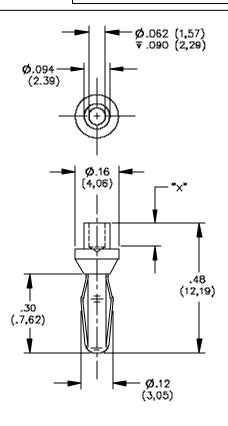
# Pomona®

## Model 3268, 3271 & 3272 Miniature Rivet Type Banana Plugs With Swaging Information



#### **FEATURES:**

- Excellent for riveting to panels or boards.
- Banana features gold plated Beryllium Copper for long insertion life and corrosion resistance.

Model Number:	Rec. Panel Thickness:	"X" Dimension:
3268	.062" (1,57mm)	.094" (2,39mm)
3271	.093" (2,36mm)	.125" (3,18mm)
3272	.125" (3,18mm)	.156" (3,96mm)

#### **MATERIALS:**

Body: Brass, Gold Plated Spring: Beryllium Copper, Gold Plated RATINGS: Operating Voltage: 2500 VDC Current: 5 Amperes Max. **ORDERING INFORMATION:** Models 3268, 3271, 3272

Sold in packages of 10

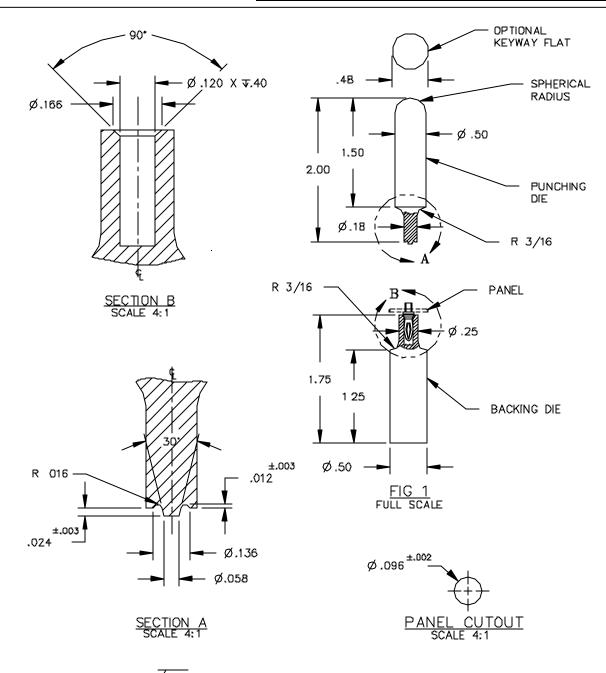
Note: Swage tool is not supplied by Pomona. The recommended swage tool dimensional drawing 3520 is attached for reference.

All dimensions are in inches. Tolerances (except noted):  $.xx = \pm.02^{\circ}$  (,51 mm),  $.xxx = \pm.005^{\circ}$  (,127 mm). All specifications are to the latest revisions. Specifications are subject to change without notice. Registered trademarks are the property of their respective companies. Made in USA

6/9/99	Sales: 800-490-2361 Fax: 888-403-3360	
SY/EH/LS	Technical Assistance: 800-241-2060	
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- 3. SURFACE FINISH: 63/ OR FINER FOR SECTIONAL VIEWS A & B.
- 2. OVERALL DIMENSIONS OF PUNCHING AND BACKING DIES AS SHOWN IN FIG I ARE FOR REFERENCE ONLY AND CAN BE CHANGED TO FIT SPECIFIC TOOLING; HOWEVER, DIMENSIONS AS SHOWN IN VIEWS A & B MUST BE MAINTAINED FOR PROPER SWAGING.
- 1. RECOMMENDED MATERIAL: 4130 CHROMIUM STEEL ALLOY, D2 STEEL OR EQUIVALENT TOOL STEEL, HEAT TREAT TO 60-62RC HARDNESS.

All dimensions are in inches. Tolerances (except noted):  $.xx = \pm.02^{\circ}$  (,51 mm),  $.xxx = \pm.005^{\circ}$  (,127 mm). All specifications are to the latest revisions. Specifications are subject to change without notice. Registered trademarks are the property of their respective companies. Made in USA

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PomonaACCESS 90206 (800) 444-6785 or (425) 446-6010 More drawings available at www.pomonaelectronics.com Page 2 of 2