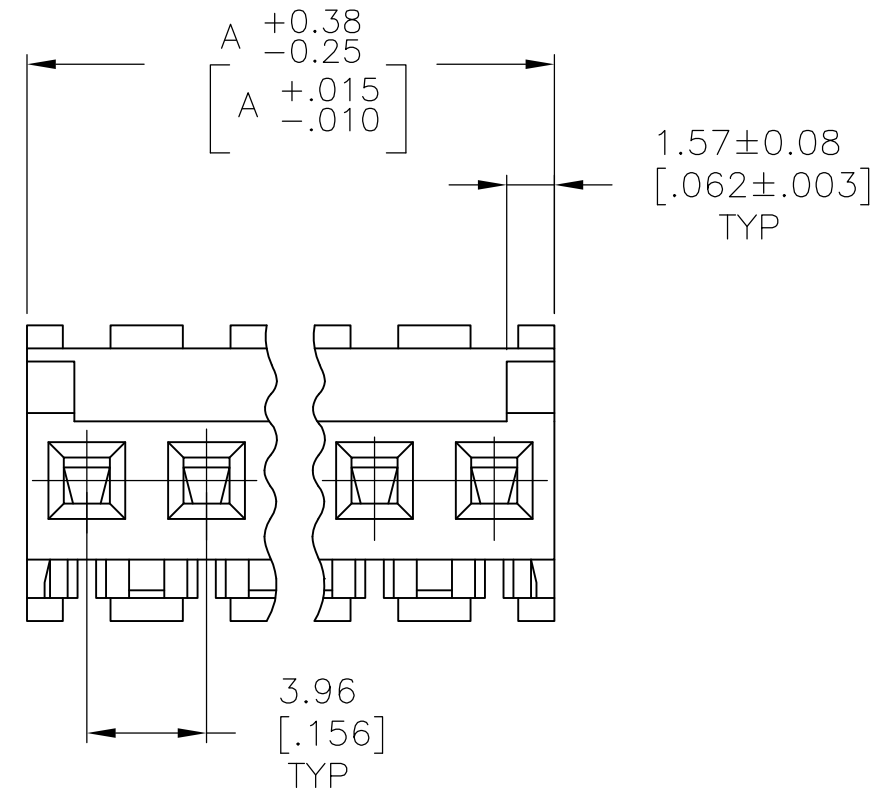
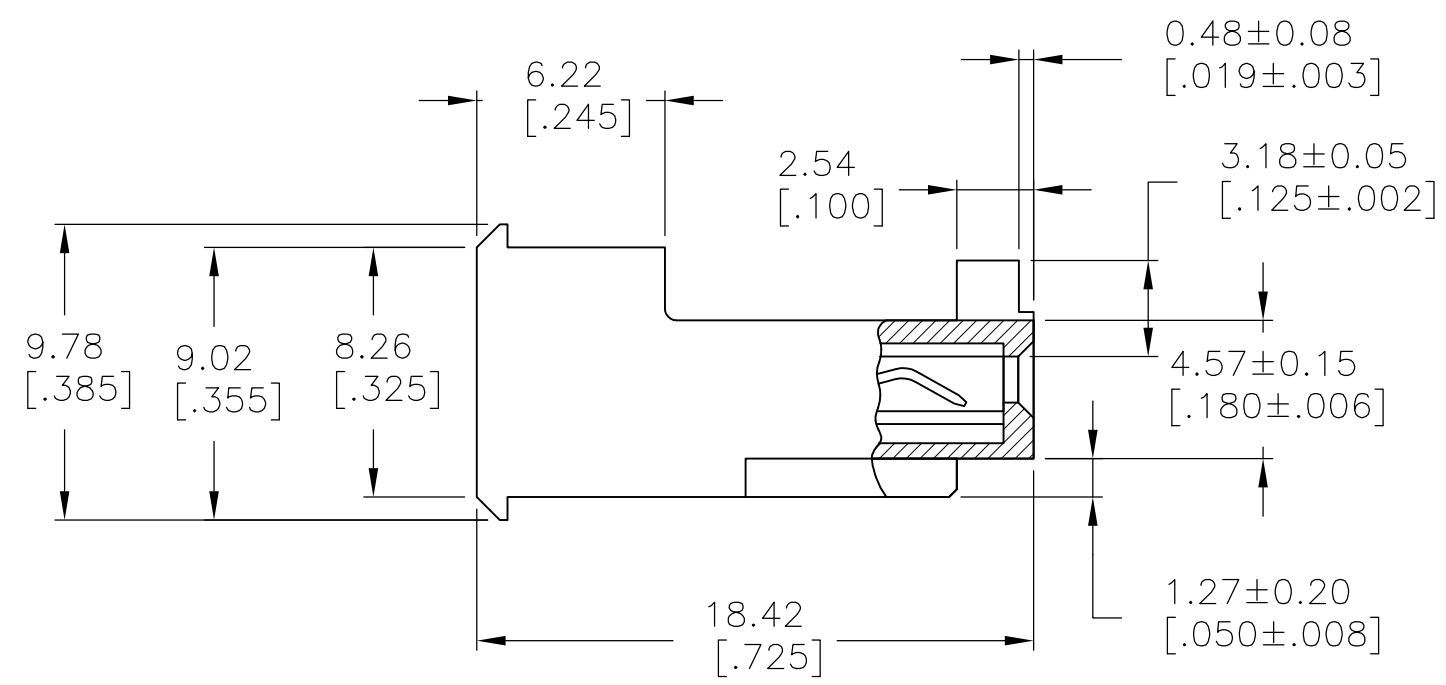
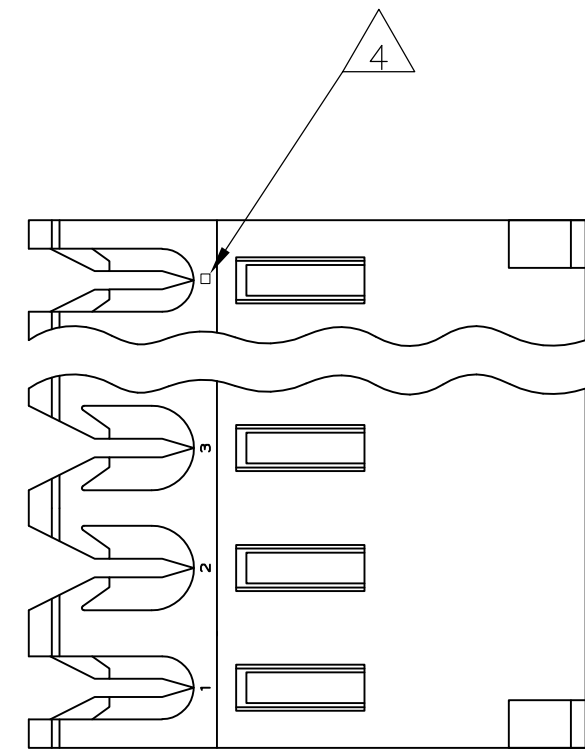


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LOC	DIST	REVISIONS					
CM	54	P	LTR	DESCRIPTION	DATE	DWN	APVD
		C		ECO-07-012861	08JUN07	KW	DB
		C1		REVISED PER ECO-09-023313	09OCT09	KK	AEG



55.47	[2.184]	14	4-644471-4		
51.51	[2.028]	13	4-644471-3		
47.55	[1.872]	12	4-644471-2		
43.59	[1.716]	11	4-644471-1		
39.62	[1.560]	10	4-644471-0		
35.66	[1.404]	9	3-644471-9		
31.70	[1.248]	8	3-644471-8		
27.74	[1.092]	7	3-644471-7		
23.77	[.936]	6	3-644471-6		
19.81	[.780]	5	3-644471-5		
15.85	[.624]	4	3-644471-4		
11.89	[.468]	3	3-644471-3		
7.92	[.312]	2	3-644471-2		
7	SUPERSEDED	55.47	[2.184]	14	4-644471-4
7	SUPERSEDED	51.51	[2.028]	13	4-644471-3
7	SUPERSEDED	47.55	[1.872]	12	4-644471-2
7	SUPERSEDED	43.59	[1.716]	11	4-644471-1
		39.62	[1.560]	10	1-644471-0
7	SUPERSEDED	35.66	[1.404]	9	644471-9
		31.70	[1.248]	8	644471-8
7	SUPERSEDED	27.74	[1.092]	7	644471-7
7	SUPERSEDED	23.77	[.936]	6	644471-6
		19.81	[.780]	5	644471-5
7	SUPERSEDED	15.85	[.624]	4	644471-4
7	SUPERSEDED	11.89	[.468]	3	644471-3
7	SUPERSEDED	7.92	[.312]	2	644471-2
		DIM A		NO OF CIRCUITS	PART NO

1 MATERIAL: CONNECTOR - NYLON UL94V-2 (RED).
 CONTACTS - 0.30[.012] THICK COPPER ALLOY
 BRIGHT TIN-LEAD 0.00203[.000080] MIN THICK FOR CONTACTS
 644471-2 THRU 1-644471-4
 MATTE WHISKER MITIGATED TIN 0.00203[.000080] MIN THICKNESS
 OVER NICKEL UNDERPLATE FOR 3-644471-2 THRU 4-644471-4

2. CONTACTS ACCEPT 22 AWG WIRE WITH 2.41[.095] MAX INSULATION DIAMETER.
 3. CONTACTS MUST ACCEPT 1.14±0.03 [.045±.001] SQUARE POST AND REMAIN LOCKED IN POSITION.

4 IDENTIFICATION NUMBER FOR LAST CIRCUIT MAY NOT APPEAR ON ALL ASSEMBLIES.

5. DIMENSIONS IN BRACKETS ARE IN INCHES.

6. HOUSING FEATURES ARE: FEED-THRU WITHOUT LOCKING RAMP AND WITH POLARIZING TAB.

7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LEWIS 12 FEB 91	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm [INCHES]		CHK R. SWING 12 FEB 91	NAME D.R. CLARK	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		APVD D.R. CLARK 20 FEB 91	PRODUCT SPEC 108-1051	
MATERIAL 1		FINISH 1	APPLICATION SPEC 114-1020	SIZE A2
		WEIGHT -	CAGE CODE 00779	DRAWING NO C=644471
		CUSTOMER DRAWING	SCALE 4:1	SHEET 1 OF 1
			REV C1	RESTRICTED TO -