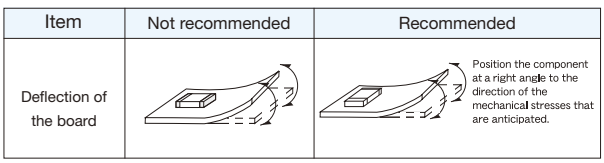
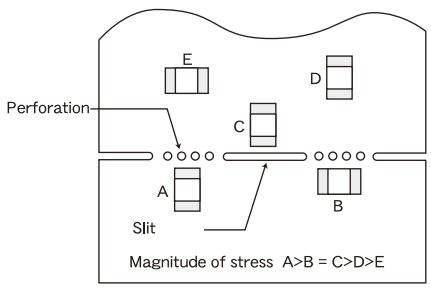
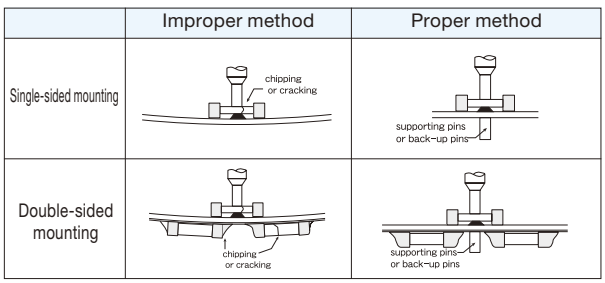
Stages	Precautions	Technical considerations
2.PCB Design	◆Pattern configurations (Inductor layout on panelized [breakaway] PC boards) 1. After inductors have been mounted on the boards, chips can be subjected to mechanical stresses in subsequent manufacturing processes (PCB cutting, board inspection, mounting of additional parts, assembly into the chassis, wave soldering the reflow soldered boards etc.) For this reason, planning pattern configurations and the position of SMD inductors should be carefully performed to minimize stress.	(2) Examples of good and bad solder application  1-1. The following are examples of good and bad inductor layout; SMD inductors should be located to minimize any possible mechanical stresses from board warp or deflection.  1-2. To layout the inductors for the breakaway PC board, it should be noted that the amount of mechanical stresses given will vary depending on inductor layout. An example below should be counted for better design.  1-3. When breaking PC boards along their perforations, the amount of mechanical stress on the inductors can vary according to the method used. The following methods are listed in order from least stressful to most stressful: push-back, slit, V-grooving, and perforation. Thus, any ideal SMD inductor layout must also consider the PCB splitting procedure.

Precautions on the use of Multilayer chip Inductors, Multilayer chip inductors for high frequency, Multilayer ferrite chip beads

Stages	Precautions	Technical considerations
3.Considerations for automatic placement	◆Adjustment of mounting machine 1. Excessive impact load should not be imposed on the inductors when mounting onto the PC boards. 2. The maintenance and inspection of the mounter should be conducted periodically.	1. If the lower limit of the pick-up nozzle is low, too much force may be imposed on the inductors, causing damage. To avoid this, the following points should be considered before lowering the pick-up nozzle: (1) The lower limit of the pick-up nozzle should be adjusted to the surface level of the PC board after correcting for deflection of the board. (2) The pick-up pressure should be adjusted between 1 and 3 N static loads. (3) To reduce the amount of deflection of the board caused by impact of the pick-up nozzle, supporting pins or back-up pins should be used under the PC board. The following diagrams show some typical examples of good pick-up nozzle placement:  2. As the alignment pin wears out, adjustment of the nozzle height can cause chipping or cracking of the inductors because of mechanical impact on the inductors. To avoid this, the monitoring of the width between the alignment pin in the stopped position, and maintenance, inspection and replacement of the pin should be conducted periodically.
	◆Selection of Adhesives 1. Mounting inductors with adhesives in preliminary assembly, before the soldering stage, may lead to degraded inductor characteristics unless the following factors are appropriately checked; the size of land patterns, type of adhesive, amount applied, hardening temperature and hardening period. Therefore, it is imperative to consult the manufacturer of the adhesives on proper usage and amounts of adhesive to use.	1. Some adhesives may cause reduced insulation resistance. The difference between the shrinkage percentage of the adhesive and that of the inductors may result in stresses on the inductors and lead to cracking. Moreover, too little or too much adhesive applied to the board may adversely affect component placement, so the following precautions should be noted in the application of adhesives. (1) Required adhesive characteristics a. The adhesive should be strong enough to hold parts on the board during the mounting & solder process. b. The adhesive should have sufficient strength at high temperatures. c. The adhesive should have good coating and thickness consistency. d. The adhesive should be used during its prescribed shelf life. e. The adhesive should harden rapidly f. The adhesive must not be contaminated. g. The adhesive should have excellent insulation characteristics. h. The adhesive should not be toxic and have no emission of toxic gasses.

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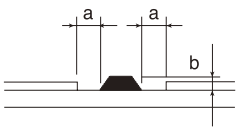
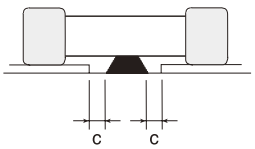
<table>
<tr><th>Stages</th><th>Precaution</th><th>Technical considerations</th></tr>
<tr><td>3.Considerations for automatic placement</td><td></td><td>When using adhesives to mount inductors on a PCB, inappropriate amounts of adhesive on the board may adversely affect component placement. Too little adhesive may cause the inductors to fall off the board during the solder process. Too much adhesive may cause defective soldering due excessive flow of adhesive on to the land or solder pad.

[Recommended conditions]
<table><tr><th>Figure</th><th>0805 case sizes as examples</th></tr><tr><td>a</td><td>0.3mm min</td></tr><tr><td>b</td><td>100 ～120 μm</td></tr><tr><td>c</td><td>Area with no adhesive</td></tr></table>Amount of adhesives
 
After inductors are bonded
  </td></tr>
<tr><td>4.Soldering</td><td>◆Selection of Flux
1. Since flux may have a significant effect on the performance of inductors, it is necessary to verify the following conditions prior to use;
(1) Flux used should be with less than or equal to 0.1 wt% (Chlorine conversion method) of halogenated content. Flux having a strong acidity content should not be applied.
(2) When soldering inductors on the board, the amount of flux applied should be controlled at the optimum level.
(3) When using water-soluble flux, special care should be taken to properly clean the boards.

◆Soldering
Temperature, time, amount of solder, etc. are specified in accordance with the following recommended conditions.</td><td>1-1. When too much halogenated substance (Chlorine, etc.) content is used to activate the flux, or highly acidic flux is used, an excessive amount of residue after soldering may lead to corrosion of the terminal electrodes or degradation of insulation resistance on the surface of the Inductor.
1-2. Flux is used to increase solderability in flow soldering, but if too much is applied, a large amount of flux gas may be emitted and may detrimentally affect solderability. To minimize the amount of flux applied, it is recommended to use a flux-bubbling system.
1-3. Since the residue of water-soluble flux is easily dissolved by water content in the air, the residue on the surface of Inductor in high humidity conditions may cause a degradation of insulation resistance and therefore affect the reliability of the components. The cleaning methods and the capability of the machines used should also be considered carefully when selecting water-soluble flux.

1-1. Preheating when soldering
Heating: Chip inductor components should be preheated to within 100 to 130℃ of the soldering. Cooling: The temperature difference between the components and cleaning process should not be greater than 100 ℃.
Chip inductors are susceptible to thermal shock when exposed to rapid or concentrated heating or rapid cooling. Therefore, the soldering process must be conducted with a great care so as to prevent malfunction of the components due to excessive thermal shock.</td></tr>
</table>

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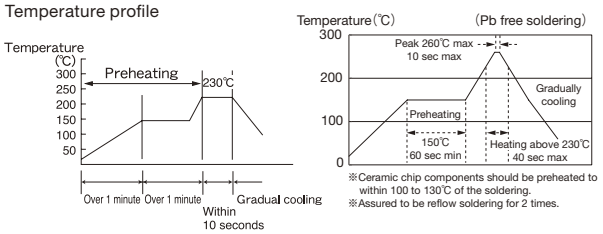
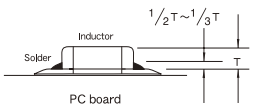
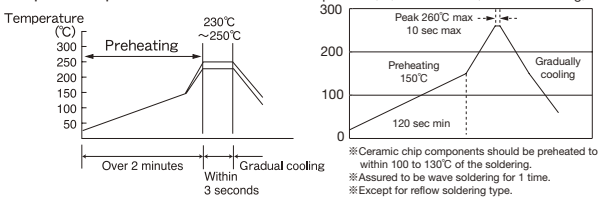
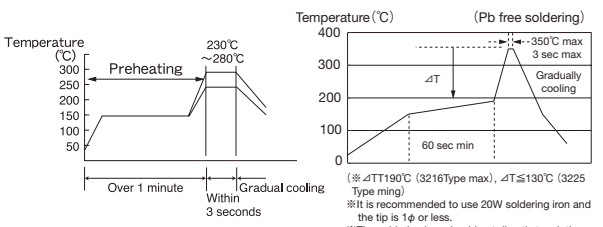
Stages	Precautions	Technical considerations
4.Soldering	◆And please contact us about peak temperature when you use lead-free paste.	Recommended conditions for soldering [Reflow soldering] Temperature profile  ※Ceramic chip components should be preheated to within 100 to 130℃ of the soldering. ※Assured to be reflow soldering for 2 times. Caution 1. The ideal condition is to have solder mass (fillet) controlled to 1/2 to 1/3 of the thickness of the inductor, as shown below:  2. Because excessive dwell times can detrimentally affect solderability, soldering duration should be kept as close to recommended times as possible. [Wave soldering] Temperature profile  ※Ceramic chip components should be preheated to within 100 to 130℃ of the soldering. ※Assured to be wave soldering for 1 time. ※Except for reflow soldering type. Caution 1. Make sure the inductors are preheated sufficiently. 2. The temperature difference between the inductor and melted solder should not be greater than 100 to 130℃ 3. Cooling after soldering should be as gradual as possible. 4. Wave soldering must not be applied to the inductors designated as for re-flow soldering only. [Hand soldering] Temperature profile  (※ΔT190℃ (3216Type max), ΔT≦130℃ (3225 Type ming) ※It is recommended to use 20W soldering iron and the tip is 1φ or less. ※The soldering iron should not directly touch the components. ※Assured to be soldering iron for 1 time. Note: The above profiles are the maximum allowable soldering condition, therefore these profiles are not always recommended. Caution 1. Use a 20W soldering iron with a maximum tip diameter of 1.0 mm. 2. The soldering iron should not directly touch the inductor.
5.Cleaning	◆Cleaning conditions 1. When cleaning the PC board after the Inductors are all mounted, select the appropriate cleaning solution according to the type of flux used and purpose of the cleaning (e.g. to remove soldering flux or other materials from the production process.)	1. The use of inappropriate solutions can cause foreign substances such as flux residue to adhere to the inductor, resulting in a degradation of the inductor's electrical properties (especially insulation resistance).

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Stages	Precautions	Technical considerations
5.Cleaning	2. Cleaning conditions should be determined after verifying, through a test run, that the cleaning process does not affect the inductor's characteristics.	2. Inappropriate cleaning conditions (insufficient or excessive cleaning) may detrimentally affect the performance of the inductors. (1) Excessive cleaning In the case of ultrasonic cleaning, too much power output can cause excessive vibration of the PC board which may lead to the cracking of the inductor or the soldered portion, or decrease the terminal electrodes' strength. Thus the following conditions should be carefully checked; Ultrasonic output Below 20 w/ℓ Ultrasonic frequency Below 40 kHz Ultrasonic washing period 5 min. or less
6. Post cleaning processes	◆Application of resin coatings, moldings, etc. to the PCB and components. 1. With some type of resins a decomposition gas or chemical reaction vapor may remain inside the resin during the hardening period or while left under normal storage conditions resulting in the deterioration of the inductor's performance. 2. When a resin's hardening temperature is higher than the inductor's operating temperature, the stresses generated by the excess heat may lead to inductor damage or destruction. 3. Stress caused by a resin's temperature generated expansion and contraction may damage inductors. The use of such resins, molding materials etc. is not recommended.	
7. Handling	◆Breakaway PC boards (splitting along perforations) 1. When splitting the PC board after mounting inductors and other components, care is required so as not to give any stresses of deflection or twisting to the board. 2. Board separation should not be done manually, but by using the appropriate devices. ◆General handling precautions 1. Always wear static control bands to protect against ESD. 2. Keep the inductors away from all magnets and magnetic objects. 3. Use non-magnetic tweezers when handling inductors. 4. Any devices used with the inductors (soldering irons, measuring instruments) should be properly grounded. 5. Keep bare hands and metal products (i.e., metal desk) away from chip electrodes or conductive areas that lead to chip electrodes. 6. Keep inductors away from items that generate magnetic fields such as speakers or coils. ◆Mechanical considerations 1. Be careful not to subject the inductors to excessive mechanical shocks. (1) If inductors are dropped on the floor or a hard surface they should not be used. (2) When handling the mounted boards, be careful that the mounted components do not come in contact with or bump against other boards or components.	

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Stages	Precautions	Technical considerations
8. Storage conditions	◆Storage 1. To maintain the solderability of terminal electrodes and to keep the packaging material in good condition, care must be taken to control temperature and humidity in the storage area. Humidity should especially be kept as low as possible. Recommended conditions Ambient temperature Below 40 ℃ Humidity Below 70% RH The ambient temperature must be kept below 30 ℃. Even under ideal storage conditions inductor electrode solderability decreases as time passes, so inductors should be used within 6 months from the time of delivery. *The packaging material should be kept where no chlorine or sulfur exists in the air.	1. If the parts are stocked in a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place. For this reason, components should be used within 6 months from the time of delivery. If exceeding the above period, please check solderability before using the inductors