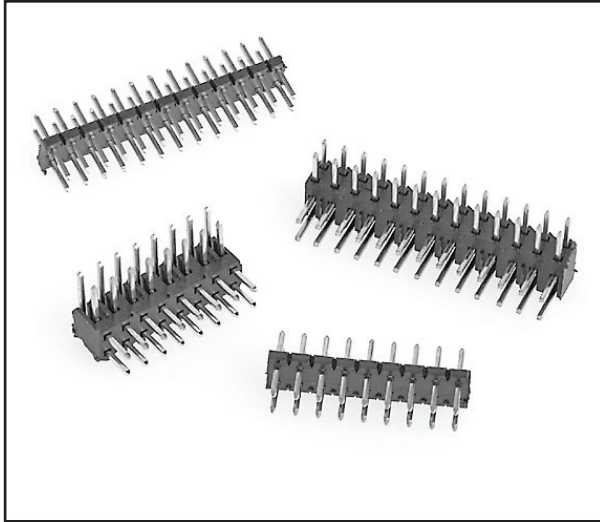


# 3M™ Pin Strip Header

2 mm × 2 mm Solder Tail Straight & Right Angle, Surface Mount Straight

1512 Series



- Industry standard compatible
- High temperature dielectric
- "No lead" wave and reflow solder compatible
- Unique lengths available
- Maximizes use of PC board space
- Mates with boardmount and wiremount products
- End stackable feature
- Side stackable feature
- Pin Strip Headers are available in tape and reel with vacuum cap for automatic placement

RoHS Compliant. See the Regulatory Information Appendix (RIA) in the "RoHS compliance" section of [www.3M.com/Interconnects](http://www.3M.com/Interconnects) for compliance information (RIA E1 & C1 apply)

Date Modified: September 29, 2009

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## Physical

### Insulation:

Material: High Temperature Thermoplastic (PCT or LCP)  
Flammability: UL 94V-0  
Color: Black

### Contact:

Material: Copper Alloy

### Plating:

Underplating: 100 μ" [ 2.54 μm ] Nickel  
Wiping Area: 30 μ" [ 0.76 μm ] Gold  
Solder Tails: 300 μ" [ 7.6 μm ] Matte Tin or 200 μ" Tin-Lead

**Marking:** None

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## Electrical

**Current Rating:** 1.5 A

**Insulation Resistance:**  $> 1 \times 10^9 \Omega$  at 250 V<sub>DC</sub>

**Withstanding Voltage:** 500 V<sub>RMS</sub> at Sea Level

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## Environmental

**Temperature Rating:** -55°C to +105°C

**Process Rating:** Maximum 260°C (per J-STD-020C)

**Moisture Sensitivity Level:** 1 (per J-STD-020C)

UL File No.: E68080

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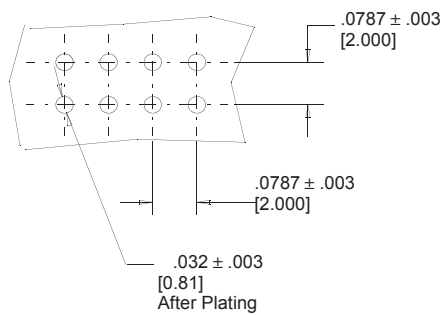
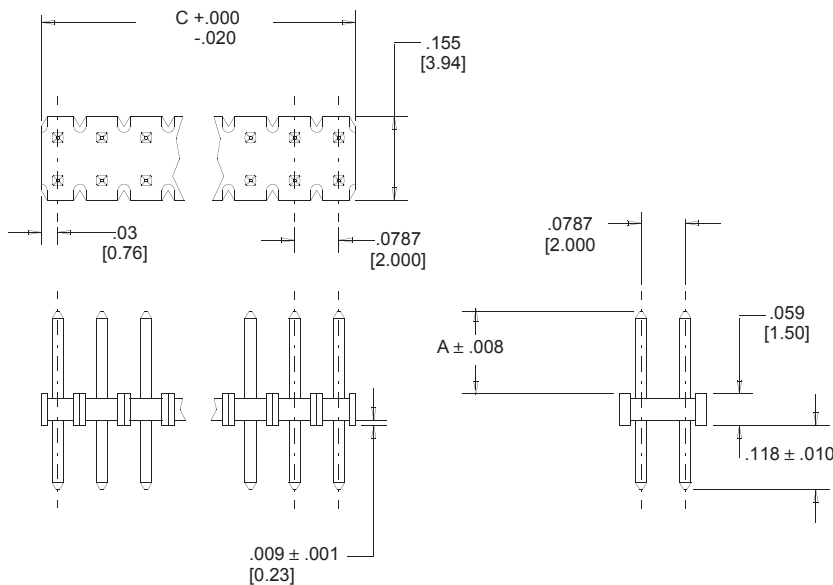
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# 3M™ Pin Strip Header

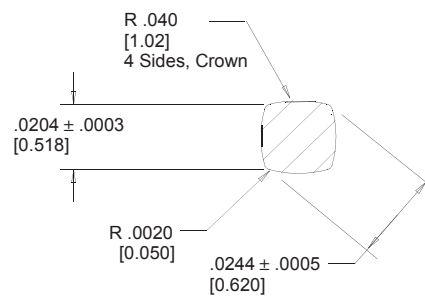
2 mm × 2 mm Solder Tail Straight & Right Angle, Surface Mount Straight

1512 Series

## Straight



Recommended Mounting Hole Pattern



Pin Cross Section

Contact Quantity	Dimension C
04	.157
06	.238
08	.315
10	.394
12	.472
14	.551
16	.630
18	.709
20	.787
22	.866
24	.945
26	1.024
28	1.102
30	1.181
32	1.280
34	1.339
36	1.417
38	1.496
40	1.575
42	1.654
44	1.732
46	1.811
48	1.890
50	1.969
52	2.047
54	2.126
56	2.205
58	2.283
60	2.382

mm  
[Inch]

Tolerance Unless Noted			
	.0	.00	.000
mm	±.1	±.01	±.005

[ ] Dimensions for Reference Only



## Ordering Information

**1512XX-8X22-XX**

Contact Quantity  
(See Table 1)

Pin Length  
Dim 'A'  
3 = .130"  
4 = .152"

Plating suffix:

RB = 30 μ" [.76 μm] Gold w/Matte Tin solder tails (App. E1 & C1 Apply)  
TB = 30 μ" [.76 μm] Gold w/Tin-lead solder tails (App. E3 & C2 Apply)

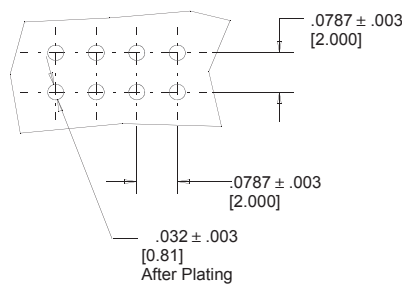
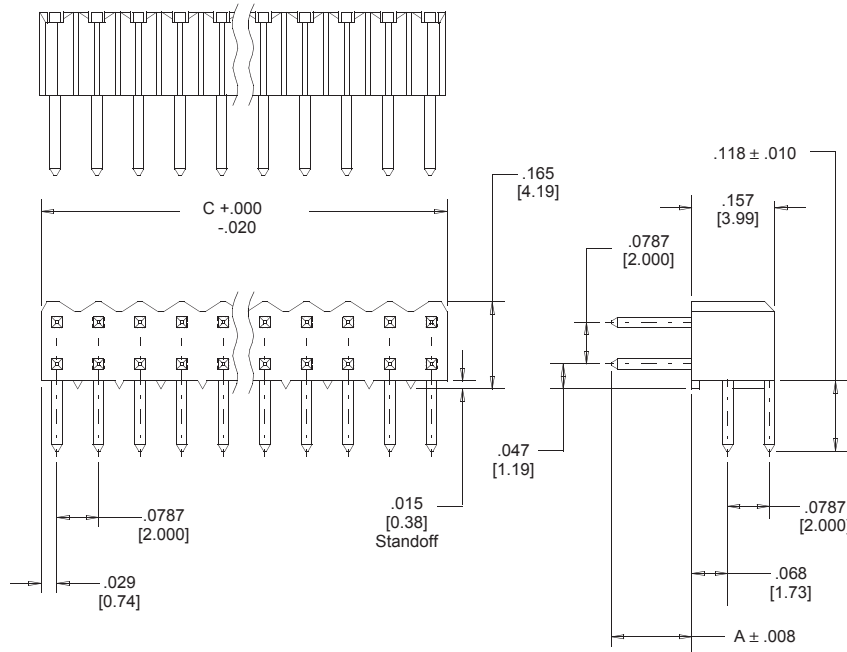
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# 3M™ Pin Strip Header

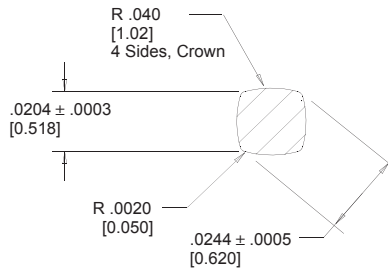
2 mm × 2 mm Solder Tail Straight & Right Angle, Surface Mount Straight

1512 Series

## Right Angle



Recommended Mounting Hole Pattern



Pin Cross Section

Contact Quantity	Dimension C
04	.157
06	.238
08	.315
10	.394
12	.472
14	.551
16	.630
18	.709
20	.787
22	.866
24	.945
26	1.024
28	1.102
30	1.181
32	1.280
34	1.339
36	1.417
38	1.496
40	1.575
42	1.654
44	1.732
46	1.811
48	1.890
50	1.969
52	2.047
54	2.126
56	2.205
58	2.283
60	2.382

mm  
[Inch]

Tolerance Unless Noted			
	.0	.00	.000
mm	±.1	±.01	±.005

[ ] Dimensions for Reference Only



## Ordering Information

**1512XX-7X22-XX**

Contact Quantity  
(See Table 1)

Pin Length  
Dim 'A'  
3 = .130"  
4 = .152"

Plating suffix:

RB = 30 μ [ .76 μm ] Gold w/Matte Tin solder tails (App. E1 & C1 Apply)  
TB = 30 μ [ .76 μm ] Gold w/Tin-lead solder tails (App. E3 & C2 Apply)

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3M

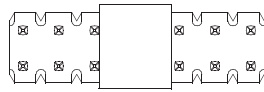
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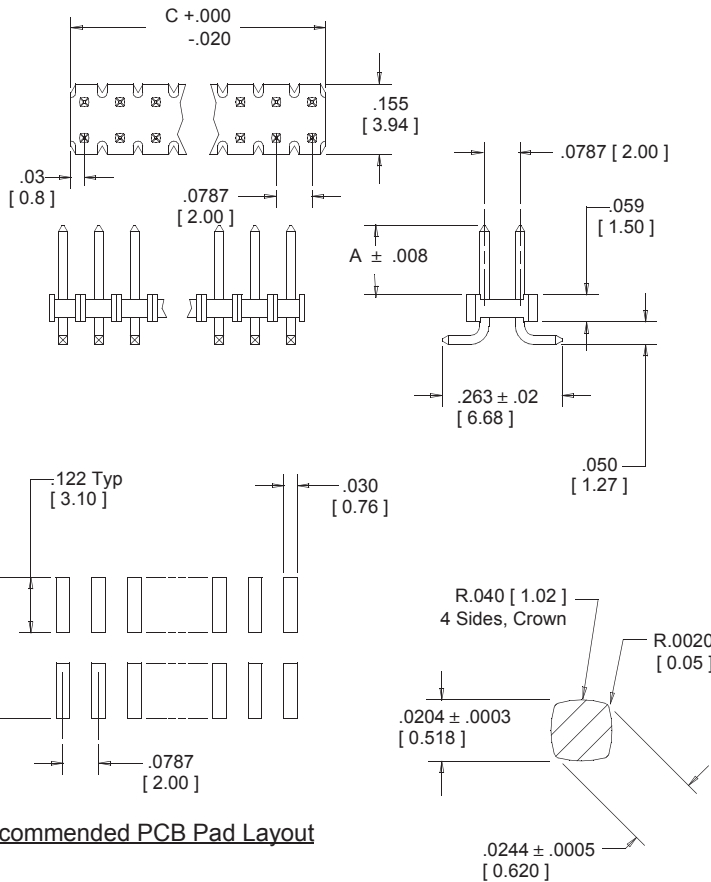
# 3M™ Pin Strip Header

2 mm × 2 mm Solder Tail Straight & Right Angle, Surface Mount Straight

1512 Series



Example of vacuum cap on part



Contact Quantity	Dimension C	Tape Width	Order Code
4	.139 [3.5]	n/a	n/a
6	.217 [5.5]	n/a	n/a
8	.295 [7.5]	24 mm	WB
10	.374 [9.5]	24 mm	WC
12	.453 [11.5]	24 mm	WC
14	.531 [13.5]	24 mm	WC
16	.611 [15.5]	24 mm	WC
18	.689 [17.5]	32 mm	WC
20	.768 [19.5]	32 mm	WC
22	.847 [21.5]	44 mm	WD
24	.925 [23.5]	44 mm	WD
26	1.005 [25.5]	44 mm	WD
28	1.083 [27.5]	44 mm	WD
30	1.162 [29.5]	44 mm	WD
32	1.240 [31.5]	56 mm	WE
34	1.320 [33.5]	56 mm	WE
36	1.398 [35.5]	56 mm	WE
38	1.477 [37.5]	56 mm	WE
40	1.556 [39.5]	56 mm	WE
42	1.634 [41.5]	56 mm	WE
44	1.714 [43.5]	72 mm	WF
46	1.792 [45.5]	72 mm	WF
48	1.870 [47.5]	72 mm	WF
50	1.970 [49.5]	72 mm	WF
52	1.970 [49.5]	72 mm	WF
54	2.107 [53.5]	72 mm	WF
56	2.185 [55.5]	72 mm	WF
58	2.264 [57.5]	88 mm	WG
60	2.344 [59.5]	88 mm	WG

Notes: 1. Tape & reel include vacuum pick-up cap for pick n place handling equipment.  
2. Parts in tray packaging are supplied without vacuum cap.

Tolerance Unless Noted			
	mm [Inch]		
	.0	.00	.000
mm	±.1	±.01	±.005

[ ] Dimensions for Reference Only



Note: Tape and Reel not available on all sizes, please call.

## Ordering Information

**1512XX-2X20-XX-XX**

Contact Quantity  
(See Table 1)

Pin Length  
Dim 'A'  
3 = .130"  
4 = .152"

Plating suffix:  
RB = 30 μ" [.76 μm] Gold w/Matte Tin solder tails (App. E1 & C1 Apply)  
TB = 30 μ" [.76 μm] Gold w/Tin-lead solder tails (App. E3 & C2 Apply)

Packaging suffix:  
Blank = Tray Packaging  
WX = Tape & Reel Packaging  
(see table 1)

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