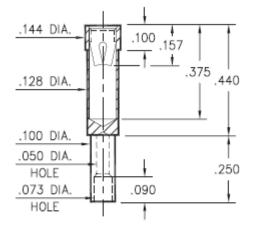


Product Number: 0370-0-19-15-07-27-10-0



0370-0-19-XX-07-XX-10-0

#18 Gage crimp barrel

DATA SHEET

Description:

0370 - Wire Crimp/Termination Receptacle Accepts .065-.082 diameter leads.

INITIAL INSERTION FORCE

d

0.076

0.075

OPERATING RANGE

0.072 0.073 0.074

MATING PIN DIAMETER (inches)

0.071

0.070

0.068 0.069

0.067

INSERTION FORCE 2nd CYCLE
EXTRACTION FORCE

0.078 0.079 0.080

0.077

Packaging:

30 µ" Gold over Nickel

#07 CONTACT

Packaged in Bulk

Mill-Max Part Number	Shell Plating	Contact Plating	RoHS Compliant

1000

FORCE (grams)

100

10 µ" Gold over Nickel

0370-0-19-15-07-27-10-0

CONTACT:

Contact Used: #07, Standard 4 Finger Contact

Current Rating = 15 Amps

BERYLLIUM COPPER ALLOY 172 (UNS C17200) per ASTM B 194

Properties of BERYLLIUM COPPER:

- Chemical composition: Cu 98.1%, Be 1.9%
- Temper as stamped: TD01

Properties after heat treatment (TH01):

- Hardness: 36-43 Rockwell C
- Mechanical Life: 100 Cycles Min.
- Density: .298 lbs/in3
- Electrical Conductivity: 22% IACS*
- Resistance: 10 miliohms Max
- Operating Temperature: -55°C/+125°C
- Melting point: 980°C/865°C (liquidus/solidus)
- Stress Relaxation⁺: 96% of stress remains after 1,000 hours @ 100 °C ; 70% of stress remains after 1,000 hours @ 200 °C

10

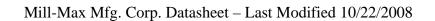
0.062

0.063

0.065

*International Annealed Copper Standard, i.e. as a % of pure copper.

[†]Since BeCu loses its spring properties over time at high temperatures; it is rated for continuous use up to 150°C. For applications up to 300°C, Mill-Max offers many contacts in Beryllium Nickel. Contact Tech Support for more info.



0.082

0.081

SHELL MATERIAL: BRASS ALLOY (UNS C36000) per ASTM B 16

Properties of BRASS ALLOY:

- Chemical composition: Cu 61.5%, Zn 35.4%, Pb 3.1%⁺
- Hardness as machined: 80-90 Rockwell B
- Density: .307 lbs/in3
- Electrical conductivity: 26% IACS*
- Melting point: 900°C/885°C (liquidus/solidus)

+(3 to 4% lead is used to permit "free machining" and is permitted by EC Directive 2002/95Annex 6; so all pin materials are RoHS compliant)

*International Annealed Copper Standard, i.e. as a % of pure copper.