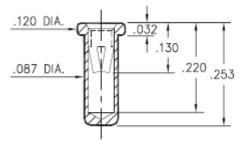


Product Number: 0317-0-15-01-34-27-10-0



0317-0-15-XX-34-XX-10-0

Solder mount in .091min. mounting hole

Mill-Max Part Number	Shell Plating	Contact Plating	RoHS Compliant
0317-0-15-01-34-27-10-0	200 - 300 µ" Tin/Lead over Nickel	30 µ" Gold over Nickel	NO

1000

FORCE (grams)

100

0317-0-15-01-34-27-10-0

CONTACT:

Contact Used: #34, Standard 4 Finger Contact

Current Rating = 8 Amps

BERYLLIUM COPPER ALLOY 172 (UNS C17200) per **ASTM B 194**

Properties of BERYLLIUM COPPER:

- Chemical composition: Cu 98.1%, Be 1.9%
- Temper as stamped: TD01

Properties after heat treatment (TH01):

- Hardness: 36-43 Rockwell C
- Mechanical Life: 100 Cycles Min.
- Density: .298 lbs/in3 •
- Electrical Conductivity: 22% IACS* •
- Resistance: 10 miliohms Max •
- Operating Temperature: -55°C/+125°C
- Melting point: 980°C/865°C (liquidus/solidus)
- Stress Relaxation[†]: 96% of stress remains after 1,000 hours @ 100 °C ; 70% of stress remains after 1,000 hours @ 200 °C

10

0.027

0.028 0.029 0.030 0.032 0.033

0.031

0.035

0.034

0.036 0.037 0.038

MATING PIN DIAMETER (inches)

*International Annealed Copper Standard, i.e. as a % of pure copper.

[†]Since BeCu loses its spring properties over time at high temperatures; it is rated for continuous use up to 150°C. For applications up to 300°C, Mill-Max offers many contacts in Beryllium Nickel. Contact Tech Support for more info.

DATA SHEET

Description:

0317 - Receptacle With No Tail Accepts .032-.046 diameter leads. Packaging:

NITIAL INSERTION FORCE

0.042 0.043 0.045

0.044

OPERATING RANGE

0.039

0.040

0.041

INSERTION FORCE 2nd CYCLE EXTRACTION FORCE

Packaged in Bulk

#34 CONTACT

SHELL MATERIAL: BRASS ALLOY (UNS C36000) per ASTM B 16

Properties of BRASS ALLOY:

- Chemical composition: Cu 61.5%, Zn 35.4%, Pb 3.1%⁺
- Hardness as machined: 80-90 Rockwell B
- Density: .307 lbs/in3
- Electrical conductivity: 26% IACS*
- Melting point: 900°C/885°C (liquidus/solidus)

+(3 to 4% lead is used to permit "free machining" and is permitted by EC Directive 2002/95Annex 6; so all pin materials are RoHS compliant)

*International Annealed Copper Standard, i.e. as a % of pure copper.