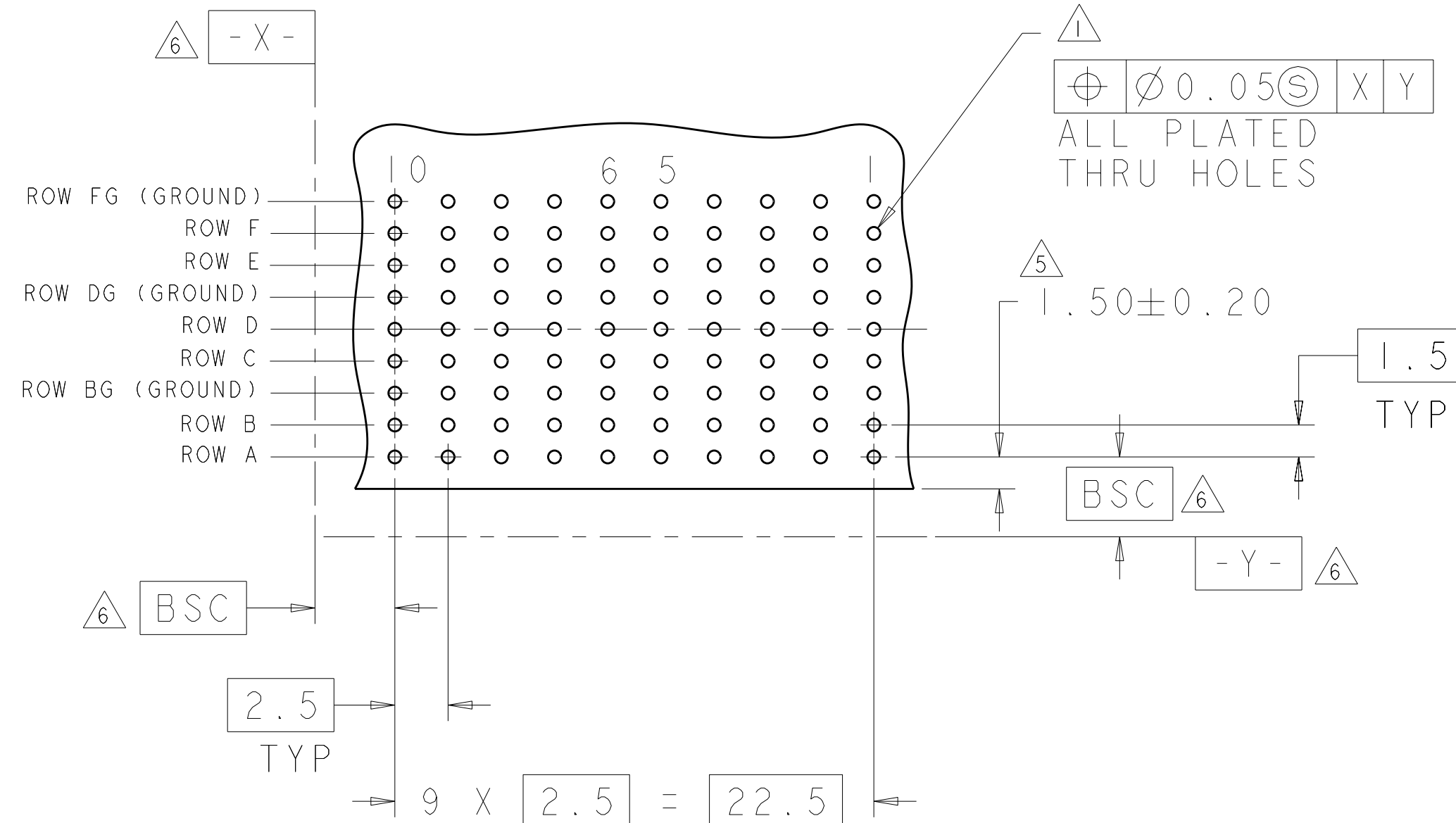
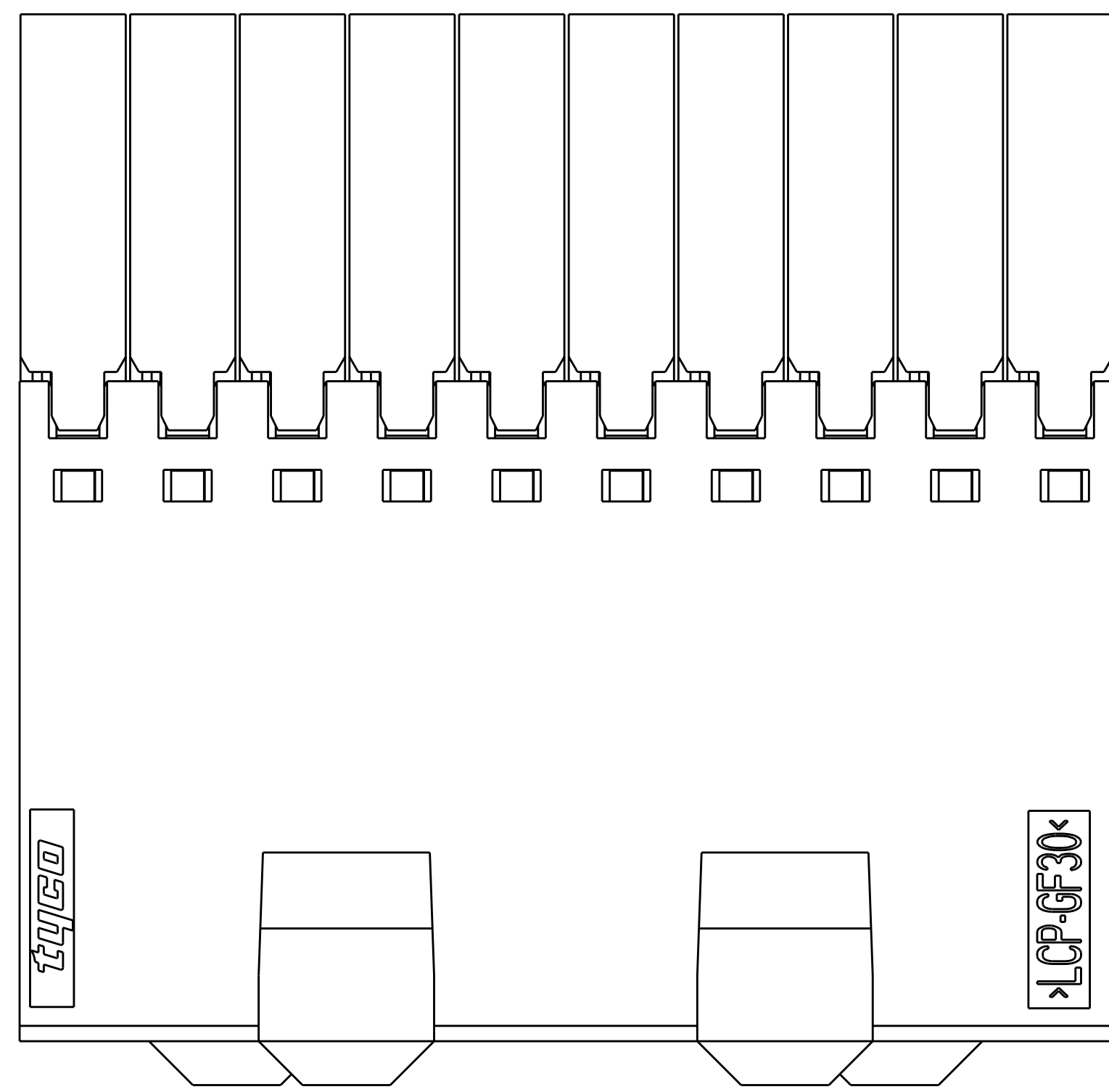
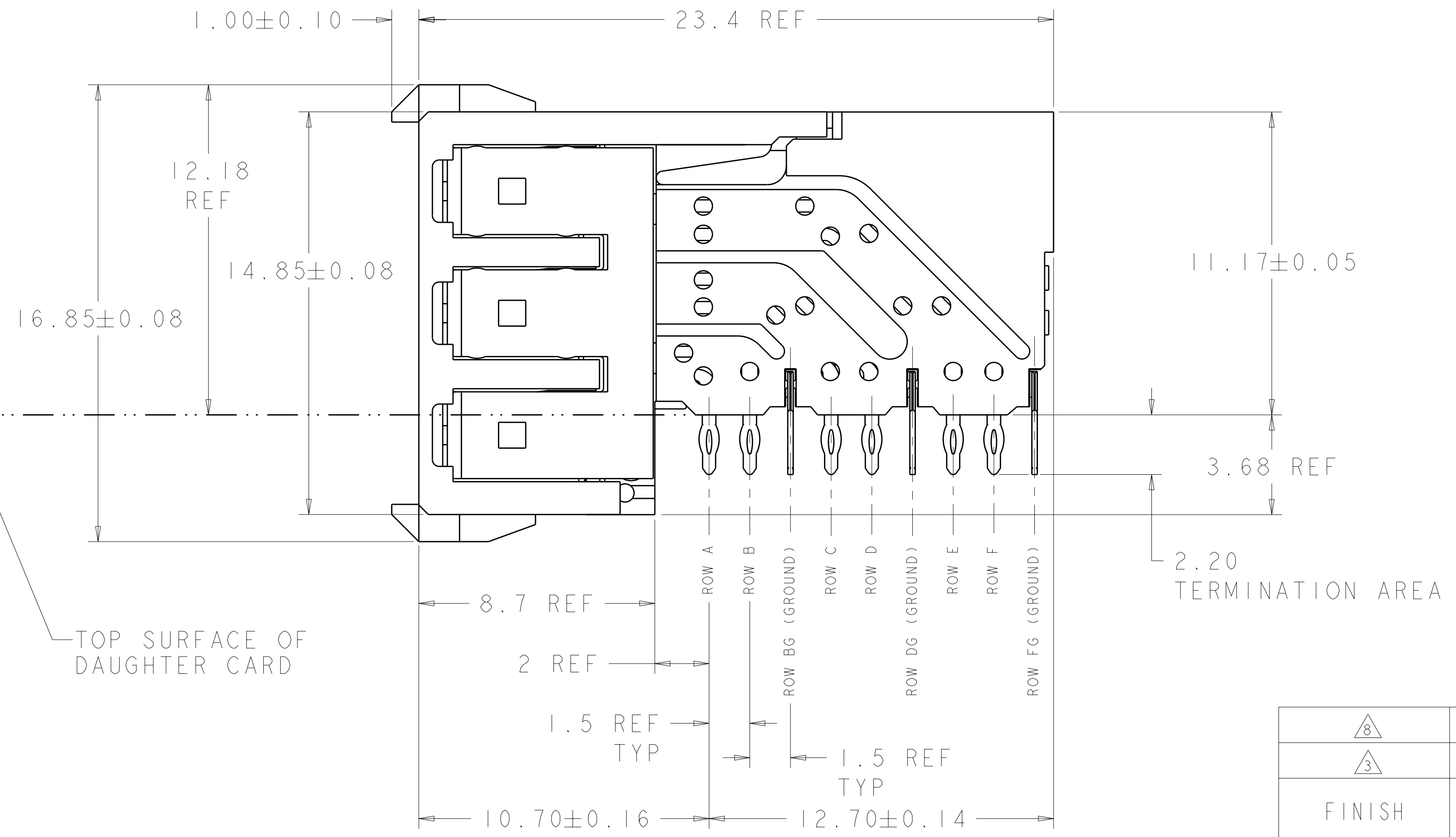
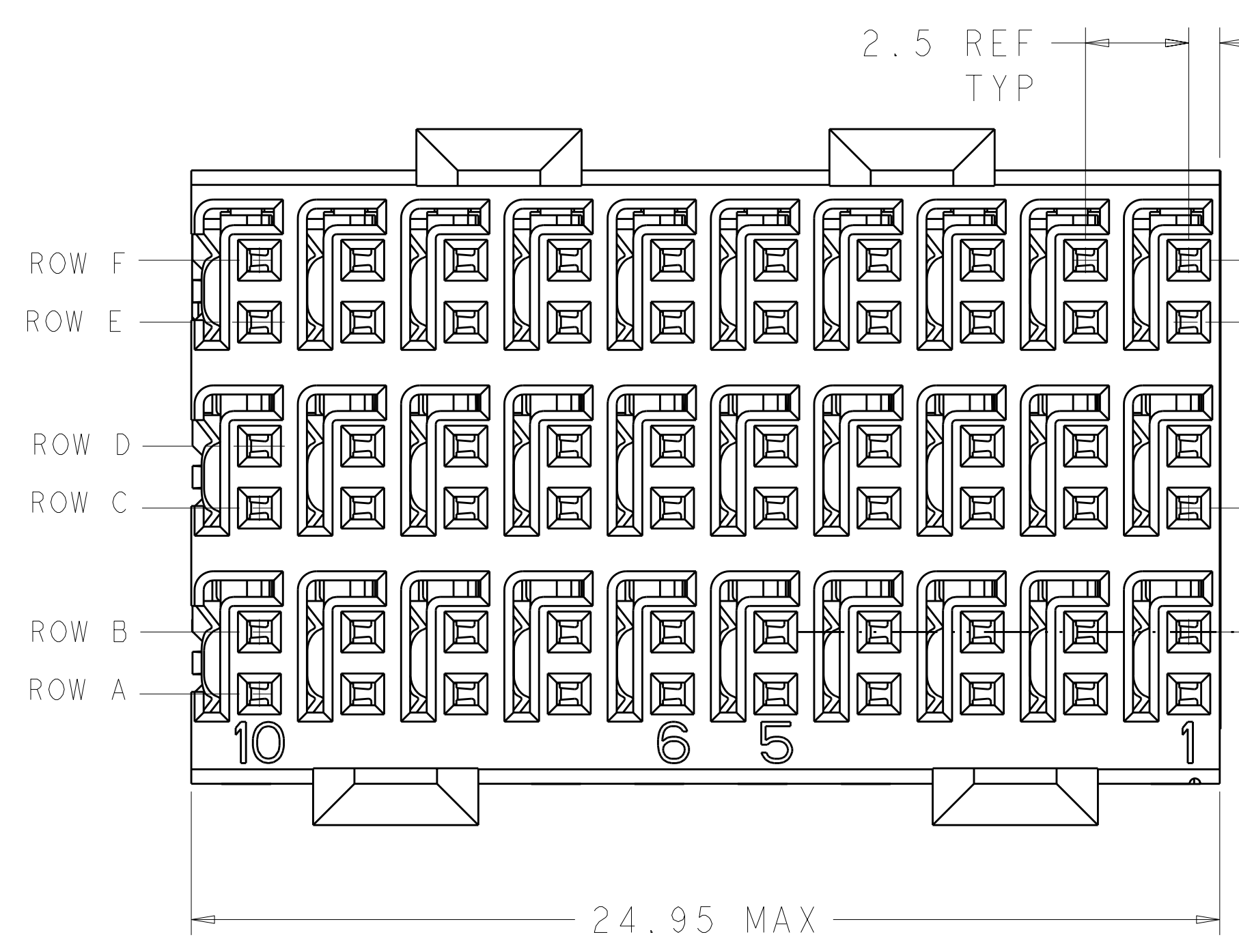


LOC	DIST	REV	DATE	BY	APPD
AD	00	0	28JUN2004	SJM	RAP
		A	17MAY2007	BC	RP
		AI	20OCT2008	BC	JE



RECOMMENDED PC BOARD LAYOUT,
 DAUGHTER BOARD,
 COMPONENT SIDE SHOWN
 SCALE 4:1

- 1. REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 2. MATERIAL:
 SHIELD - PHOSPHOR BRONZE
 CONTACT - COPPER-NICKEL-SILICON
 HOUSING, CHICKLET AND CHICKLET COVER - GLASS FILLED POLYESTER, UL 94V-0 RATED.
- 3. FINISH: CONTACT AND SHIELD
 MATING AREA - 0.76µm MIN GOLD OVER 1.27µm MIN NICKEL
 COMPLIANT PIN AREA - 0.5µm MIN TIN OVER 1.27µm MIN NICKEL
- 4. CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN.
- 5. DIMENSION APPLIES TO CENTERLINE OF THRU HOLE
- 6. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 8. FINISH: CONTACT AND SHIELD
 MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL
 COMPLIANT PIN AREA - 0.5µm MIN TIN OVER 1.27µm MIN NICKEL



TOP SURFACE OF DAUGHTER CARD

8	6469081-2
3	6469081-1
FINISH	PART NUMBER

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ± 1 PLC ± 3 PLC ± 4 PLC ± ANGLES ±1° FINISH SEE TABLE		DWN S. MAGARO 28JUN2004 CHK R. PATTERSON 28JUN2004 APVD R. PATTERSON 17MAY2007 NAME R. PATTERSON PRODUCT SPEC APPLICATION SPEC WEIGHT CUSTOMER DRAWING		Tyco Electronics Harrisburg, PA 17105-3608 RECEPTACLE ASSEMBLY, 3 PAIR, 25mm, HMZd SIZE CAGE CODE DRAWING NO A1 00779 C-6469081 SCALE 8:1 SHEET 1 OF 1 REV A1	
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