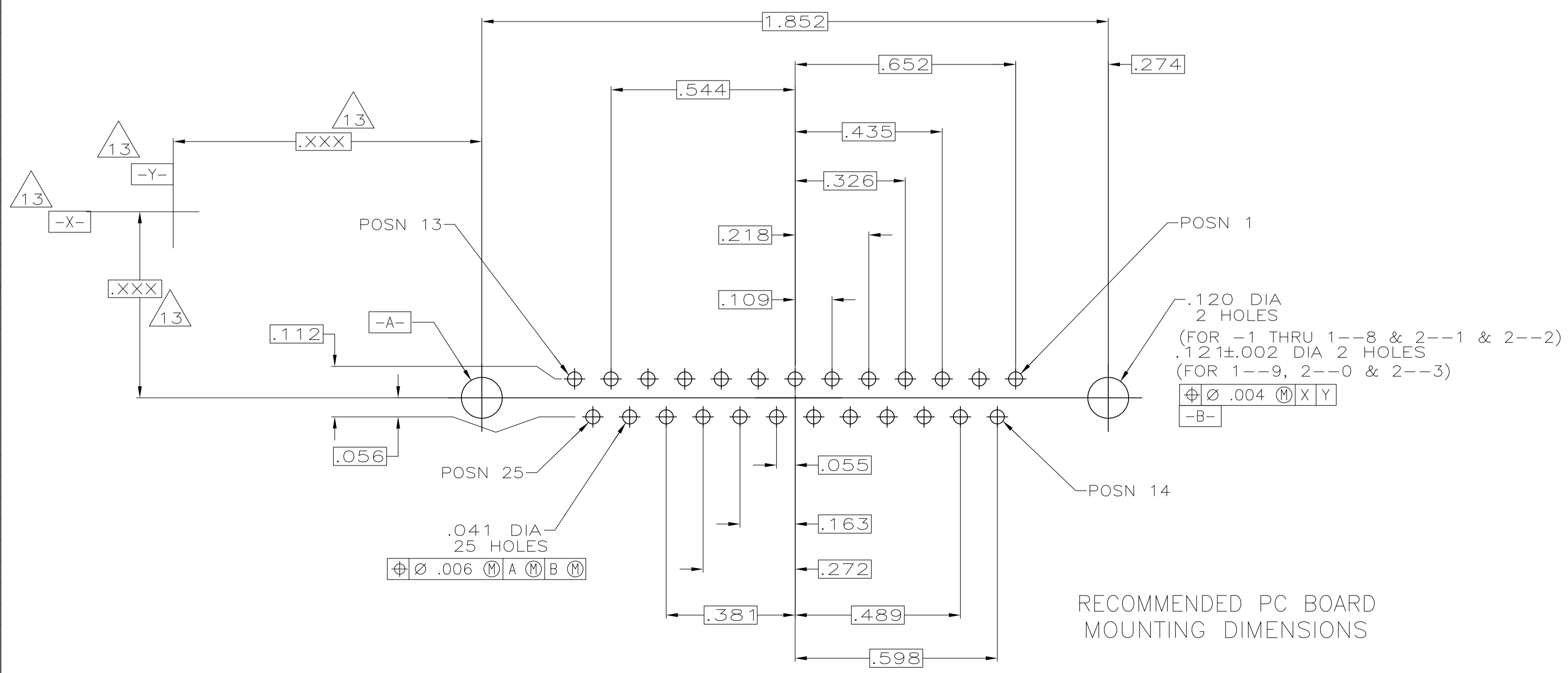


- △ FLAME RETARDANT 94V-0 RATED THERMOPLASTIC; COLOR: BLACK.
- △ CARBON STEEL.
- △ PHOS. BRONZE.
- △ INSERTS & BOARDLOCKS: BRASS, SCREWLOCKS: ZINC.
- 5. NOTE DELETED.
- △ .000200 MIN TIN OVER .000100 MIN COPPER.
- △ INSERTS: UNPLATED, SCREWLOCKS: UNPLATED, BOARDLOCKS: TIN OVER COPPER.
- △ GOLD FLASH FOR LENGTH OF .100 MIN FROM MATING END, .000100-.000200 BRIGHT TIN OR BRIGHT TIN LEAD ON TERMINATION END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- △ .000030 GOLD FOR LENGTH OF .100 MIN FROM MATING END, .000100-.000200 BRIGHT TIN OR BRIGHT TIN LEAD ON TERMINATION END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- △ .000010 GOLD FOR LENGTH OF .100 MIN FROM MATING END, .000100-.000200 BRIGHT TIN OR BRIGHT TIN LEAD ON TERMINATION END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- 11. NOTE DELETED.
- △ CONTACTS SELECTIVELY LOADED IN POSITIONS 1 THRU 19 AND 21 THRU 25.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ RECOMMENDED SCREWLOCK IS 5747877-3 WITH RETENTION INSERTS.
- △ .110 MAX IN SHELL TAB CLINCH AREAS.



12	SUPERSEDED BY 2-747708-0	W/INSERT BOARDLOCKS	△	.125	2-747708-3
	SUPERSEDED BY 1-745967-6	W/FEMALE SCREWLOCKS	△	.170	2-747708-2
	OBSOLETE	W/ THREADED INSERTS	△	.125	2-747708-1
	OBSOLETE	WITH INSERT BOARDLOCKS	△	.125	2-747708-0
	OBSOLETE	WITH FEMALE SCREWLOCKS	△	.125	1-747708-9
	OBSOLETE		△	.250	1-747708-8
	OBSOLETE		△	.250	1-747708-7
	OBSOLETE		△	.170	1-747708-6
	OBSOLETE		△	.170	1-747708-5
	SUPERSEDED BY 1-745967-4	WITH THREADED INSERTS	△	.125	1-747708-4
	OBSOLETE		△	.125	1-747708-3
	OBSOLETE		△	.250	1-747708-2
	OBSOLETE	WITH .120 DIA. HOLE	△	.250	1-747708-1
	OBSOLETE		△	.170	1-747708-0
	OBSOLETE		△	.170	747708-9
	OBSOLETE		△	.125	747708-8
	OBSOLETE	WITH .120 DIA. HOLE	△	.125	747708-7
	OBSOLETE		△	.250	747708-6
	OBSOLETE		△	.250	747708-5
	OBSOLETE	WITH .120 DIA. HOLE	△	.170	747708-4
	OBSOLETE		△	.170	747708-3
	SUPERSEDED BY 745967-2		△	.125	747708-2
	SUPERSEDED BY 745967-1		△	.125	747708-1

RECOMMENDED PC BOARD MOUNTING DIMENSIONS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN S. WELDON 2-27-85	Tyco Electronics Corporation Harrisburg, PA 17105-3608
DIMENSIONS: INCHES		CHK: J. GERACE 2-27-85	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: -	NAME: RECEPTACLE ASSEMBLY, SIZE 3, 25 POS., VERTICAL, .026 DIA. DUPLEX PLATED POSTS, FRONT SHELL, AMPLIMITE
0 PLC ± -		PRODUCT SPEC: 108-40025	SIZE: 114-40023
1 PLC ± -		APPLICATION SPEC: 114-40023	SCALE: NTS
2 PLC ± -		WEIGHT: -	SHEET 1 of 1
3 PLC ± .005		CUSTOMER DRAWING	REV S
4 PLC ± -			
ANGLES ± -			
MATERIAL: HOUSING: △			
SHELL: △			
CONTACTS: △			
INSERTS, SCREWLOCKS AND BOARDLOCKS: △			
FINISH: SHELL: △			
CONTACTS: SEE TABLE			
INSERTS, SCREWLOCKS & BOARDLOCKS: △			