



- 1 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD; ALL OVER .000050 MIN NICKEL
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 4 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 5 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN; ALL OVER .000050 MIN NICKEL
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

6	OBSOLETE	1.315	25	26	7-104178-0	
6	OBSOLETE	2.515	49	50	6-104178-9	
6	OBSOLETE	2.265	44	45	6-104178-8	
6	OBSOLETE	2.015	39	40	6-104178-7	
6	OBSOLETE	1.765	34	35	6-104178-6	
6	OBSOLETE	1.515	29	30	6-104178-5	
5	6	OBSOLETE	1.365	26	27	6-104178-4
		5	1.265	24	25	6-104178-3
5	6	OBSOLETE	1.115	21	22	6-104178-2
		5	1.015	19	20	6-104178-1
5	6	OBSOLETE	.865	16	17	6-104178-0
5	6	OBSOLETE	.765	14	15	5-104178-9
		5	.665	12	13	5-104178-8
5	6	OBSOLETE	.615	11	12	5-104178-7
		5	.515	9	10	5-104178-6
		5	.415	7	8	5-104178-5
5	6	OBSOLETE	.365	6	7	5-104178-4
5	6	OBSOLETE	.315	5	6	5-104178-3
5	6	OBSOLETE	.265	4	5	5-104178-2
		5	.215	3	4	5-104178-1
		4	1.315	25	26	2-104178-0
1	OBSOLETE	2.515	49	50	1-104178-9	
1	OBSOLETE	2.265	44	45	1-104178-8	
1	OBSOLETE	2.015	39	40	1-104178-7	
1	OBSOLETE	1.765	34	35	1-104178-6	
1	OBSOLETE	1.515	29	30	1-104178-5	
1	OBSOLETE	1.365	26	27	1-104178-4	
1	SUPERSEDED	1.265	24	25	1-104178-3	
1	OBSOLETE	1.115	21	22	1-104178-2	
1	SUPERSEDED	1.015	19	20	1-104178-1	
1	OBSOLETE	.865	16	17	1-104178-0	
1	OBSOLETE	.765	14	15	104178-9	
1	OBSOLETE	.665	12	13	104178-8	
1	SUPERSEDED	.615	11	12	104178-7	
		1	.515	9	10	104178-6
1	SUPERSEDED	.415	7	8	104178-5	
1	OBSOLETE	.365	6	7	104178-4	
1	OBSOLETE	.315	5	6	104178-3	
1	SUPERSEDED	.265	4	5	104178-2	
1	SUPERSEDED	.215	3	4	104178-1	

RECOMMENDED HOLE PATTERN FOR MANUAL INSERTION

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN 10-3-88 D. CLOUSER		Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		Tyco Electronics	
0. PLC ± -		1. PLC ± -		NAME: HEADER ASSEMBLY, VERTICAL, UNSHROUDED, SINGLE ROW, AMPMODU® System 50	
1. PLC ± -		2. PLC ± -		PRODUCT SPEC: 108-1093	
2. PLC ± -		3. PLC ± .005		APPLICATION SPEC: 114-25031	
3. PLC ± -		4. PLC ± -		SIZE: A1	
4. PLC ± -		ANGLES ± -		CASE CODE: 00779	
MATERIAL: HOUSING: THERMOPLASTIC COLOR: BLACK CONTACT: COPPER ALLOY		FINISH: SEE TABLE		DRAWING NO: 104178	
		WEIGHT: -		RESTRICTED TO: -	
		CUSTOMER DRAWING		SCALE: 5:1 SHEET 1 OF 1 REV L1	